

SG 2100N/SG 3110DN/SG 3110DNw

Operating Instructions

User Guide

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Manuals for This Machine

Read this manual carefully before you use this machine.

Refer to the manuals that are relevant to what you want to do with the machine.

Mportant (

- Media differ according to manual.
- A Web browser must be installed in order to view the html manuals.

Safety Information

This booklet contains important information about using the machine safely and correctly. Be sure to read this before using the machine.

Quick Installation Guide

This guide briefly explains how to unpack and install the machine.

User Guide (HTML)

This guide, which is on the CD-ROM, explains in detail how to use the machine.

The guide explains how to make network and printer driver settings, and how to make and check machine settings using a Web browser and other utilities.

The guide also contains troubleshooting procedures, such as those related to printing and paper jams, and important information about types of paper and replacing consumables.

We recommend you install this guide on your computer so you can refer to it easily.

Manuals List

Manual Name	Printed Manuals Provided	HTML Manuals Provided
Quick Installation Guide	Yes	No
User Guide	No	Yes
Safety Information	Yes	No

Notice

Important

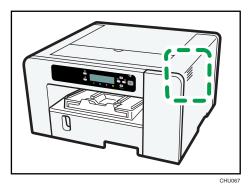
In no event will the company be liable for direct, indirect, special, incidental, or consequential damages as a result of handling or operating the machine.

For good output quality, the manufacturer recommends that you use genuine ink from the manufacturer.

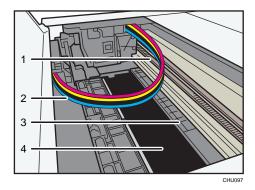
The manufacturer shall not be responsible for any damage or expense that might result from the use of parts other than genuine parts from the manufacturer with your office products.

User's Notes

 High temperatures inside the machine can cause a breakdown. Do not lean anything against the vent or block it in any way.



- Warm air from the vent is normal and not a cause for concern.
- Do not leave the top or right front cover open. If you do, dust or other matter might get inside the machine, and this will reduce print quality.
- During printing, do not move the machine or open its covers.
- Do not open the top or right front cover during printing. If you do, printing will stop.
- During printing, do not pull out a tray. Printing will stop and the paper will jam.
- Do not touch the feed belt, ink tubes, paper pressing board, or toothed rubber belt. Also, take care not to snag any cables or ink tubes with your sleeves.



- 1. Toothed rubber belt
- 2. Ink tubes
- 3. Paper pressing board
- 4. Feed belt
- Take care not to let paper clips and other foreign objects fall inside the machine.
- After you install the print cartridge and turn the machine on for the first time, the print head priming
 process will begin. This process sometimes clogs the print head. If this happens, perform the head
 cleaning procedure.
- During printing, do not turn off the power or unplug the power cord from the wall outlet.
- During printing, do not subject the machine to external shock such as that caused by tapping paper on it.
- When not using the machine, turn off the power.
- You can place up to 10 kg (22.1 lb.) of evenly spread weight on the machine. Do not place any concentrated weight of more than 2.5 kg (5.6 lb.) on the machine.
- Do not place unsteady objects on the machine. If they fall, they will cause injury to users and/or damage to the machine.
- This machine is designed to have an operational life of 5 years or be good for 150,000 pages.
- This machine has an operational life of 5 years if used normally to produce up to 2,500 A4 prints
 a month. Exceeding these limits may reduce the operational life. The operational life also depends
 on the environment in which the machine is used.
- "Pages Printed" displays the number of pages printed. Use "Pages Printed" to estimate the number
 of pages that can be printed within the machine's remaining operational life. The machine's
 operational life is calculated based on the number of pages that it can print on plain paper in
 [Speed Priority] mode.
- Depending on your printing document, the ink collector unit may fill up sooner than normal.
 "Prepare new Ink Collector Unit" message appears shortly before the ink collector unit is full.
 Although the machine remains usable until the unit is completely full, contact your sales or service representative as early as possible (charge incurred).

- Print cartridges should be used up before their expiry date, ideally within six months of being removed from their packaging.
- Cartridges that are no longer usable for printing reserve a small quantity of ink for maintenance usage.
- Print cartridges and supplies comply with the manufacturer's safety specifications. To ensure safety and reliability, use genuine print cartridges and supplies.
- Single-sided copies are printed at higher density than duplex-printed copies.
- Printing hundreds of copies in a single day might cause the print head to clog the following day. If
 this happens, perform the head cleaning procedure.
- This machine performs regular automatic maintenance, after and during printing, to ensure
 consistent print quality. Maintenance is also performed when printing begins after a period of
 disuse.
- Color ink may be used even if you print all-black text or if you specify black and white printing. It
 may also be used for print head cleaning and refreshing, which are done to maintain machine
 performance.
- If the machine will not be used for a long time, turn its power off, disconnect the USB cable, and
 unplug the power cord from the wall outlet. Because the machine consumes a lot of ink for
 maintenance and print head cleaning when turned on after a long period of inactivity, we
 recommend you use the machine at least once a month.
- Do not move the machine while it is powered. Even when it is off, make sure the machine is on a level surface and safe from shock and vibration.
- Do not turn the machine off while it is busy. Make sure the machine is idle before turning it off.
- Condensation can form inside the machine if it is moved from a cold place to a warm place. Allow
 any condensation to fully evaporate by not turning the machine on for at least an hour after moving
 it.

How to Read This Manual

Be sure to read this section before anything else.

This guide uses Windows 7 procedures for its examples. Procedures and screens might vary depending on the operating system you are using.

Symbols

This manual uses the following symbols:



Indicates points to pay attention to when using the machine, and explanations of likely causes of paper misfeeds, damage to originals, or loss of data. Be sure to read these explanations.



Indicates supplementary explanations of the machine's functions, and instructions on resolving user errors.

Reference

This symbol is located at the end of sections. It indicates where you can find further relevant information.

[]

Indicates the names of keys on the machine's display or control panels.

Region A (mainly Europe and Asia)

Region B (mainly North America)

Differences in the functions of Region A and Region B models are indicated by two symbols. Read the information indicated by the symbol that corresponds to the region of the model you are using. For details about which symbol corresponds to the model you are using, see p.15 "Model-Specific Information".

Notes

Contents of this manual are subject to change without prior notice.

The color samples in this manual may differ slightly from the colors of actual copies.

Some illustrations in this manual might be slightly different from the machine.

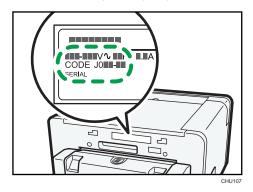
Certain options might not be available in some countries. For details, please contact your local dealer.

Depending on which country you are in, certain units may be optional. For details, please contact your local dealer.

Model-Specific Information

This section explains how you can identify the region your machine belongs to.

There is a label on the rear of the machine, located in the position shown below. The label contains details that identify the region your machine belongs to. Read the label.



The following information is region-specific. Read the information under the symbol that corresponds to the region of your machine.

Region A (mainly Europe and Asia)

If the label contains the following, your machine is a region A model:

- CODE XXXX -22, -27
- 220-240 V

Region B (mainly North America)

If the label contains the following, your machine is a region B model:

- CODE XXXX -17
- 100-120 V



Dimensions in this manual are given in two units of measure: metric and inch. If your machine is a
Region A model, refer to the metric units. If your machine is a Region B model, refer to the inch
units.

Available Units and Options for Each Model

The available units and options differ depending on the model.

Unit/Option	SG 2100N	SG 3110DN	SG 3110DNw
Paper Feed Unit	Not Available	Optional	Optional

Unit/Option	SG 2100N	SG 3110DN	SG 3110DNw
Multi Bypass Tray	Not Available	Optional	Optional
Duplex Unit	Not Available	Standard Equipment	Standard Equipment
Ethernet Interface	Standard Equipment	Standard Equipment	Standard Equipment
USB2.0	Standard Equipment	Standard Equipment	Standard Equipment
Wireless LAN Interface	Not Available	Not Available	Standard Equipment

SG 2100N model does not support the PCL printer driver.

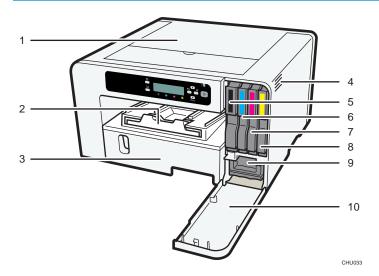
1

1. About This Product

This chapter describes the names and functions of the machine's parts and options.

Guide to Components

Front View



1. Top Cover

Normally, keep this cover closed. If you cannot locate paper jams, or jammed paper cannot be removed easily, you can check the condition of paper from the top of the machine.

2. Output Ramp

Prints are delivered on the output ramp.

Pull out when using large paper to keep the printed paper from falling.

3. Tray 1

Load paper here.

Region B (mainly North America)

If you want to print on paper larger than A4 or letter size, pull the tray extension out.

4. Vent

Air is vented here to prevent the inside of the machine from getting too warm. Do not lean anything against the vent or block it in any way. If the inside of the machine gets too warm, a breakdown could occur.

5. Print Cartridge (black)

6. Print Cartridge (cyan)

7. Print Cartridge (magenta)

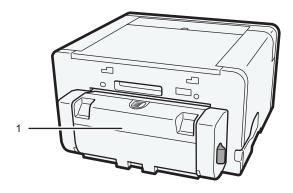
8. Print Cartridge (yellow)

9. Ink Collector Unit

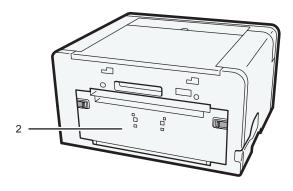
10. Right Front Cover

Normally, keep this cover closed. Open this cover only when you need to install or replace the print cartridge or the ink collector unit.

Rear View



CHU061



CHU065

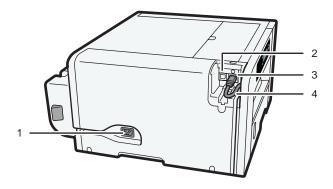
1. Duplex Unit

Turns the paper over when performing duplex printing.

2. Rear cover

Open this to clear paper jams inside the machine.

Left Side View



CHU113

1. Power inlet

Plug the power cord.

2. USB port

Port for connecting the USB2.0 interface cable.

3. Ethernet port

Port for connecting the 100BASE-TX or 10BASE-T cable.

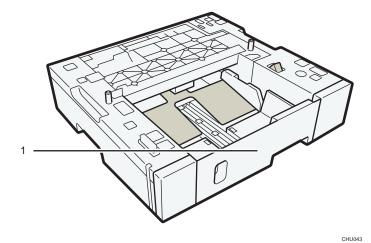
4. Wireless LAN cable

Connect this to the Ethernet port if you are accessing the machine via wireless LAN.

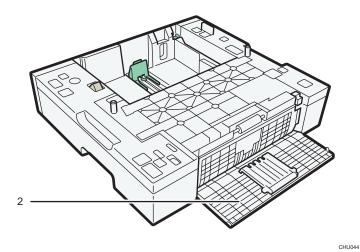
Paper Feed Unit

Using this unit can increase the number of loadable sheets by up to 250.

Front View



Rear View



1. Tray 2/Tray 3

Load paper here. If you want to print on paper larger than A4 or letter size, pull the tray extension out.

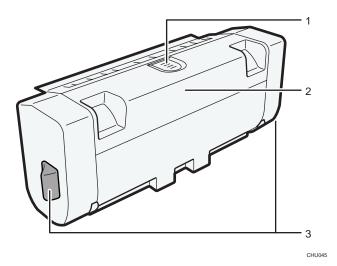
- Tray 2: When two paper feed units are attached, the upper tray is referred to as Tray 2.
- Tray 3: When two paper feed units are attached, the lower tray is referred to as Tray 3.

2. Rear unit cover

Open to remove paper that has jammed inside the paper feed unit.

Duplex Unit

This unit allows the machine to automatically perform duplex printing.



1. Duplex unit cover button

Press to open the duplex unit cover.

2. Duplex unit cover

Open to remove paper that has jammed inside the duplex unit.

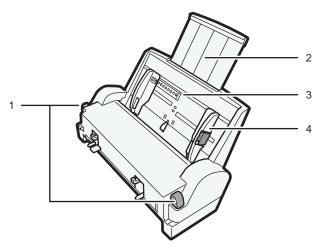
3. Catches for the duplex unit attachment and detachment

Press to unlock the duplex unit when detaching it. Do not press the catches when attaching.

If the catches for the duplex unit attachment and detachment are installed correctly, they will click. Make sure they click when attached.

Multi Bypass Tray

Use this tray to feed in sheets manually.



CHU046

1. Tabs for multi bypass tray attachment and detachment

Press to lock the multi bypass tray before attaching it or to unlock the tray before detaching it.

2. Bypass tray extension

Pull this out according to the paper size.

3. Bypass tray

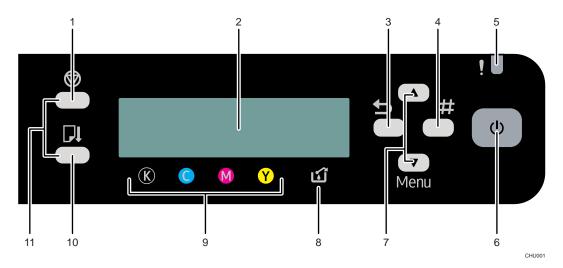
Load paper here.

4. Side paper guides

Adjust the position of the side paper guides to match the paper size. Squeeze the locking lever and push the side paper guides.

1

Control Panel



1. [Job Reset] key

When the machine is online, press this key to cancel an ongoing print job.

2. Display

Displays the current machine status and messages.

3. [Escape] key

Press this key to return to the previous condition on the display.

4. [#Enter] key

Press this key to execute menu items selected on the display.

5. Alert indicator

Lights up or blinks whenever a machine error occurs.

If the red light is on, follow the instructions that appear on the display.

6. [Power] key

Press this key to turn the power on. To turn the power off, press and hold down this key for one second.

See p.31 "Turning On/Off the Power".

Blinks when the machine is receiving data from a computer or if there is data to be printed.

7. [▲], [▼/Menu] keys

Use these keys to increase or decrease values on the display when making settings.

Keep the key pressed to quicken scrolling, and increase or decrease values on the display in units of 10.

To apply this function: under [Maintenance], set [Key Repeat] to [On].

See p.118 "Using the [Maintenance] Menu".

When the machine is in standby mode, press the $[\P/Menu]$ key to make and check the current machine settings.

8. Waste ink full indicator

The amount of waste ink is indicated on the six-level display. A message appears when it is time to replace the ink collector unit.

9. Cartridge replacement indicator

Each color corresponds to a print cartridge.

K, C, M, and Y indicate black, cyan, magenta, and yellow, respectively.

The amount of ink remaining in each print cartridge is indicated on the six-level display.

10. [Form Feed] key

You can use this to force the machine to print data received when the paper size or type does not match the actual size or type of paper loaded in the tray.

If there is a paper jam, press this key according to the displayed error message and remove the jammed paper.

If a print job using the PCL driver does not start, press this key to force it to print.

11. No-Fuss Head Cleaning

When the machine is in standby mode, press the [Job Reset] and [Form Feed] keys at the same time to perform head cleaning for all colors.

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Attaching and Detaching Units and Options

WARNING

- The following explains the warning messages on the plastic bag used in this product's packaging.
 - Keep the polythene materials (bags, etc.) supplied with this machine away from babies
 and small children at all times. Suffocation can result if polythene materials are brought into
 contact with the mouth or nose.

Attaching and Detaching the Paper Feed Unit

This section explains how to attach and detach the paper feed unit.

CAUTION

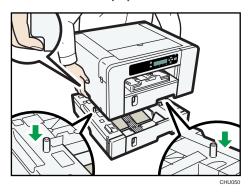
- Grip the center area at the base of the machine's sides. Lift it slowly and do not strain your body.
- When moving the machine, remove the option. Careless handling and over exertion when lifting can result in breakage and/or injury.

• Before installing or removing options, always disconnect the power cord plugs from the wall outlet.

Attaching the paper feed unit

- 1. Press and hold down the [Power] key until it turns off, and then unplug the power cord.
- 2. Disconnect the USB cable or Ethernet cable.
- 3. Take the paper feed unit out of the box, and remove the tape.
- 4. Position the paper feed unit close to the machine.

5. Align the connecting parts of the machine and paper feed unit, and then lower the machine onto the paper feed unit.



Grip the center area at the base of the machine's sides. Lift it slowly and do not strain your body.

6. Connect the power cord, USB cable, or Ethernet cable.



- Align the paper feed unit and machine using their corners.
- When the machine is placed on top of the paper feed unit, installation is complete.
- Do not tilt the machine.
- Be careful not to trap your fingers.
- Up to two paper feed units can be attached.
- To install two paper feed units, put the upper paper feed unit (tray 2) on the lower paper feed tray (tray 3) first, and then lower the machine onto the upper paper feed unit (tray 2).
- After attaching an option, check that the printer driver has recognized it. See p.97 "Specifying Settings on [Accessories] Tab", p.173 "Displaying the Machine Status on a Macintosh".
- After attaching the paper feed unit, you must register where to start printing on paper loaded in the paper feed unit. See p.128 "Registration".

Detaching the paper feed unit

- 1. Press and hold down the [Power] key until it turns off, and then unplug the power cord.
- 2. Disconnect the USB cable or Ethernet cable.

Remove the machine and place it on a nearby flat and stable surface, and then detach the paper feed unit from the place where the machine was installed.



Grip the center area at the base of the machine's sides. Lift it slowly and do not strain your body.

- 4. Place the machine in the previous place.
- 5. Connect the power cord, USB cable, or Ethernet cable.



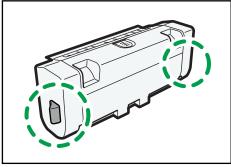
- Do not tilt the machine.
- Be careful not to trap your fingers.

Attaching and Detaching the Duplex Unit

This section explains how to attach and detach the duplex unit.



- Before installing or removing options, always disconnect the power cord plugs from the wall outlet.
- If the multi bypass tray is attached to the machine, turn the machine off and detach the multi bypass tray.
- If the catches for the duplex unit attachment and detachment are installed correctly, they will click. Make sure they click when attached.

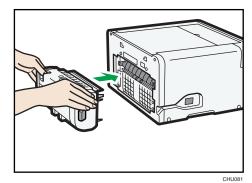


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 Press the catches for the duplex unit attachment and detachment to unlock the duplex unit when detaching it. Do not press the catches when attaching.

Attaching the duplex unit

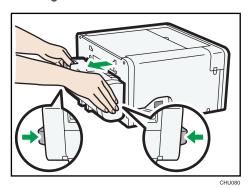
- 1. Press and hold down the [Power] key on the machine until it turns off, and then unplug the power cord.
- 2. Disconnect the USB cable or Ethernet cable.
- Without pressing the catches on its sides, push the duplex unit all the way in until it clicks into place.



4. Connect the power cord, USB cable, or Ethernet cable.

Detaching the duplex unit

- 1. Press and hold down the [Power] key until it turns off, and then unplug the power cord.
- 2. Disconnect the USB cable or Ethernet cable.
- 3. Pressing the catches on both side of the duplex unit, detach the unit.



Attaching and Detaching the Multi Bypass Tray

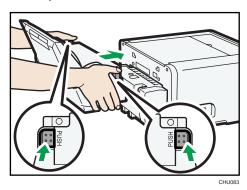
This section explains how to attach and detach the multi bypass tray.



- Before installing or removing options, always disconnect the power cord plugs from the wall outlet.
- Do not forcefully press down on the multi bypass tray. It may come off the machine and paper misfeeds or positioning problems may result.

Attaching the multi bypass tray

- 1. Press and hold down the [Power] key until it turns off, and then unplug the power cord.
- 2. Disconnect the USB cable or Ethernet cable.
- 3. Take the multi bypass tray out of the box, and remove the tape.
- 4. Attach the multi bypass tray while pressing the tabs on each side, and then push it in all the way.



Make sure to return the tabs to their original positions.

5. Connect the power cord, USB cable, or Ethernet cable.

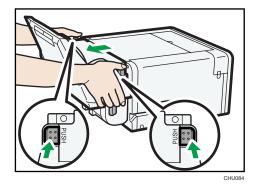


- After attaching an option, check that the printer driver has recognized it. See p.97 "Specifying Settings on [Accessories] Tab", p.173 "Displaying the Machine Status on a Macintosh".
- After attaching the multi bypass tray, you must register where to start printing on paper loaded in the multi bypass tray. See p.128 "Registration".
- The coin screw on the underside of the multi bypass tray is used when setting the side fence.

Detaching the multi bypass tray

- 1. Press and hold down the [Power] key until it turns off, and then unplug the power cord.
- 2. Disconnect the USB cable or Ethernet cable.
- 3. Remove any paper in the bypass tray.
- 4. If the bypass tray extension is pulled out, push it back in.





1

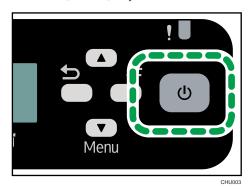
Turning On/Off the Power



• When you turn the machine off, make sure you press and hold down the [Power] key. If you unplug the Power cord from the wall outlet, ink consumption for maintenance operations may increase.

Turning On the Power

1. Press the [Power] key.



If the machine starts warming up, the [Power] key flashes and the "Waiting..." message will be displayed.

If the machine becomes printable, the [Power] key lights and the "Ready" message will be displayed.

Turning Off the Power

1. Press and hold down the [Power] key for one second.

When the machine is in shutdown mode, the "Shutting down..." message is displayed.

When the machine stops, the [Power] key and the display turn off.



- Energy Saver mode is available for this machine. If you do not use this machine for a specified time
 after turning it on, the machine will be in Energy Saver mode automatically, and electricity
 consumption of the machine will be reduced. To specify a wait period for Energy Saver mode
 initiation, configure the system settings. See p.134 "Using the [System] Menu".
- If the machine is in Energy Saver mode, the [Power] key is unlit.
- To disable Energy Saver mode, access the machine from the computer or press the [Power] key.
- To cut electricity consumption completely, press the [Power] key for one second, and check that the [Power] key is turned off. Then, unplug the power cord from the wall outlet.

2. Preparing for Printing

This chapter describes installation and setup procedures.

Setup Procedure

This section explains the tasks necessary for printing.

Install and set up the machine by following the steps in the order shown.

Step	Task	Reference for Full Details
1	Check the installation environment.	p.34 "Checking the Computer and Installation Area"
2	Check the supplied items.	p.39 "Checking the Supplied Items and Unpacking the Machine"
3	Attach the units and options.	p.25 "Attaching and Detaching Units and Options"
4	Install the print cartridges.	p.41 "Installing the Print Cartridges"
5	Plug the power cord in and turn the power on.	p.43 "Plugging in the Power Cord and Turning the Power On"
6	Load paper.	p.87 "Loading Paper"
7	Perform a test print.	p.116 "Printing a Configuration Page"
8	Connect the machine and computer and install the software using "Quick Install".	p.47 "Connecting the Computer and Installing the Software (USB Connection)"
		p.51 "Connecting the Computer and Installing the Software (Network Connection)"
		If you are using a Macintosh, see p.165 "Using the Machine with a Macintosh".

The machine's location should be carefully chosen because environmental conditions greatly affect its performance.

The area where the machine is to be placed

⚠ WARNING

• Do not use flammable sprays or solvents in the vicinity of this machine. Doing so could result in fire or electric shock.

⚠ WARNING

Do not place vases, plant pots, cups, toiletries, medicines, small metal objects, or containers
holding water or any other liquids, on or close to this machine. Fire or electric shock could result
from spillage or if such objects or substances fall inside this machine.

∴ WARNING

Be sure to locate the machine as close as possible to a wall outlet. This will allow easy
disconnection of the power cord in the event of an emergency.

CAUTION

 Keep the machine away from humidity and dust. Otherwise a fire or an electric shock might occur.

ACAUTION

 Do not place the machine on an unstable or tilted surface. If it topples over, an injury might occur.

ACAUTION

• Do not place heavy objects on the machine. Doing so can cause the machine to topple over, possibly resulting in injury.

ACAUTION

 Do not obstruct the machine's vents. Doing so risks fire caused by overheated internal components.

2

ACAUTION

 Make sure the room where you are using the machine is well ventilated and spacious. Good ventilation is especially important when the machine is used heavily.

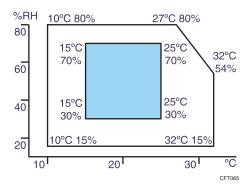


- To avoid malfunctions, position the machine away from the following:
 - direct sunlight
 - · flow of air from air conditioners or heaters
 - · radios, televisions, or other electronic devices
 - areas of high/low temperature and high/low moisture
 - humidifying appliances
 - oil stoves and ammonia-emitting appliances (such as diazo copiers)

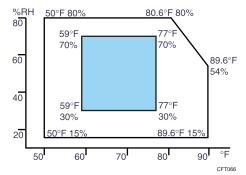
Choose a flat, stable area to install the machine.

- The surface should be level within two degrees, left to right and front to back.
- To prevent condensation, install the machine in an area where temperature and humidity conditions
 do not exceed those indicated in the diagram below.
- The machine may cease to print if these limitations are exceeded.

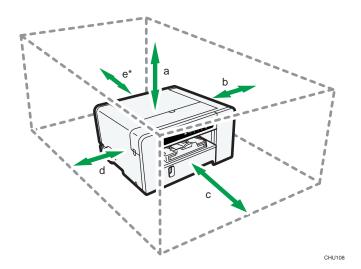
Region A (mainly Europe and Asia)



Region B (mainly North America)



- White area: Permissible Range
- Blue area: Recommended Range
- The diagram below shows the ideal clearance for loading paper, replacing print cartridges, and removing jammed paper



- a. 26 cm (10.3 inches)
- b. 3 cm (1.2 inches)
- c. 45 cm (17.8 inches)
- d. 10 cm (4.0 inches)
- e. 13 cm (5.2 inches)
 - * A clearance of 30 cm (11.9 inches) is necessary if the multi bypass tray is attached.

Checking the power source

MARNING

• Do not use any power sources other than those that match the specifications shown. Doing so could result in fire or electric shock.

∴ WARNING

• Do not use any frequencies other than those that match the specifications shown. Doing so could result in fire or electric shock.

WARNING

• Do not use multi-socket adaptors. Doing so could result in fire or electric shock.

WARNING

• Do not use extension cords. Doing so could result in fire or electric shock.

MARNING

Do not use power cords that are damaged, broken, or modified. Also, do not use power cords
that have been trapped under heavy objects, pulled hard, or bent severely. Doing so could
result in fire or electric shock.

MARNING

 Touching the prongs of the power cable's plug with anything metallic constitutes a fire and electric shock hazard.

∴ WARNING

• It is dangerous to handle the power cord plug with wet hands. Doing so could result in electric shock.

MARNING

The supplied power cord is for use with this machine only. Do not use it with other appliances.
 Doing so could result in fire or electric shock.

MARNING

 If the power cord is damaged and its inner wires are exposed or broken, contact your service representative for a replacement. Use of damaged power cords could result in fire or electric shock.

MARNING

• Be sure to locate the machine as close as possible to a wall outlet. This will allow easy disconnection of the power cord in the event of an emergency.

ACAUTION

• Be sure to push the plug of the power cord fully into the wall outlet. Partially inserted plugs create an unstable connection that can result in unsafe buildup of heat.

Region A (mainly Europe and Asia)

SG 3110DN/SG 3110DW

• 220-240 V: 50/60 Hz 0.6 A

SG 2100N

• 220-240 V: 50/60 Hz 0.4 A

Region B (mainly North America)

SG 3110DN/SG 3110DW

• 100-120 V: 60 Hz 1.0 A

Checking the Computer to be Connected

To use this machine, computers must meet the following specifications:

- PC/AT-compatible computer with USB or network interface
- · Operating system:

Microsoft Windows XP/Vista/7

Microsoft Windows Server 2003/2003 R2/2008/2008 R2

• 80-100 MB or more available hard disk space



• To operate this machine, your computer must have at least the amount of memory necessary to run its operating system.

Checking the Supplied Items and Unpacking the Machine

WARNING

- The following explains the warning messages on the plastic bag used in this product's packaging.
 - Keep the polythene materials (bags, etc.) supplied with this machine away from babies
 and small children at all times. Suffocation can result if polythene materials are brought into
 contact with the mouth or nose.

ACAUTION

- Grip the center area at the base of the machine's sides. Lift it slowly and do not strain your body.
- When moving the machine, remove the option. Careless handling and over exertion when lifting can result in breakage and/or injury.

Mportant !

Do not turn the machine on until you have read how to do so.



Open the box and take out all supplied items. Check that all the following items are present:

- Power Cord
- Starter cartridge Cyan
- Starter cartridge Magenta
- Starter cartridge Yellow
- Starter cartridge Black
- Quick Installation Guide
- Safety information

- CD-ROM; User Guide is included on this.
- 1. Take off the protective covering.
- 2. Remove the plastic bag.
- 3. Lift the machine and move it to the place where you want to install it.

Grip the indented area at the base of the machine's sides, as shown. Lift and carry the machine slowly and carefully.



- 4. Remove the tape from the machine body.
- 5. Attach units and options.

See p.25 "Attaching and Detaching Units and Options".



- We recommend you keep the box, so you can use it again when moving the machine.
- USB and LAN cables are not supplied.

Installing the Print Cartridges

ACAUTION

• Keep ink and ink containers out of reach of children.

ACAUTION

 If ink gets into contact with eyes, wash eyes immediately with running water. Consult a doctor if necessary.

ACAUTION

 If ink is ingested, induce vomiting by drinking a strong saline solution. Consult a doctor immediately.

ACAUTION

• When removing jammed paper or replacing ink, avoid getting ink on your clothing. If ink comes into contact with your clothing, wash the stained area with cold water. Hot water will set the ink into the fabric and make removing the stain impossible.

ACAUTION

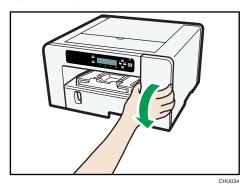
• When removing jammed paper or replacing ink, avoid getting ink on your skin. If ink comes into contact with your skin, wash the affected area thoroughly with soap and water.

• Do not turn the machine on until you have read how to do so.

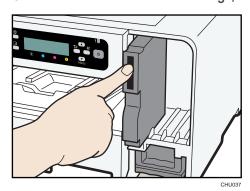


- Be sure to install the unused print cartridge that is supplied. Installing any other cartridge could
 result in incomplete ink filling and malfunction.
- Remove the packaging from the print cartridges.
 Do not touch the ink supply ports or silicon substrates of print cartridges.

2. Open the right front cover.

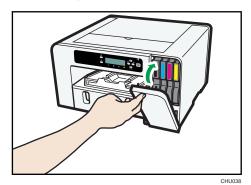


3. Check the orientation of each cartridge, and then install them gently.



Install in the following order from the left: black, cyan, magenta, and yellow.

- 4. Push in each cartridge.
- 5. Repeat steps 3 to 4 for all four cartridges.
- 6. Close the right front cover.



Plugging in the Power Cord and Turning the Power On

Before connecting the machine to a computer, connect the machine's power cord and turn the machine on.

∴ WARNING

 Do not use any power sources other than those that match the specifications shown in this manual. Doing so could result in fire or electric shock.

⚠ WARNING

Do not use any frequencies other than those that match the specifications shown. Doing so could
result in fire or electric shock.

MARNING

• Do not use multi-socket adaptors. Doing so could result in fire or electric shock.

MARNING

• Do not use extension cords. Doing so could result in fire or electric shock.

MARNING

Do not use power cords that are damaged, broken, or modified. Also, do not use power cords
that have been trapped under heavy objects, pulled hard, or bent severely. Doing so could
result in fire or electric shock.

⚠ WARNING

• Touching the prongs of the power cable's plug with anything metallic constitutes a fire and electric shock hazard.

⚠WARNING

• It is dangerous to handle the power cord plug with wet hands. Doing so could result in electric shock.

MARNING

• The supplied power cord is for use with this machine only. Do not use it with other appliances. Doing so could result in fire or electric shock.

MARNING

 If the power cord is damaged and its inner wires are exposed or broken, contact your service representative for a replacement. Use of damaged power cords could result in fire or electric shock.

MARNING

• Be sure to locate the machine as close as possible to a wall outlet. This will allow easy disconnection of the power cord in the event of an emergency.

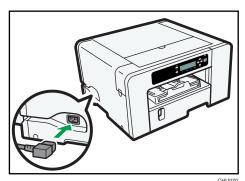
ACAUTION

• Be sure to push the plug of the power cord fully into the wall outlet. Partially inserted plugs create an unstable connection that can result in unsafe buildup of heat.

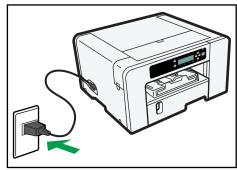
ACAUTION

When disconnecting the power cord from the wall outlet, always pull the plug, not the cord.
 Pulling the cord can damage the power cord. Use of damaged power cords could result in fire or electric shock.

- Do not handle the machine while the cartridge is being filled.
- 1. Plug the power cord fully into the machine.



2. Plug the power cord fully into the wall outlet.

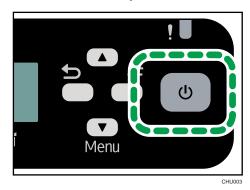


CHU04

The surface should be level within two degrees.

Make sure the power cord is not trapped under the machine.

3. Press the [Power] key.



The machine starts feeding ink into its print heads.

Leave the machine idle for about six minutes until the message "Ready" appears.

Do not remove the plug from the wall outlet while the ink is being fed.

You might hear a clicking sound while the print heads are being filled. This is not a malfunction and it will stop after a while.

When ink is completely fed, the [Power] key stops flashing and remains lit.

Confirming the Connection Method

This machine supports local and network connection.

Before installing the software, check how the machine is connected.



 The printer drivers do not support clustering technology under Windows Server 2003/2003 R2/2008.

To install the following software applications, press the corresponding Installation Key:

Installation Key	Installed Software
Quick Install for USB Quick Install for Network	Printer driver User Guide
PCL/RPCS Raster Printer Drivers or Printer Driver	Printer driver
User Guide	User Guide

Local Connection

If the machine is connected via USB, install the necessary software by inserting the supplied CD-ROM into your computer and then clicking [Quick Install for USB]. See p.49 "Quick Install for USB".

Network Connection

If the machine is connected via the network, install the necessary software by inserting the supplied CD-ROM into your computer and then clicking [Quick Install for Network]. See p.57 "Quick Install for Network".



- With a network connection, you can use the Windows printer port to send print jobs to the printer directly (peer-to-peer transfer) or use the machine as a network printer and send print jobs to the machine from a client computer via a print server.
- To update the printer driver, download the latest driver from the manufacturer's Web site.

Connecting the Computer and Installing the Software (USB Connection)

After setting up the hardware and making a test print, connect the machine to your computer. This section explains how to connect the machine to a computer using a USB cable, and how to install the software using "Quick Install for USB".



- For details about the connection method, see p.46 "Confirming the Connection Method".
- For details about the installing the printer driver only, see p.62 "Installing the Printer Drivers for a USB Connection".
- For details about test print, see p.116 "Using the [List/Test Print] Menu".

Before Installing the Software

Connect the machine and computer via USB.



• Even if the computer that you are connecting the machine to via USB is networked, you can still connect the machine and computer according to the procedure explained in this section. For details about sharing the printer, see p.64 "Sharing the Printer".

Connecting the Machine via USB



• Do not turn the machine on until you have read how to do so.



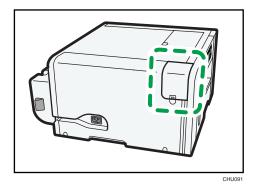
1. Make sure the machine is off.

2. Turn on the power of the computer.

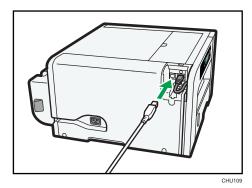
Quit all applications currently running.

If the "Add New Hardware Wizard" appears, click [Cancel], and then turn the machine off.

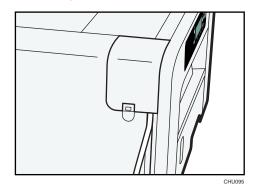
3. Open the port cover.



4. Insert the USB cable's hexagonal (type B) plug firmly into the port.



5. Close the port cover.



6. Insert the USB cable's rectangular (type A) plug firmly into the computer's USB port.



• Check the shape and orientation of the USB cable's plug and insert it fully.

Quick Install for USB

Follow the procedure below to install the printer driver and the User Guide.

• Do not turn the machine on until you have read how to do so.



• Only administrators can perform this installation. Log on as a member of the Administrators group.

Notes on the Installation

- Ignore the Windows security warning if it appears during installation and continue with the installation.
- If the "Add New Hardware Wizard" appears, click [Cancel], and then turn the machine off.
- 1. Insert the CD-ROM in the CD-ROM drive.

Quit all other applications currently running.

- 2. Select a language for the interface, and then click [OK].
- 3. Click [Quick Install for USB].
- 4. Read the entire license agreement carefully. If you accept its terms, click [I accept the agreement.], and then click [Next >].
- 5. Check that the power of the machine is off, and then click [Next >].
- Make sure that the computer and machine are properly connected, and then press the [Power] key.

Installation starts.

- 7. Click [Yes] to specify the machine as the default printer.
- 8. Select whether or not to open the Status Monitor automatically, and then click [Next >].
- 9. If you want to make initial settings for the printer, click [Set Now].
- 10. Make initial settings, and then click [OK].
- 11. Check the installation result, and then click [Next >].

Installation starts.

12. Click [Finish].

The printer driver and the User Guide are now installed.



- The installer launch automatically as Auto Run programs when you insert the CD-ROM. Auto Run
 might not work automatically with certain OS settings. If this is the case, double-click "SETUP.EXE",
 located on the CD-ROM root directory, or click [Run SETUP.EXE] in the [AutoPlay] dialog box.
- When installation is complete, the User Guide icon appears on your desktop.
- If a message prompting you to restart the computer appears, restart the computer.
- Confirm the printer driver is correctly installed by checking the [Power] key is lit, and then performing a test print. See p.116 "Using the [List/Test Print] Menu".

Connecting the Computer and Installing the Software (Network Connection)

After setting up the hardware and making a test print, connect the machine to your computer. This section explains how to connect the machine to a computer via Ethernet or a wireless LAN and how to use "Quick Install for Network".



- For details about the connection method, see p.46 "Confirming the Connection Method".
- For details about installing the printer driver only, see p.66 "Installing the Printer Drivers for a Network Connection".
- For details about test print, see p.116 "Using the [List/Test Print] Menu".

Before Installing the Software

Connect the machine and computer via Ethernet or wireless LAN. Then, specify the machine's network settings according to the network environment.

• Ethernet and wireless LAN cannot be used simultaneously.

Connecting the Machine via Ethernet Interface

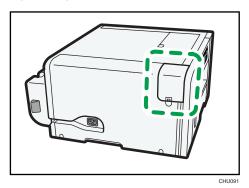
Be sure to install all necessary network equipment, such as hubs, etc. before connecting the Ethernet cable to the machine.

You can connect a 10BASE-T or 100BASE-TX cable to the machine.

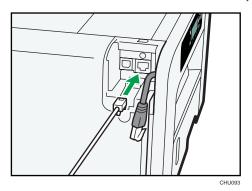


 Ethernet cables are not supplied with this machine. Select your cable according to the network environment.

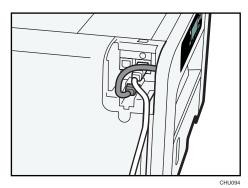
1. Open the port cover.



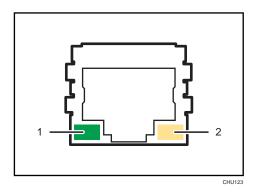
2. Pull the wireless LAN cable out, and then plug the Ethernet cable into the port.



3. Store the wireless LAN cable in its container.



4. Connect the other end of the cable to the machine's network, such as to a hub. Check the LEDs on the Ethernet port.



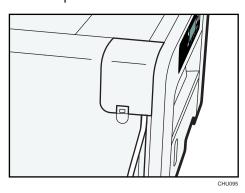
1. Indicator (green)

Lights whenever the machine is properly connected to the network.

2. Indicator (yellow)

Lights whenever the machine is sending or receiving data via the network.

5. Close the port cover.



Network Settings for Ethernet and Wireless LAN

Make the following network settings according to the network interface you are using.

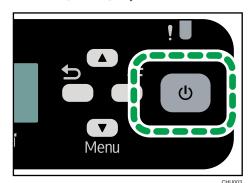
The following table shows the settings that can be specified and their default factory values. These items appear in the [Network Setup] menu.

Setting Name	Value
IPv4 DNS	ServerAddress 1 and 2
	0.0.0.0
IPv4 DDNS	On
DHCP	On
IPv4 Address	11.22.33.44

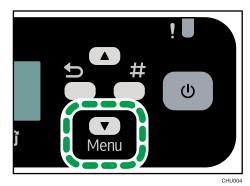
Setting Name	Value
IPv4 Subnet M.	0.0.0.0
IPv4 Gatewy.Ad.	0.0.0.0
IPv6 DDNS	On
IPv6 DNS	ServerAddress 1 and 2
	::
DHCPv6	Off
IPv6 Statlss Ad	On
IPv6 Address	Manual Confg Ad
	MnCfgAd PrfxLen
IPv6 Gatewy.Ad.	0:0:0:0:0:0:0:0
Active Protocol	IPv4: Active
	IPv6: Active
	HTTP (IPv4): Active
	HTTP (IPv6): Active
	Web: Active
IPsec	Off
Ethernet Speed	Auto Select
Prmt SNMPv3 Com	Cleartext
Pmt SSL/TLS Com	IPv4: Active
	IPv6: Active

The following example explains how to allocate an IPv4 address.

1. Press the [Power] key.



2. Press the [▼/Menu] key.



Press the [▲] or [▼/Menu] key to display the [Host Interface] menu, and then press the [#Enter] key.

Menu: Host Interface

Press the [▲] or [▼/Menu] key to display [Network Setup], and then press the [#Enter] key.

Host Interface: Network Setup

5. Press the $[^{\blacktriangle}]$ or $[^{\blacktriangledown} / Menu]$ key to select [IP Address], and then press [#Enter] key.

Network Setup IP Address

The current IP address appears on the display.

Press the [▲] or [▼/Menu] key to enter the left most entry field of the IP address, and then
press the [#Enter] key.

IP Address: ■1. 22. 33. 44

To get an IP address for the machine, contact your network administrator.

The value moves by 10 if the [▲] or [▼/Menu] key is kept pressed.

7. Press the [#Enter] key.

The entered value is confirmed, and the cursor moves to the next field.

To return to the previous field, press the [Escape] key.

- 8. Specify values in all fields, and then press the [#Enter] key.
- 9. Specify "Subnet Mask" and "Gateway Address" in the same way.
- 10. After you have made all the settings, press the [Escape] key.

The specified settings are set and the initial screen reappears.

You can print the configuration page to confirm the specified settings.

Reference

For details about how to print a configuration page, see p.116 "Printing a Configuration Page".

Connecting the Machine via a Wireless LAN Interface

This section explains how to connect the machine to the network via a wireless LAN.

- Ethernet and wireless LAN cannot be used at the same time.
- The following table shows the settings and their defaults. These items appear in [Wireless LAN]
 under the [Host Interface] menu. See p.138 "Using the [Host Interface] Menu".

Setting Name	Default
SSID	blank
Security Method	-
Easy Setup	-

Setting the SSID

To use wireless LAN, you must specify the Service Set Identifier (SSID) of the wireless access point that the machine will connect to for network access. Ask your network administrator for the SSID to use.

- 1. Press the [▼/Menu] key.
- Press the [♠] or [▼/Menu] key to display the [Host Interface] menu, and then press the [#Enter] key.

```
Menu:
Host Interface
```

3. Press the $[\blacktriangle]$ or $[\blacktriangledown / Menu]$ key to display [Wireless LAN], and then press the [# Enter] key.

```
Host Interface:
Wireless LAN
```

4. Press the [♠] or [▼/Menu] key to select [SSID], and then press the [#Enter] key.

```
Wireless LAN:
SSID
```

If an SSID has been set, you can check the current SSID setting.

5. Press the [♠] or [▼/Menu] key to enter the characters, and then press [#Enter] key.

```
SSID:
```

The characters that can be used are ASCII 0x20-0x7e (32 bytes).

The SSID can also be set using Web Image Monitor.

6. Press the [#Enter] key.

Setting Security Method of Wireless LAN

You can select either "WEP" or "WPA" as the Security Method. Ask your network administrator for the security method of wireless LAN to use.

If you select the [WPA] option as the Security Method, select one of the following: [WPA-PSK], [WPA], [WPA2-PSK], or [WPA2]. If you select [WPA-PSK] or [WPA2-PSK], enter your PSK. If you select [WPA] or [WPA2], authentication settings and certificate installation settings are required. You can configure the security method via Web Image Monitor.

Quick Install for Network

Follow the procedure below to install the printer driver and the User Guide.



Only administrators can perform this installation. Log on as a member of the Administrators group.

Notes on the Installation

Although the Windows security warning may appear during installation, ignore it and continue with the installation.

1. Insert the CD-ROM in the CD-ROM drive.

Quit all other applications currently running.

- 2. Select a language for the interface, and then click [OK].
- 3. Click [Quick Install for Network].
- Read the entire license agreement carefully. If you accept its terms, click [I accept the
 agreement.], and then click [Next >].

The search for the network printer starts.

5. Select the model of printer you want to use, and then click [Install].

Installation starts.

If the machine cannot be found and only "Printer Port" appears in the [Printer Selection] dialog box, either the machine's IP address has not been specified or the computer and machine are not on the same network segment. Before installing the software, check the machine's IP address and the network topology. Otherwise, select "Printer Port" in the dialog box, and then install the printer driver.

6. Click [Finish].

The printer driver and the User Guide are now installed.



- The installer launch automatically as Auto Run programs when you insert the CD-ROM. Auto Run
 might not work automatically with certain OS settings. If this is the case, double-click "SETUP.EXE",
 located on the CD-ROM root directory, or click [Run SETUP.EXE] in the [AutoPlay] dialog box.
- When installation is complete, the User Guide icon appears on your desktop.
- If a message prompting you to restart the computer appears, restart the computer.
- Confirm the printer driver is correctly installed by checking the [Power] key is lit, and then performing a test print. See p.116 "Using the [List/Test Print] Menu".

Installing and Opening the User Guide

Follow the procedure below to install the User Guide only.

If you installed the software when performing [Quick Install for USB] or [Quick Install for Network], there is no need to install it again here.

1. Insert the CD-ROM in the CD-ROM drive.

Quit all other applications currently running.

The installer launch automatically as Auto Run programs when you insert the CD-ROM. Auto Run might not work automatically with certain OS settings. If this is the case, double-click "SETUP.EXE", located on the CD-ROM root directory, or click [Run SETUP.EXE] in the [AutoPlay] dialog box.

- 2. Select a language for the interface, and then click [OK].
- 3. Click [User Guide].
- 4. Read the entire license agreement carefully. If you accept its terms, click [I accept the agreement.], and then click [Next >].
- 5. Confirm the location in which you want to install the User Guide, and then click [Next >].
 To change the installation location, click [Change...].
- Confirm the program folder in which you want to install the User Guide, and then click [Next >].
- 7. Click [Install].

Installation starts.

During installation, a message asking whether you want to create a desktop shortcut icon is displayed. Click [Yes] or [No] as appropriate.

- 8. When installation is complete, click [Finish].
- 9. Open the User Guide that you installed.

To open the manuals from an icon, double-click the icon on the desktop. To open the manuals from the [Start] menu, point to [All Programs], point to [Product Name], and then click [Product Name User Guide]. To open the User Guide from the status error message, see p.60 "Opening the User Guide When an Error Message Appears on the Status Monitor".



- Recommended browsers:
 - Internet Explorer 6 or later
 - Firefox 3.5 or later
 - · Safari 4.0 or later
- Non-recommended browsers can display the simplified manual only.

- Depending on your computer's operating environment, the HTML manual you select will be one of the following:
 - Standard version
 - Simplified version
- If you are using an earlier or non-recommended browser and the simplified version of the
 documentation does not appear automatically, open index.htm, which can be found in the
 following folder on the CD-ROM: MANUAL_HTML\DATA\LANG\(language)\op_guide\unv
- If you want to read the HTML manuals on a Macintosh, insert the CD-ROM in the CD-ROM drive, and then click [Browse User Guide].
- Only administrators can perform this installation. Log on as a member of the Administrators group.
- The system requirements for installing the manuals are as follows:
 - Operating system: Windows XP/Vista/7, Windows Server 2003/2003 R2/2008
 - Minimum display resolution: 800 × 600 pixels
- To delete an installed manual, see p.204 "Removing the User Guide".

Opening the User Guide When an Error Message Appears on the Status Monitor

This section explains how to open the User Guide when Printer Status error message is displayed.

- 1. Check the error message.
- 2. Click [User Guide].

The browser opens, and then the User Guide appears.

Open the User Guide from here if a problem occurs while using the printer.

Opening the User Guide from the CD-ROM

This section explains how to open the User Guide from the supplied CD-ROM.

1. Insert the CD-ROM in the CD-ROM drive.

The installer launch automatically as Auto Run programs when you insert the CD-ROM. Auto Run might not work automatically with certain OS settings. If this is the case, double-click "SETUP.EXE", located on the CD-ROM root directory, or click [Run SETUP.EXE] in the [AutoPlay] dialog box.

- 2. Select a language for the interface, and then click [OK].
- 3. Click [Browse User Guide].

The browser opens, and then the User Guide appears.

Installing the Printer Drivers for a USB Connection

This section explains how to install only the printer driver when the machine is connected to a computer via USB.

If you installed the printer driver by performing Quick Install for USB, there is no need to install it again here.

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- Only administrators can perform this installation. Log on as a member of the Administrators group.
- Do not turn the machine on until you have read how to do so.



1. Insert the CD-ROM in the CD-ROM drive.

Quit all other applications currently running.

If the "Add New Hardware Wizard" appears, click [Cancel], and then turn the machine off.

When you insert the CD-ROM, the installer launches. Auto Run might not work automatically with certain OS settings. If this is the case, double-click "SETUP.EXE", located on the CD-ROM root directory, or click [Run SETUP.EXE] in the [AutoPlay] dialog box.

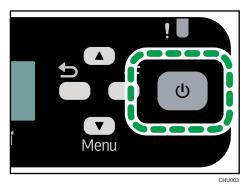
If the screen does not appear even when you double-click the [SETUP.EXE] icon, or if an error occurs during the installation, access the CD-ROM drive from [My Computer] or [Explorer]. Double-click the [RP_SETUPXX.EXE] icon, and then install the printer driver by following the instructions that appear on the screen.

- 2. Select a language for the interface, and then click [OK].
- 3. Click [PCL/RPCS Raster Printer Drivers] or [Printer Driver].
- 4. Read the entire license agreement carefully. If you accept its terms, click [I accept the agreement.], and then click [Next >].
- 5. Click [Add a new printer], and then click [Next >].
- 6. Click [Connect USB cable], and then click [Next >].

- 7. Select the machine model you want to use, and then click [Next >].
- 8. Check that the power of the machine is off, and then click [Next >].

Although the Windows security warning may appear during installation, ignore it and continue with the installation.

Make sure that the computer and machine are properly connected, and then press the [Power] key.



Installation starts.

- 10. Click [Yes] to specify the machine as the default printer.
- 11. Select whether or not to open the Status Monitor automatically, and then click [Next>].
- 12. If you want to make initial settings for the printer, click [Set Now].
- 13. Make initial settings, and then click [OK].
- 14. Click [Finish].

If a dialog box asking whether you want to restart now appears, select [Yes, restart now.], and then click [Finish].



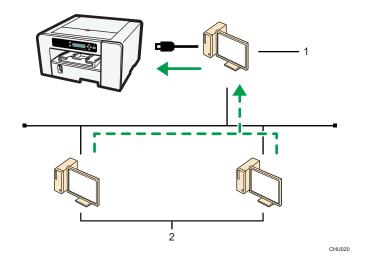
- For details about sharing the printer, see p.64 "Sharing the Printer".
- Confirm the printer driver is correctly installed by checking the [Power] key is lit, and then
 performing a test print. To perform a test print, open the [Printer Properties] dialog box, click [Print
 Test Page] on the [General] tab. If the test page does not print properly, see p.201 "If Test Print
 Fails".
- If Windows Firewall is installed on the print server, configure exceptions in the firewall before using Status Monitor. For details about configuring the Windows Firewall settings, see p.239 "Status Monitor Errors".

Reference

• For details about installing the User Guide only, see p.59 "Installing and Opening the User Guide".

Sharing the Printer

This section explains how to share the printer over a network by connecting it via USB. To share the printer, specify the settings for sharing it on the computer that it is connected to so that the computer acts as a print server.



- 1. Server
- 2. Client computer

Setting Up a Server



- Only administrators can make this setting. Log on as a member of the Administrators group.
- 1. On the [Start] menu, click [Control Panel].

For Windows Server 2003/2003 R2, point to [Settings], and then click [Control Panel].

2. Click [Network and Internet].

For Windows Server 2008, click [Hardware and Sound].

For Windows XP, click [Network and Internet Connections].

For Windows Server 2003/2003 R2, click [Network Connections].

3. Click [Network and Sharing Center].

For Windows Server 2008, click [Printer].

For Windows XP, click [Network Connections].

4. Click [Change advanced sharing settings].

For Windows XP or Windows Server 2008, click [Local Area Connection] to highlight it, and then, in the [File] menu, click [Properties] and go to Step 6.

For Windows Vista, in the [Sharing and Discovery] section, click [Off] or [On] next to [Printer sharing], and then go to Step 6.

For Windows Server 2003/2003 R, select [LAN], click [Properties] in the [Files] menu, and then go to Step 6.

6. In [File and printer sharing], click [Turn on file and printer sharing].

For Windows XP or Windows Server 2003/2003 R2/2008, on the [General] tab, click [Client for Microsoft Networks].

For Windows Vista, check [Turn on printer sharing], and then click [Apply].

7. Click [Save changes].

For Windows XP or Windows Server 2003/2003 R2/2008, click [OK].

For Windows Vista, click [Continue], and then select the type of network you are using.

8. On the [Start] menu, click [Devices and Printers].

For Windows Vista or Windows Server 2008, point to [Control Panel] and [Hardware and Sound], and then click [Printers].

For Windows XP, click [Printers and Faxes].

For Windows Server 2003/2003 R2, point to [Settings], and then click [Printers and Faxes].

9. Right-click the machine you want to share, and then click [Printer properties].

For Windows XP or Windows Server 2003/2003 R2, right-click the machine you want to share, and then click [Sharing...].

10. Click the [Sharing] tab, and select the [Share this printer] check box.

For Windows Server 2008, on the [Sharing] tab, click [Shared as:].

For Windows Vista, click [Change saving options], and then check [Share this printer].

11. Click [OK].

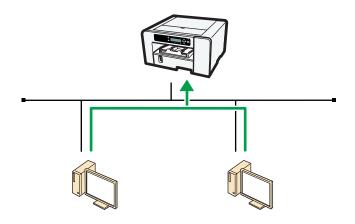
For Windows XP/Vista, or Windows Server 2003/2003 R2/2008, click [Apply], and then click [OK].

Configure a computer connected to the network, where the print server is connected, as a client computer. See p.74 "Using as the Windows Network Printer".

Installing the Printer Drivers for a Network Connection

For a network connection, you can either perform direct printing (over a peer-to-peer network) using the Windows printer port or access the printer as a network printer via the print server.

Using this Printer as the Windows Printing Port



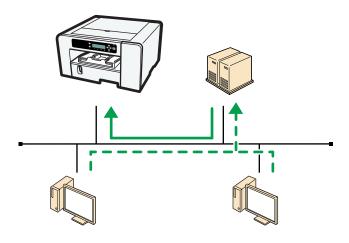
CHU021

Operating System	Available Ports
Windows Vista/7 Windows Server 2008/2008 R2	SmartDeviceMonitor for Client port Standard TCP/IP Port Internet Port LPR port WSD port
Windows XP Windows Server 2003/2003 R2	SmartDeviceMonitor for Client port Standard TCP/IP Port Internet Port LPR port

Using as a Network Printer

This printer can be used as the Windows network printer.

See p.74 "Using as the Windows Network Printer".



CHU022

Using the Standard TCP/IP Port

This section explains how to install the printer driver (TCP/IP) and set up the Standard TCP/IP Port.

- Only administrators can perform this installation. Log on as a member of the Administrators group.
- For Windows XP and Windows Server 2003/2003 R2, the Standard TCP/IP Port is unavailable
 in an IPv6 environment. In such a case, use the port with IPv4 or use the SmartDeviceMonitor for
 Client port.
- 1. Insert the CD-ROM in the CD-ROM drive.
 - Quit all applications currently running.
- 2. Select an interface language, and then click [OK].
- 3. Click [PCL/RPCS Raster Printer Drivers] or [Printer Driver].
- 4. Read the entire license agreement carefully. If you accept its terms, click [I accept the agreement.], and then click [Next >].
- 5. Click [Add a new printer], and then click [Next >].
- 6. Click [Connect to a printer port or LAN], and then click [Next >].

To search for printers automatically, select [Search for printers automatically], and then follow the wizard's instructions.

To search for a printer by its IP address, select [Search for printers by specified IP Address], and then follow the wizard's instructions.

If you do not search for a printer, select [Do not search]. In this example procedure, [Do not search] is selected.

- 7. Click [+] to display the printer settings.
- 8. Click [Port:], and then click [Add].
- 9. Click [Standard TCP/IP], and then click [OK].
- 10. Click [Next>].
- 11. Enter the printer name or machine's IP address in the [Printer Name or IP Address] box, and then click [Next>].
- 12. Click [Finish].
- 13. Click [Yes] to specify the machine as the default printer.
- 14. If necessary, configure the setting for sharing the printer.
- 15. Click [Continue].

The printer driver installation starts.

- 16. Select whether or not to open the Status Monitor automatically, and then click [Next >].
- 17. If you want to make initial settings for the printer, click [Set Now].
- 18. Make initial settings, and then click [OK].
- 19. Click [Finish].

If a dialog box asking whether you want to restart now appears, select [Yes, restart now.], and then click [Finish].



- Although the Windows security warning may appear during installation, ignore it and continue with the installation.
- A message appears if there is a newer version of the printer driver already installed. If this is the
 case, you cannot install the printer driver using Auto Run. See p.231 "If a Message Appears
 during Installation".

Using the LPR Port

This section explains how to install the printer driver (TCP/IP) and set up the LPR Port.

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- Only administrators can perform this installation. Log on as a member of the Administrators group.
- 1. Insert the CD-ROM in the CD-ROM drive.

Quit all applications currently running.

- 2. Select an interface language, and then click [OK].
- 3. Click [PCL/RPCS Raster Printer Drivers] or [Printer Driver].

- 4. Read the entire license agreement carefully. If you accept its terms, click [I accept the agreement.], and then click [Next >].
- 5. Click [Add a new printer], and then click [Next >].
- 6. Click [Connect to a printer port or LAN], and then click [Next >].

To search for printers automatically, select [Search for printers automatically], and then follow the wizard's instructions.

To search for a printer by its IP address, select [Search for printers by specified IP Address], and then follow the wizard's instructions.

If you do not search for a printer, select [Do not search]. In this example procedure, [Do not search] is selected.

- 7. Click [+] to display the printer settings.
- 8. Click [Port:], and then click [Add].
- 9. Click [LPR Port], and then click [OK].

If [LPR Port] does not appear, see Windows Help and install it.

- 10. Enter the machine's IP address in the [Name or address of server providing lpd] box.
- 11. Enter "lp" in the [Name or address of server providing lpd] box, and then click [OK].
- 12. Click [Yes] to specify the machine as the default printer.
- 13. If necessary, configure the setting for sharing the printer.
- 14. Click [Continue].

The printer driver installation starts

- 15. Select whether or not to open the Status Monitor automatically, and then click [Next>].
- 16. If you want to make initial settings for the printer, click [Set Now].
- 17. Make initial settings, and then click [OK].
- 18. Click [Finish].

If a dialog box asking whether you want to restart now appears, select [Yes, restart now.], and then click [Finish].



- Although the Windows security warning may appear during installation, ignore it and continue with the installation.
- A message appears if there is a newer version of the printer driver already installed. If this is the
 case, you cannot install the printer driver using Auto Run. See p.231 "If a Message Appears
 during Installation".

Using the WSD Port

This describes how to install the PCL printer driver using the WSD port.

- The WSD port can be used under Windows Vista/7, or Windows Server 2008/2008 R2.
- Only administrators can perform this installation. Log on as a member of the Administrators group.
- You can connect to the machine only if both the machine and computer are on the same network segment, or "Network discovery" is enabled. For details, see Windows Help.

Windows 7, Windows Server 2008 R2

- 1. Quit all applications currently running.
- 2. On the [Start] menu, click [Computer].
- 3. Click [Network].

The [Network] window appears, and the device search begins automatically.

4. Right-click the machine icon, and then click [Install].

If the "Device driver software was not successfully installed" message appears, close the message, and then go to Step 5.

- 5. On the [Start] menu, click [Devices and Printers].
- 6. Click [Add a printer].
- 7. Click [Add a local printer].
- 8. Check the [Use an existing port:] check box, and select WSD port.
- 9. Click [Next].
- 10. Click [Have Disk...].
- 11. Insert the CD-ROM in the CD-ROM drive.

If the [AutoPlay] dialog box appears, click the [Close] button.

12. Click [Browse...], and then specify a location for the printer driver.

The Drivers are in the following folders on the supplied CD-ROM.

RPCS raster printer driver for the 32-bit Windows

DRIVERS\RPCS_R\XP_VISTA\DISK1

RPCS raster printer driver for the 64-bit Windows

DRIVERS\RPCS_R\X64\DISK1

- PCL 5c printer driver for the 32-bit Windows
 DRIVERS\PCL5C\XP_VISTA\(language)\DISK1
- PCL 5c printer driver for the 64-bit Windows

DRIVERS\PCL5C\X64\(language)\DISK1

- PCL 6 printer driver for the 32-bit Windows
 DRIVERS\PCL6\XP_VISTA\(language)\DISK1
- PCL 6 printer driver for the 64-bit Windows
 DRIVERS\PCL6\X64\(language\)\DISK1
- 13. Click [OK].
- 14. Select the printer you want to use, and then click [Next].
- 15. Follow the instructions on the screens.

According to your needs, you may change the machine name, configure the machine as a default printer and/or a shared printer, and print a test page.

16. Click [Finish].

If installation is successful, the machine icon connected to the WSD port is added to the [Devices and Printers] window.



- The port name that follows "WSD" uses random character strings. It cannot be changed freely.
- To stop installation of the selected driver, click [Cancel] before the installation is complete. When
 re-installing the WSD Port, right-click the machine icon in the [Network] window, and then click
 [Uninstall].

Windows Vista, Windows Server 2008

- 1. Quit all applications currently running.
- 2. On the [Start] menu, click [Network].

The [Network] window appears, and the device search begins automatically.

3. Right-click the machine icon, and then click [Install].

If the [User Account Control] dialog box appears, click [Continue].

4. Click [Locate and install driver software (recommended)].

If the [User Account Control] dialog box appears, click [Continue].

- 5. Click [Browse my computer for driver software (advanced)].
- 6. Insert the CD-ROM in the CD-ROM drive.

If the [AutoPlay] dialog box appears, click the [Close] button.

7. Click [Browse...], and then specify a location for the printer driver.

The Drivers are in the following folders on the supplied CD-ROM.

 RPCS raster printer driver for the 32-bit Windows DRIVERS\RPCS_R\XP_VISTA\DISK1

- RPCS raster printer driver for the 64-bit Windows DRIVERS\RPCS R\X64\DISK1
- PCL 5c printer driver for the 32-bit Windows
 DRIVERS\PCL5C\XP_VISTA\(language)\DISK1
- PCL 5c printer driver for the 64-bit Windows
 DRIVERS\PCL5C\X64\(language\)\DISK1
- PCL 6 printer driver for the 32-bit Windows
 DRIVERS\PCL6\XP_VISTA\(language)\DISK1
- PCL 6 printer driver for the 64-bit Windows
 DRIVERS\PCL6\X64\(language\)DISK1

8. Click [Next].

If the [Windows can't verify the publisher of this driver software] message appears, click [Install this driver software anyway].

9. Click [Close].

If installation is successful, the machine icon connected to the WSD port is added to the [Printers] window.



- The port name that follows "WSD" uses random character strings. It cannot be changed freely.
- To stop installation of the selected driver, click [Cancel] before the installation is complete. When
 re-installing the WSD Port, right-click the machine icon in the [Network] window, and then click
 [Uninstall].

Using the SmartDeviceMonitor for Client Port

This section explains how to install the printer driver (TCP/IP) and set up the SmartDeviceMonitor for Client port.



- For a 64-bit operating system, bidirectional communication is not possible if the SmartDeviceMonitor port is used. In such a case, it is recommended to use the Standard TCP/IP Port.
- Only administrators can perform this installation. Log on as a member of the Administrators group.
- To use the SmartDeviceMonitor for Client port, you need to download SmartDeviceMonitor for Client from the manufacturer's Web site. See p.76 "Downloading Utility Software".
- 1. Insert the CD-ROM in the CD-ROM drive.

Quit all applications currently running.

- 2. Select an interface language, and then click [OK].
- 3. Click [PCL/RPCS Raster Printer Drivers] or [Printer Driver].
- 4. Read the entire license agreement carefully. If you accept its terms, click [I accept the agreement.], and then click [Next >].
- 5. Click [Add a new printer], and then click [Next >].
- 6. Click [Connect to a printer port or LAN], and then click [Next >].

To search for printers automatically, select [Search for printers automatically], and then follow the wizard's instructions.

To search for a printer by its IP address, select [Search for printers by specified IP Address], and then follow the wizard's instructions.

If you do not search for a printer, select [Do not search]. In this example procedure, [Do not search] is selected.

- 7. Click [+] to display the printer settings.
- 8. Click [Port:], and then click [Add].
- 9. Click [SmartDeviceMonitor], and then click [OK].
- 10. Select [TCP/IP], and then click [Search].

A list of printers using TCP/IP appears.

11. Select the printer you want to use, and then click [OK].

If the printer you want to use does not appear, click [Specify address], and then enter the machine's IP address or host name.

- 12. Click [Yes] to specify the machine as the default printer.
- 13. If necessary, configure the setting for sharing the printer.
- 14. Click [Continue].

The printer driver installation starts.

- 15. Select whether or not to open the Status Monitor automatically, and then click [Next>].
- 16. If you want to make initial settings for the printer, click [Set Now].
- 17. Make initial settings, and then click [OK].
- 18. Click [Finish].

If a dialog box asking whether you want to restart now appears, select [Yes, restart now.], and then click [Finish].



 Although the Windows security warning may appear during installation, ignore it and continue with the installation. A message appears if there is a newer version of the printer driver already installed. If this is the
case, you cannot install the printer driver using Auto Run. See p.231 "If a Message Appears
during Installation".

Using as the Windows Network Printer

This section assumes that the client has already been configured to communicate with a print server. Do not begin the following procedure before the client is set up and configured correctly.

To use the print server, install the printer driver by selecting "Network printer server", and then select the shared printer.

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- Only administrators and power users can perform this installation. Log on as a member of the Administrators or Power Users group.
- If you print with a print server connected to the printer using the SmartDeviceMonitor port,
 Recovery Printing and Parallel Printing cannot be used from the client.
- If you print with a Windows XP/Vista/7 or Windows Server 2003/2003 R2/2008 print server, notification functions of SmartDeviceMonitor may not be used with the client.
- 1. Insert the CD-ROM in the CD-ROM drive.

Quit all applications currently running.

- 2. Select an interface language, and then click [OK].
- 3. Click [PCL/RPCS Raster Printer Drivers] or [Printer Driver].
- 4. Read the entire license agreement carefully. If you accept its terms, click [I accept the agreement.], and then click [Next >].
- 5. Click [Add a new printer], and then click [Next >].
- 6. Click [Connect to a printer port or LAN], and then click [Next >].

To search for printers automatically, select [Search for printers automatically], and then follow the wizard's instructions.

To search for a printer by its IP address, select [Search for printers by specified IP Address], and then follow the wizard's instructions.

If you do not search for a printer, select [Do not search]. In this example procedure, [Do not search] is selected.

- 7. Click [+] to display the printer settings.
- 8. Click [Port:], and then click [Add].
- 9. Click [Network Printer], and then click [OK].
- Double-click the computer name you want to use as a print server in the [Browse for Printer] window.

- 11. Select the printer you want to use, and then click [OK].
- 12. Click [Yes] to specify the machine as the default printer.
- 13. If necessary, configure the setting for sharing the printer.
- 14. Click [Continue].

The printer driver installation starts.

- 15. Select whether or not to open the Status Monitor automatically, and then click [Next >].
- 16. If you want to make initial settings for the printer, click [Set Now].
- 17. Make initial settings, and then click [OK].
- 18. Click [Finish].

If a dialog box asking whether you want to restart now appears, select [Yes, restart now.], and then click [Finish].



- The installer launch automatically as Auto Run programs when you insert the CD-ROM. Auto Run
 might not work automatically with certain OS settings. If this is the case, double-click "SETUP.EXE",
 located on the CD-ROM root directory, or click [Run SETUP.EXE] in the [AutoPlay] dialog box.
- Although the Windows security warning may appear during installation, ignore it and continue with the installation.
- A message appears if there is a newer version of the printer driver already installed. If this is the
 case, you cannot install the printer driver using Auto Run. See p.231 "If a Message Appears
 during Installation".
- If the Windows network printer settings are not configured correctly, installation will fail. In this
 case, cancel the installation and correctly configure the Windows Networks settings. For details
 about configuring the settings, see p.64 "Setting Up a Server".

Downloading Utility Software

This section explains the utility software for this machine.

SmartDeviceMonitor for Client

SmartDeviceMonitor for Client allows you to manage and print various data such as files created with an application, images scanned with a scanner, and existing images as one document.

SmartDeviceMonitor for Client has the following functions:

- Checking printer supplies such as paper or ink
- · Checking results of print jobs executed from the computer

SmartDeviceMonitor for Client is available as a free download. Contact your local dealer for information on downloading the software.



• For details about the functionality, see Help of SmartDeviceMonitor for Client.

2

Paper

This section explains the available paper types and how to load paper.

Loadable Paper Sizes and Quantities

Tray 1

Туре	Size	Paper capacity
Plain / Inkjet Plain Paper	A4 (210 × 297 mm)D	Load: 250 sheets
	A5 (148 × 210 mm)□	Stack: 100 sheets
	A6 (105 × 148 mm)□	
	B5 JIS (182 × 257 mm)□	
	Letter $(8^1/_2 \times 11)$	
	Legal $(8^{1}/_{2} \times 14)^{D^{*}1}$	
	$8^{1}/_{2} \times 5^{1}/_{2} \Box$	
	Executive $(7^{1}/_{4} \times 10^{1}/_{2})D$	
	$8^{1}/_{2} \times 13D$	
	8 ¹ / ₄ × 13D	
	8 × 13D	
	16КД	
Plain / Inkjet Plain Paper	Custom paper sizes	Load: 250 sheets
	Vertical: 139.7- 356.0 mm	Stack: 100 sheets
	(5.50- 14.01 inches)	
	Horizontal: 88.0-216.0 mm	
	(3.47- 8.50 inches)	
Glossy Paper	A4 (210 × 297 mm) 🗸	Load: 20 sheets
		Stack: 1 sheet
Envelope	Com 10 Envelope $(4^1/_8 \times 9^1/_2)$	Load: 20 sheets
	Monarch Envelope $(3^7/_8 \times 7^1/_2)$	Stack: 20 sheets
	C6 Envelope (114 × 162 mm)D	
	C5 Envelope (162 × 229 mm)D	
	DL Envelope (110 × 220 mm)	

* 1 Region B (mainly North America)

Tray 2/Tray 3

Туре	Size	Paper capacity
Plain / Inkjet Plain Paper	A4 (210 × 297 mm)	Load: 250 sheets
	A5 (148 × 210 mm)□	Stack: 100 sheets
	A6 (105 × 148 mm)□	
	B5 JIS (182 × 257 mm)□	
	Letter (8 ¹ / ₂ × 11)□	
	Legal (8 ¹ / ₂ × 14)□	
	Executive $(7^1/_4 \times 10^1/_2)D$	
	8 ¹ / ₂ × 13□	
	8¹/ ₄ × 13□	
	8 × 13 🗗	
Plain / Inkjet Plain Paper	Custom paper sizes	Load: 250 sheets
	Vertical: 148.0-356.0 mm	Stack: 100 sheets
	(5.50-14.01 inches)	
	Horizontal: 105.0-216.0 mm	
	(4.14-8.50 inches)	
Glossy paper	A4 (210 × 297 mm)□	Load: 20 sheets
		Stack: 1 sheet

Bypass Tray

Туре	Size	Paper capacity
Plain / Inkjet Plain Paper	A4 (210 × 297 mm)□	Load: 100 sheets
	A5 (148 × 210 mm)□	Stack: 100 sheets
	A6 (105 × 148 mm)□	
	B5 JIS (182 × 257 mm)□	
	Letter (8 ¹ / ₂ × 11)□	
	Legal (8 $^1/_2 \times 14$) \square	
	$8^{1}/_{2} \times 5^{1}/_{2} \square$	
	Executive $(7^1/_4 \times 10^1/_2)$	
	$8^{1}/_{2} \times 13\overline{D}$	
	8 ¹ / ₄ × 13D	
	8 × 13 🗗	
	16KD	
Plain / Inkjet Plain Paper	Custom paper sizes *1	Load: 100 sheets
	Vertical: 127.0-1295.4 mm	Stack: 100 sheets
	(5.00-51.00 inches)	
	Horizontal: 55.0-216.0 mm	
	(2.17-8.50 inches)	
Glossy Paper	A4 (210 × 297 mm)□	Load: 1 sheet
		Stack: 1 sheet
Envelope	Com 10 Envelope $(4^1/_8 \times 9^1/_2)$	Load: 20 sheets
	Monarch Envelope $(3^7/_8 \times 7^1/_2)$	Stack: 20 sheets
	C6 Envelope (114 × 162 mm)	
	C5 Envelope (162 × 229 mm)D	
	DL Envelope (110 × 220 mm)	
Thick		Load: 20 sheets
(157-256 g/m² (40 LB. BOND-65 LB. COVER)		Stack: 20 sheets

 $^{^{*}}$ 1 Under the PCL driver, the available custom size is 139.7-355.9 mm (5.50-14.01 inches) (Vertical) × 55.0-216.0 mm (2.17-8.50 inches) (Horizontal).

Compatible Paper Sizes for Duplex Printing

Туре	Size
Plain / Inkjet Plain Paper	A4 (210 × 297 mm)□
	A5 (148 × 210 mm)□
	A6 (105 × 148 mm)□
	B5 JIS (182 × 257 mm)□
	Letter $(8^1/_2 \times 11)$
	$8^{1}/_{2} \times 5^{1}/_{2}$
	Executive $(7^1/_4 \times 10^1/_2)$
	16КД



- For details about the usable paper thickness, see p.257 "Specifications".
- For precautions on handling paper, see p.80 "Paper Handling Precautions".

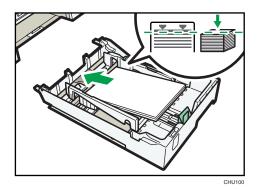
Paper Handling Precautions

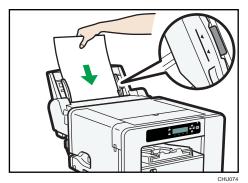


• When loading paper, take care not to trap or injure your fingers.

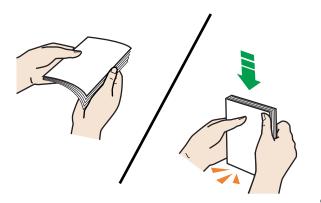
Loading Precautions

- Load only supported paper in the paper tray.
- Load paper with the paper grain parallel to the feed direction.
- Do not load paper of different types at the same time.
- Before you load paper in the paper tray, remove all of the paper that is currently loaded in the tray.
- Pull the Tray 1-3 completely out before loading it with paper.
- Do not stack paper over the limit mark.

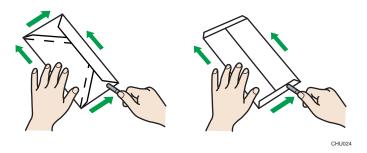




Curled paper may jam. Straighten any curls within 2 mm (0.08 inches) before loading.

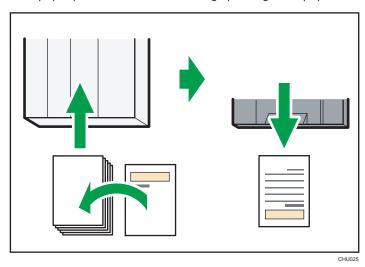


• Before loading envelopes, make sure their edges are sharply creased by rubbing the edges with a pen or similar object.



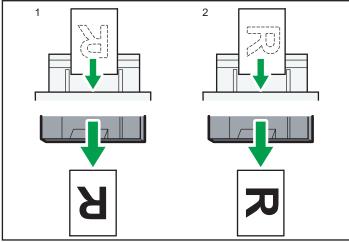
Correct Orientation of Pre-printed Paper When Loaded in the Tray 1-3

Load paper print side down, shorter edge pointing in the paper feed direction.



Correct Orientation of Pre-printed Paper When Loading It in the Bypass Tray

Load paper print side up, shorter edge pointing in the paper feed direction.



CHU026

1. To print over a portrait image:

Load paper so that its top edge is pointing in the paper feed direction.

2. To print over a landscape image:

Load paper so that its right edge is pointing in the paper feed direction.

Paper Storage Precautions

If stored under adverse conditions, even paper suitable for printing can cause paper jams, poor print quality, or machine malfunctions. When you store paper, keep the following points in mind:

- Do not store paper in humid places.
- Do not store paper in direct sunlight.
- Store paper flat.
- Store unused paper in the original package.

Paper Type Precautions

Plain paper

Use the bypass tray to print on thick paper (157 g/m² (40 LB. BOND) or more).

Inkjet plain paper

- When printing on inkjet plain paper, in the [Printer Properties] dialog box, click [Inkjet Plain Paper]. This allows printing at higher quality.
- In the [Printer Properties] dialog box, when [Inkjet Plain Paper] is selected, only one-sided printing is possible. To print on both sides of a sheet, click [Plain].
- Use as soon as possible after opening the package.

Glossy paper

- The time it takes for the ink to dry depends on the kind of printed image and the environmental conditions. To ensure water and oil resistance, leave the printed sheet to dry for about a day.
- If the temperature exceeds 25°C (77°F) or the relative humidity exceeds 50%, problems with continuous feeding of glossy paper might occur. If this is the case, feed the sheets one by one.
- If you load multiple sheets of glossy paper and they do not feed in properly, feed them one by
 one.
- Ink smearing can be caused by environmental conditions (such as high humidity) and the type
 of image being printed (such as ink-heavy images). If smearing occurs, set [Select Print
 Quality:] to [Quality Priority] or [Speed Priority]. This may stop the ink smearing.
- · Roller marks might appear on printed images.
- If paper is fed from the bypass tray, roller marks might appear on the printed image.

- Some print images can cause the paper to curl, which creates patchy print. If this happens, set [Select Print Quality:] to [Quality Priority].
- Duplex printing is not supported.
- When using these sheets, see the instructions supplied with them.

Envelopes

- Up to 20 envelopes can be loaded in Tray 1.
- Flatten envelopes.
- Load envelopes carefully, because the printable area depends on the orientation. See p.85
 "Printable Area".
- Duplex printing is not supported.

Thick paper

- Thick paper is heavier than 157 g/m² (42 lb.).
- You can insert paper with weights up to 256 g/m² (68 lb.) into the bypass tray.
- Insert paper with the print side face up into the bypass tray.
- Duplex printing is not supported.



 The ink may smear depending on the type of image. See p.225 "Print Results Are Not Satisfactory".

Non-compatible Paper

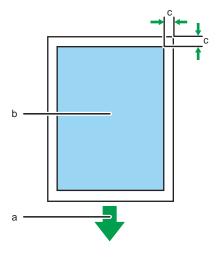
- · wrinkled, folded, or damaged
- · wavy at the ends
- curled
- absorbent
- dry and conducive to static buildup
- already printed on (such as the back of pre-printed paper)
- pre-printed (unless specified)
- heat sensitive/non-carbon
- too thick or thin
- pre-stitched
- · glued or tacked
- stapled or clipped together
- · dark in places
- irregular in length and proportion



• Even if compatible paper types are used, print quality may be lower than usual or paper jams may occur if the paper was improperly stored.

Printable Area

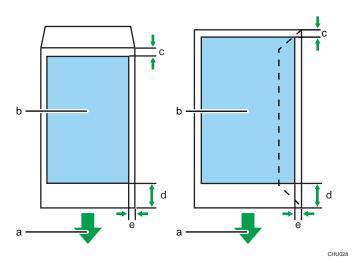
Printable and unprintable areas



CHU027

- a. Output Direction
- b. Printable Area
- c. Windows: 3 mm (0.12 inches), Mac: 4.2 mm (0.17 inches)

When printing on envelopes, the following print area limitations apply.



- a. Output Direction
- b. Printable Area
- c. 8 mm (0.4 inches)
- d. 38 mm (1.5 inches)
- e. 3 mm (0.2 inches)

2

Loading Paper

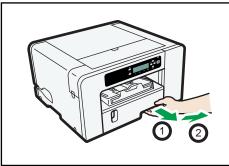
Load paper into the paper tray.



• When loading paper, take care not to trap or injure your fingers.

Loading Paper into Tray 1-3

Hold the tray grip, pull the tray halfway out, lift it slightly (①), and then pull it out further (②).

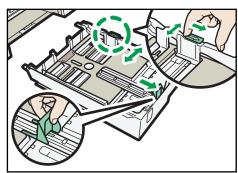


CHU053

Pull the tray completely out. Take care not to drop it.

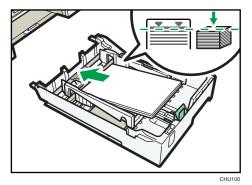
After pulling out the tray, check that no paper remains in the machine. If there are any remaining paper sheets, remove them.

Pinch the catch of the paper guide on the right side, slide the paper guides to match the size of paper you want to load, and then push the end paper guide out until there is space between them.

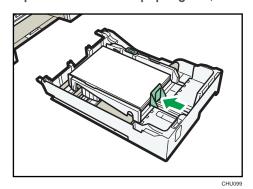


CHU098

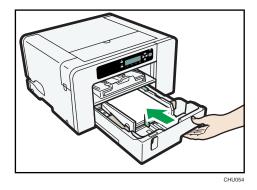




4. Squeeze the front end paper guide, and then slide it to meet the edge of the paper.

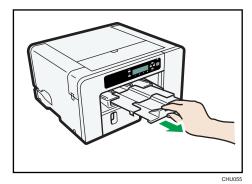


5. Push the tray gently in until it stops.



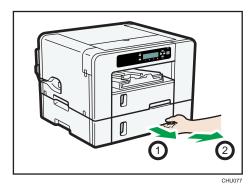
Before you push Tray 1 in, make sure the output ramp is closed.

6. Pull out the output ramp extension.



Extending the Paper Tray To Load Paper

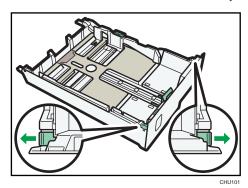
Hold the tray grip, pull the tray halfway out, lift it slightly (①), and then pull it out further (②).



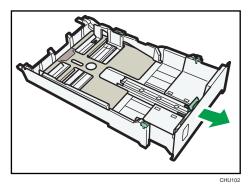
Pull the tray completely out. Take care not to drop it.

After pulling out the tray, check that no paper remains in the machine. If there are any remaining paper sheets, remove them.

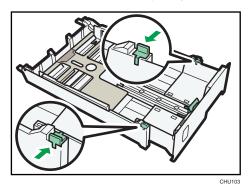
2. Slide both tabs to the outside of the tray, and then release the lock.



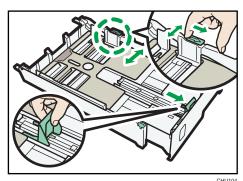
3. Pull out the tray extension.



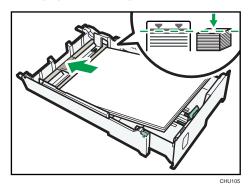
4. Slide both tabs to the original positions, and then lock the tray.



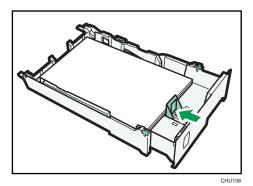
5. Pinch the catch of the paper guide on the right side, slide the paper guides to match the size of paper you want to load, and then push the end paper guide out until there is space between them.



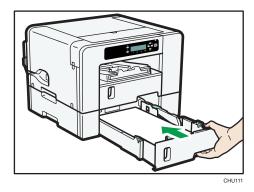
6. Load paper with the print side face down but not over the limit mark.



7. Squeeze the front end paper guide, and then slide it to meet the edge of the paper.

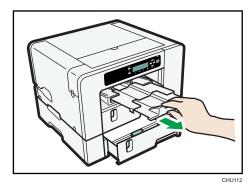


8. Push the tray gently in until it stops.



Before you push Tray 1 in, make sure the output ramp is closed.

9. Pull out the output ramp extension.



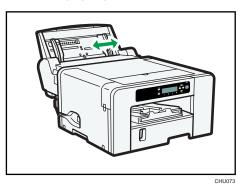
Note

• Do not use the tray extension for A4 (Letter) size paper or smaller paper.

Loading Paper into Bypass Tray

This section explains how to load A4 sheets in bypass tray.

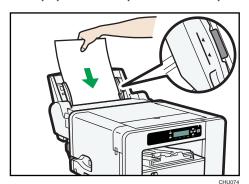
 Pull out the bypass tray extension and adjust the position of the paper guide to match the size of the paper you want to load.



Press the lever on the side of the paper guide while moving the guide.

Adjust the position of the paper guide before loading paper.

2. Load paper with the print side face up but not over the limit mark.



UNote

• Extend the bypass tray so that it matches the paper size.

3. Specifying the Printer Driver Settings

This chapter describes how to print documents using the printer driver.

Opening the Printer Driver Dialog Box

Opening the [Printer Properties] Dialog Box

1. On the [Start] menu, click [Devices and Printers].

For Windows Vista or Windows Server 2008, click [Control Panel]. Then click [Hardware and Sound], and then click [Printers].

For Windows XP, click [Printers and Faxes].

For Windows Server 2003/2003 R2, point to [Settings], and then click [Printers and Faxes].

2. Right-click the machine icon, and then click [Printer properties].

For Windows Vista/XP or Windows Server 2003/2003 R2/2008, right-click the machine icon, and then click [Properties].

Opening the [Printing Preferences] Dialog Box

1. On the [Start] menu, click [Devices and Printers].

For Windows Vista or Windows Server 2008, click [Control Panel]. Then click [Hardware and Sound], and then click [Printers].

For Windows XP, click [Printers and Faxes].

For Windows Server 2003/2003 R2, point to [Settings], and then click [Printers and Faxes].

2. Right-click the machine icon, and then click [Printing preferences].

Opening from an Application

If you open the [Printing Preferences] dialog box from an application, the factory settings appear. Change the settings as required and carry out printing.

Changes made here are only applicable to this application. If printing is performed using other applications, this setting will not be applied. Some applications may automatically change the printer driver settings.

The procedure below is an example for NotePad (included in the standard Windows package).

3

How to open the [Printing Preferences] dialog box differs depending on the application. From most applications, the [Printing Preferences] dialog box can be opened by clicking [Print...] or [Page Setup...] on the [File] menu, and then clicking [Preferences]. For details, see Help of the application.

- 1. On the [File] menu, click [Print...].
- 2. In the [Select Printer] area, select the name of this printer, and then click [Preferences].

3

Specifying Settings on [Accessories] Tab

Conditions for Bidirectional Communication

If bidirectional communication is enabled, the machine's information is automatically sent to your computer. You can also check the machine's status from your computer.

If bidirectional communication is enabled and the option is not recognized, turn the machine off, and then turn it on again.

To support bidirectional communication, the following conditions must be met:

Connecting Machine via USB

- The computer supports bidirectional communications.
- The printer properties settings are specified for bidirectional communications.

Connecting Machine via Ethernet Interface

• The printer properties settings are specified for bidirectional communications.



 If you share a printer connected to the print server, bidirectional communication between the printer and client computer may not work depending on the Windows firewall setting. See p.239
 "Status Monitor Does Not Open".

If Bidirectional Communication is Unavailable

This section explains how to configure the printer driver settings for the option attached to the machine and the size of the loaded paper. Perform this procedure if the machine and computer are not communicating bidirectionally.



- Only administrators can make this setting. Log on as a member of the Administrators group.
- 1. Open the [Printer Properties] dialog box.

See p.95 "Opening the [Printer Properties] Dialog Box".

When you open the [Printer Properties] dialog box for the first time after installing the printer driver, or if you have not specified the attached options yet, a prompt to specify the options appears. In this case, click [OK].

- Click the [Accessories] tab.
- 3. Select options installed from the [Options] area.
- 4. Click [Change Input Tray Settings...].
- 5. Select the appropriate size for the paper tray.

- 6. Click [OK].
- 7. Click [OK] to close the [Printer Properties] dialog box.



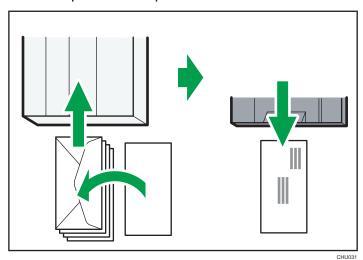
• If you add an optional tray to an existing printer, you must refresh the settings on the printer's [Accessories] tab.

3

Printing

☆ Important

- You cannot load thick paper or envelopes in Tray 2 or 3.
- Curled paper may jam. Straighten any curls within 2 mm (0.08 inches) before loading.
- Load paper with the print side face down in Trays 1-3.
- Load paper with the print side face up in the bypass tray.
- Printing on envelopes
 - Before loading envelopes, make sure their edges are sharply creased by rubbing the edges with a pen or similar object.
 - Load envelopes with their flaps closed.



- If you print on glossy paper, be sure to remove each sheet as it is delivered to the output ramp.
- 1. Load paper into paper tray.

How to load paper depends on the paper type. See p.77 "Loadable Paper Sizes and Quantities".

2. Open the [Printing Preferences] dialog box from the application.

See p.95 "Opening from an Application".

- 3. Click the [One Click Presets] tab.
- 4. Select the paper type from the [Paper Type:] list.

If you select [Inkjet Plain Paper], the machine will print on one side only. To print on both sides, select [Plain].

If necessary, specify different printer settings.

5. Click [OK].



- For details about the number of sheets that you can load in the paper tray and that can be stacked on the output ramp, see p.77 "Loadable Paper Sizes and Quantities".
- For precautions on handling paper, see p.80 "Paper Handling Precautions".
- For details about the printable area of a sheet, see p.85 "Printable Area".
- When printing on both sides, content other than text is printed at lower density.
- If ink smears appear and characters are not properly formed when printing white text on a black background, select [High Speed] or [Speed Priority] in the [Select Print Quality:], and then print the job again.
- Under the PCL driver, the available custom size is 127.0-355.9 mm (5.00-14.01 inches) (Vertical)
 × 55.0-216.0 mm (2.17-8.50 inches) (Horizontal).

3

Canceling Printing

Print jobs can be canceled from either a machine or computer. How to cancel print jobs differs according to their job status. Check the job status first.

Canceling a print job already sent to the machine

Cancel the print job using the Status Monitor or pressing the [Job Reset] key.

Canceling a print job that is not sent to the machine

Cancel the print job from the taskbar of the computer.

Canceling Printing from the Status Monitor

Follow the procedure below to cancel a print job that is displayed on the Status Monitor.

- 1. Check that printing and the Status Monitor have started.
- 2. Click [Stop Printing].

It will take a few moments for printing to stop.



 For details about Status Monitor and how to open the Status Monitor, see p.147 "Using the Status Monitor".

Canceling Printing Using the [Job Reset] Key

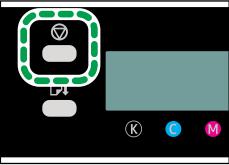
Follow the procedure below to cancel a print job that was already sent to the machine.

The [Job Reset] key cancels all print jobs being printed or that were received. If you do not want to cancel another person's print job that was sent later, it's possible to delete only the current print job.

Cancel only the print job being printed

1. Check that printing has started.

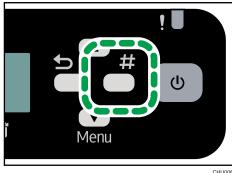
2. Press the [Job Reset] key.



The confirmation screen appears.

Job Reset? Current Job

3. Press the [#Enter] key.



Only the print job being printed is deleted.

If there are other print jobs waiting, they will be printed after the current print job is deleted.

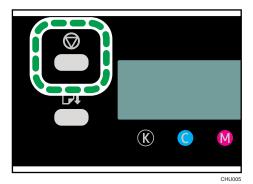
It takes time to cancel the print job.

Cancel all print jobs received

1. Check that printing has started.

3

2. Press the [Job Reset] key.

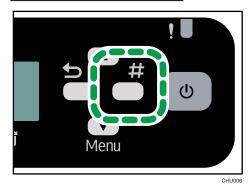


The confirmation screen appears.

Job Reset? Current Job

Press [▲] or [▼/Menu] key to display [Job Reset? All Jobs], and then press the [#Enter] key.

Job Reset? All Jobs



The confirmation screen appears.

Reset all received Jobs?

4. Press the [#Enter] key.

All print jobs received will be canceled.

It takes time to cancel the print job.

Canceling Printing from the Taskbar

Follow the procedure below to cancel a print job in the printer queue.

- 1. Double-click the machine icon on the taskbar.
- 2. Select the print job you want to cancel, and then click [Cancel] on the [Document] menu.

3

1

4. Machine Setup Menus

This section describes the menu items for configuring and adjusting machine settings.

Making Machine Settings Using the Control Panel

Counter

You can check how many sheets have been printed.

Men	U
Shov	w Counter
Print	

See p.110 "Using the [Counter] Menu".

Paper Input

You can configure the paper tray settings.

Menu
Tray Paper Size
Paper Type
Aut.Tray Select
Tray Priority

See p.114 "Using the [Paper Input] Menu".

List/Test Print

You can check the machine's present settings and operational status.

Menu
Config. Page
Color Demo Page
Error Log
PCL Config.Page

Maintenance

See p.116 "Using the [List/Test Print] Menu".

You can adjust the print quality.

Menu
Nozzle Check
Head-cleaning
Head-flushing
Head Position
Adj.Paper Feed
Registration
Date/Time
Key Repeat
Dry-delay (Exit)
Dry-delay (Dup)
Paper Feed Test
De-condensation

See p.118 "Using the [Maintenance] Menu".

System

You can configure basic system settings.

Menu
Prt. Err Report
Auto Continue
Sub Paper Size
Energy Saver
Notify by Email
Memory Usage

4

Menu
Unit of Measure
Page Size
Paper Type
Preprinted Ppr
Copies
Blank Pg. Print
Tray Switching
Density
Color Mode
Recycl.Ppr.Mode
Pg Recov. Error
Ink C.U. Space
Uni-direct.Prt.
Ppr. Size Error

See p.134 "Using the [System] Menu".

Host Interface

You can configure settings related to connection and communication.

Menu
I/O Timeout
Network Setup
Wireless LAN
USB Setting

See p.138 "Using the [Host Interface] Menu".

PCL Menu

You can specify settings applied when using the PCL driver.

See p.142 "Using the [PCL Menu]".

Language

You can select which language the menu is displayed in.

Menu
English
French
German
Italian
Spanish
Dutch
Norwegian
Danish
Swedish

Menu	
Polish	
Portuguese	
Hungarian	
Czech	
innish	
Pussian	

The [Language] menu will be displayed in English.

See p.145 "Using the [Language] Menu".



 You can prevent users other than the administrator from changing the machine's settings. For details, see p. 179 "Restricting Machine Functions".

Using the [Counter] Menu

You can check and print out the printer's counter figures.

Show Counter

You can check on the display the number of prints made by the printer.

Color

Indicates the total number of color originals printed using the printer driver's [Color] setting.

Black

Indicates the total number of black and white originals printed using the printer driver's [Black and White] setting.

• EconClr:

Indicates the total number of color originals printed using the printer driver's [Economy Color] setting.

Print

You can print out the printer's page counts.

• Total Full Color

Indicates the total number of color originals printed using the printer driver's [Color] setting.

Total Black

Indicates the total number of black and white originals printed using the printer driver's [Black and White] setting.

• Total Economy Color

Indicates the total number of color originals printed using the printer driver's [Economy Color] setting.

• Total Black+Economy Color

Indicates the total number of color or black and white originals printed using either the [Black and White] or [Economy Color] setting of the printer driver.

• Total Duplex

Indicates the total number of originals printed using the duplex printing function. Prints on both sides of a sheet of paper are counted as one print.

Coverage Count.

Indicates the total amount (%) of ink used for the color options below:

- Full Color Coverage
- Black Coverage
- Economy Color Coverage
- Black+Economy Color Cover.

• Coverage 0

Indicates a print coverage ratio between 0 and 5%.

• Coverage 5

Indicates a print coverage ratio between 5 and 20%.

• Coverage 20

Indicates a print coverage ratio of 20% and higher.

About coverage counter

"Coverage" means a coverage ratio, and a coverage ratio of 100 indicates the total amount of one ink used for all printable area on a sheet of paper. To find a coverage ratio, compare a coverage ratio of 100 with the actual consumption of ink.

The total amount of ink indicated by a coverage ratio of 100 varies depending on ink colors.

To specify a coverage ratio per page for multiple colors, calculate the total coverage ratios of the multiple colors.

• A Full Color Coverage count:

(Full Color Coverage)=(Full Color Coverage (K))+(Full Color Coverage (C))+(Full Color Coverage (M))+(Full Color Coverage (Y))

Ex.:

Multiple color consumption on a sheet of paper

K: 3%, C: 8%, M: 7%, Y: 2% (3% + 8% + 7% + 2% = 20%)

Full Color Coverage: 00000020

• A coverage ratio calculation for full color printing per page:

(Full Color Coverage)/(Total Full Color)

Ex.:

Total Full Color: 00000888

Full Color Coverage: 00007692

7692 / 888 = 8.7%

Coverage Count. figures are rounded off to one decimal place.



- Black and white files are counted as black and white prints even if color printing was specified.
- The counter numbers you can check from the [Counter] menu on the display may differ from the
 counter numbers that appear on the system configuration page. For details, see p.113
 "Differences Between the Counter and the Total Counter".

Displaying the Counter

This section explains how to display the counter.

- Press the [▼/Menu] key.
- 2. Press [▲] or [▼/Menu] key to display [Counter], and then press the [#Enter] key.

Menu: Counter

3. Press [▲] or [▼/Menu] key to display [Show Counter], and then press the [#Enter] key.

Counter: Show Counter

 Press [▲] or [▼/Menu] key, and then check the [Color:], [Black:], and [EconClr:] on the display.

Color: 12345678 Black: 12345678

EconClr: 12345678

5. Press the [Escape] key.

Printing the Counter

This section explains how to print the counter numbers.

- Press the [▼/Menu] key.
- 2. Press $[^{\blacktriangle}]$ or $[^{\blacktriangledown}/\text{Menu}]$ key to display [Counter], and then press the [#Enter] key.

Menu: Counter

Press [▲] or [▼/Menu] key to display [Print], and then press the [#Enter] key.

Counter: Print

4. Press the [#Enter] key.

Color:00001234 Press # key

The counter numbers will be printed.

Differences Between the Counter and the Total Counter

The counter numbers you can check from the [Counter] menu on the display may differ from the total counter numbers that appear on the system configuration page.

The values the total counter displays include the numbers of the printed pages, test patterns, system configuration pages, or counter printouts, so the values may be greater than those on the [Counter] menu.

Using the [Paper Input] Menu

This section explains the settings you can specify in the [Paper Input] menu, such as those for the size and type of the paper loaded in each paper tray.

The very first time you load paper or anytime you change to a different size or type of paper, you must specify the paper settings using [Paper Input] menu.

Tray Paper Size

You can specify the size of the paper loaded in the paper tray.

Paper Type

You can specify the type of the paper loaded in the paper tray.

Aut.Tray Select

Specify that the paper tray be automatically selected. The paper tray will automatically be selected according to the paper size and paper type.

Tray Priority

You can specify the prioritized paper tray.

Default: [Tray 1]



- "Aut.Tray Select" can be specified only if the multi bypass tray or the paper feed unit is attached.
- If you select "Aut.Tray Select", the paper tray is automatically selected according to the paper size and paper type for the paper trays in "Tray Paper Size" and "Paper Type".
- "Tray Priority" will be specified only if the paper feed unit is attached.
- If you print data-heavy objects on A6 size paper, prints may come out curled. If this happens, it is recommended to print with Economy Color. For details about Economy Color, see the printer driver Help.
- For details about the types of paper supported by this setting, see p.77 "Loadable Paper Sizes and Quantities".

Changing the [Paper Input] Menu

The following procedure is an example of setting the Tray Paper Size.

- Press the [▼/Menu] key.
- 2. Press the [▲] or [▼/Menu] key to display [Paper Input], and then press the [#Enter] key.

Menu: Paper Input

Press the [▲] or [▼/Menu] key to display [Tray Paper Size], and then press the [#Enter] key.

```
Paper Input:
Tray Paper Size
```

4. Press the [♠] or [▼/Menu] key to display the paper tray you want to specify, and then press the [#Enter] key.

```
Tray Paper Size:
Tray 1
```

Press the [▲] or [▼/Menu] key to display appropriate paper size, and then press the [#Enter] key.

```
Tray 1:
*A4 (210 x 297)
```

6. Press the [Escape] key.

Using the [List/Test Print] Menu

Use the [List/Test Print] menu to check that the machine is working properly and to also check the machine's system configuration and settings.

Config. Page

You can print the current configuration of the machine.

Color Demo Page

You can print color samples.

Error Log

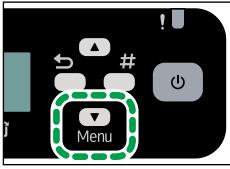
You can print error logs.

PCL Config.Page

You can print the current PCL configuration.

Printing a Configuration Page

Press the [▼/Menu] key.



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2. Press the [▲] or [▼/Menu] key to display [List/Test Print], and then press the [#Enter] key.

Menu: List/Test Print

Press the [▲] or [▼/Menu] key to display [Config. Page] or [Color Demo Page], and then
press the [#Enter] key.

List/Test Print: Config. Page

The configuration or the color demo page is printed.

4. Press the [Escape] key.

Interpreting the Configuration Page

System Reference

Information such as the counter numbers (Pages Printed), the machine's version, attached options, printer language name, and remaining amount of ink are printed in this area.

Paper Input

The specified Tray Priority setting and the specified settings in the [Paper Input] menu, such as the size and type of paper loaded in each paper tray, are printed in this area.

Maintenance

The specified settings in the [Maintenance] menu are printed in this area.

System

The specified settings in the [System] menu are printed in this area.

Host Interface, Interface Information

The specified settings in the [Host Interface] menu are printed in this area.

PCL Menu

Settings made on the [PCL Menu] are displayed.

Language

The selected language in the [Language] menu is printed in this area.



- Under "Version", the version of the machine's firmware is displayed. You can check over the Internet whether you need to update the firmware by comparing its version with that of the latest version. You can also check the firmware version by opening the [Printing Preferences] dialog box and clicking [About] on the [Configuration/About] tab. For details about opening the [Printing Preferences] dialog box, see p.95 "Opening the [Printing Preferences] Dialog Box".
- The number of printed pages displayed in "Pages Printed" differs from the number displayed in the [Counter] menu. See p.113 "Differences Between the Counter and the Total Counter".

Using the [Maintenance] Menu

You can specify machine maintenance settings for adjusting settings such as gradation and density.

Nozzle Check

Print a test pattern to check that print head nozzles become clogged.

If nozzle problems occur, print head nozzles become clogged and ink cannot be ejected properly. This will result in lower print quality.

Head-cleaning

You can clean the print head.

Clean the head if certain colors are not printed or are printed faintly.

Head cleaning consumes ink.

Head-flushing

You can clean the print head more thoroughly.

Because head flushing consumes more ink than head cleaning, do it only if the print head cannot be cleaned properly by head cleaning.

Head Position

You can resolve problems such as lines that are printed vertically misaligned or blurred colors.

Adj.Paper Feed

If printed lines are horizontally misaligned or if images are printed unevenly, print the test pattern and adjust the paper feed setting.

Registration

Print the test pattern and align the point where printing starts for each paper tray.

Date/Time

You can specify the date and time.

Key Repeat

The key repeat function allows you to specify setting values in units of ten or scroll the display quickly by pressing and holding down the $[^{\blacktriangle}]$ or $[^{\blacktriangledown}/Menu]$ key.

Default: [On]

Dry-delay (Exit)

To prevent spoiling of printed copies, select a print delivery interval to allow them to dry.

The interval must be long enough to allow a sheet to dry. You can specify an interval between 1 and 20 seconds.

Default: [Off]

Dry-delay (Dup)

To prevent spoiling of duplex-printed copies, select a print delivery interval to allow them to dry.

The interval must be long enough to allow a duplex-printed sheet to dry. You can specify an interval between 1 and 20 seconds.

Default: [Off]

Paper Feed Test

You can eject a sheet of paper without printing anything on it.

De-condensation

To remove moisture from inside the machine, you can eject three sheets of paper without printing anything on them.

Nozzle Check

Follow the procedure below to check whether the print head nozzles are clogged up or not by printing a nozzle check test pattern.

- 1. Press the [▼/Menu] key.
- 2. Press the [♠] or [▼/Menu] key to display [Maintenance], and then press the [#Enter] key.

Menu: Maintenance

Press the [▲] or [▼/Menu] key to display [Nozzle Check], and then press the [#Enter] key.

Maintenance: Nozzle Check

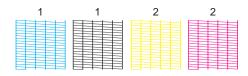
4. Press the [#Enter] key.

Press # to print pattern

A test pattern is printed.

- 5. Press the [Escape] key.
- 6. Check the printed test pattern.

Printed Test Pattern



Using the test pattern, check for print head clogging and the number of the clogged head.

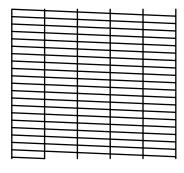
The number appearing above each color in the test pattern is the number of the print head.

The print head for cyan and black is [Head 1].

The print head for yellow and magenta is [Head 2].

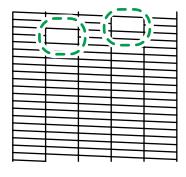
Check which print head is clogged by referring to the following illustration.

Normal



CFT168

When print heads are clogged



CFT169

If the print head is clogged, perform Head Cleaning. See p.120 "Head-cleaning".

If the problem persists, perform Head Flushing. See p. 122 "Head-flushing".

Head-cleaning

Follow the procedure below to perform a normal print head cleaning. Perform a head cleaning when a particular color cannot be printed or print images are blurred. Head cleaning consumes ink.

When the print cartridge is empty, replace it instead of performing a print head cleaning. After a print cartridge is replaced, a print head cleaning will be automatically performed.

Important

- Do not turn the machine off during print head cleaning. If the machine is turned off during print head cleaning, start again from the beginning.
- 1. Press the [▼/Menu] key.
- 2. Press the [▲] or [▼/Menu] key to display [Maintenance], and then press the [#Enter] key.

```
Menu:
Maintenance
```

Press the [▲] or [▼/Menu] key to display [Head-cleaning], and then press the [#Enter] key.

```
Maintenance:
Head-cleaning
```

Press the [▲] or [▼/Menu] key to select a color, and then press the [#Enter] key.

```
Head-cleaning:
All Heads
```

To clean all the print heads, select [All Heads].

To clean the print head for cyan and black, select [Head 1].

To clean the print head for yellow and magenta, select [Head 2].

5. Press the [#Enter] key.

```
Press # to clean heads
```

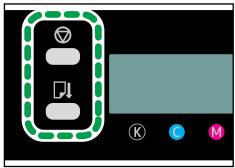
Head cleaning starts.

```
Maintenance in process...
```

6. Press the [Escape] key.

No-Fuss Head Cleaning

You can perform a one-touch head cleaning for all colors.



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The following message appears:

Press # to clean heads

2. Press the [#Enter] key.

Head cleaning starts.

Head-flushing

Follow the procedure below to perform a thorough print head cleaning. Because head flushing consumes more ink than head cleaning, do it only if the print head cannot be cleaned properly by head cleaning.

When the print cartridge is empty, replace it instead of performing a print head cleaning. After a print cartridge is replaced, a print head cleaning will be automatically performed.



- Do not turn the machine off during print head cleaning. If the machine is turned off during print head cleaning, start again from the beginning.
- 1. Press the [▼/Menu] key.
- 2. Press the [▲] or [▼/Menu] key to display [Maintenance], and then press the [#Enter] key.

Menu: Maintenance

Press the [▲] or [▼/Menu] key to display [Head-flushing], and then press the [#Enter] key.

Maintenance: Head-flushing

4. Press the [▲] or [▼/Menu] key to select a color, and then press the [#Enter] key.

Head-flushing: All Heads

To clean all the print heads, select [All Heads].

To clean the print head for cyan and black, select [Head 1].

To clean the print head for yellow and magenta, select [Head 2].

5. Press the [#Enter] key.

Press # to flush heads

Head flushing starts.

Maintenance in process...

6. Press the [Escape] key.

Head Position

Adjusts the print head. Perform this operation if printed lines are vertically misaligned or printed colors are blurred.

To check adjustment values, print test patterns applying "High Speed", "Standard", "High Quality", "Envelope Print" settings.

If there are several lines in the test pattern, check adjustment values for each line, and adjust the print head positions. If the adjustment value is set to "0", adjustment is not necessary. Adjust all lines so their adjustment values indicate "0".

- Press the [▼/Menu] key.
- 2. Press the [▲] or [▼/Menu] key to display [Maintenance], and then press the [#Enter] key.

Menu: Maintenance

Press the [▲] or [▼/Menu] key to display [Head Position], and then press the [#Enter] key.

Maintenance: Head Position Press the [▲] or [▼/Menu] key to display [Pr.Test Pattern], and then press the [#Enter] key.

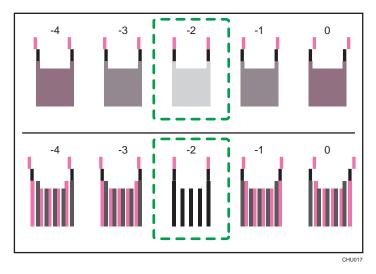
Head Position: Pr.Test Pattern

 Press the [▲] or [▼/Menu] key to select the target's resolutions, and then press the [# Enter] key.

Pr.Test Pattern: High Speed

A test pattern to adjust print head positions is printed.

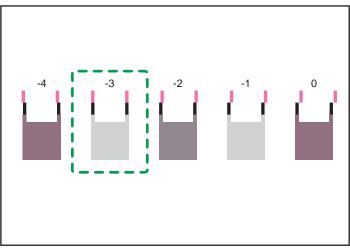
6. To check the adjustment value, select the square whose printed colors are faintest (closest to white). Alternatively, select the square whose internal lines overlap to form a single color.



Combined two-color lines form squares, and depending on line overlapping, (white) spaces between the lines are painted and look darker. Sometimes the colors of the lines are identical.

For this illustration, the adjustment value is "-2". Checking adjustment values for each item is required.

• If you cannot specify the adjustment value, select the square whose vertical lines are straight.

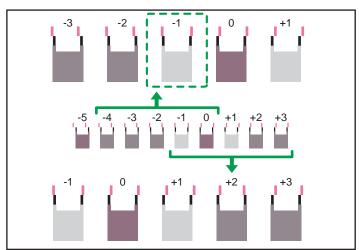


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A vertical line of a square consists of two overlapping lines, so if the print head is not positioned properly, the line looks misaligned.

If you still cannot specify the adjustment value, identify two vertical lines that are on the left
and right sides of the square and whose adjustment values are ±1 or ±2. After this, identify
two lines that are symmetrically located on the left and right sides of a square. To specify an
adjustment value, select this square.

This illustration indicates an adjustment value that is set to "-1".



CHU0

7. Press the [▲] or [▼/Menu] key to display [Adjustment], and then press the [#Enter] key.

Head Position: Adjustment Adjustment: High Speed

9. Select the items that you need to adjust, and then press the [# Enter] key.

Adjustment:
1.A

10. Enter the optimal adjustment values from Step 6, and then press the [#Enter] key.

A: (-4, +4) 0

11. Press the [Escape] key.

Adj.Paper Feed

If horizontal lines are printed unaligned, print images are patchy, or black or white streaks are printed at regular intervals, print a test pattern, and then adjust the paper feed setting.

- Press the [▼/Menu] key.
- 2. Press the [▲] or [▼/Menu] key to display [Maintenance], and then press the [#Enter] key.

Menu: Maintenance

Press the [▲] or [▼/Menu] key to display [Adj.Paper Feed], and then press the [#Enter] key.

Maintenance: Adj.Paper Feed

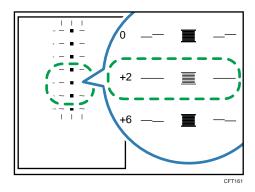
Press the [▲] or [▼/Menu] key to display [Pr.Test Pattern], and then press the [#Enter] key.

Adj.Paper Feed: Pr.Test Pattern

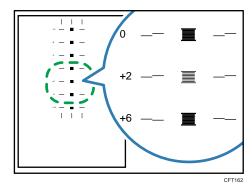
A test pattern to adjust paper feed is printed.

5. Check the optimal adjustment values on the printed test pattern.

The optimal adjustment value is the number that appears on the left of the lightest gray square with straight horizontal lines on both sides. When this number is "+2", the optimal adjustment value is "+2".



When horizontal lines beside the lightest gray square are broken, select the optimal adjustment value by referring to the lines broken in the opposite direction. When the "+2" square is the lightest gray square and the "+6" horizontal lines are broken in the opposite direction, the optimal adjustment value is between "+3" and "+5". After adjustment, check the adjustment result.



6. Press the [▲] or [▼/Menu] key to display [Adjustment], and then press the [#Enter] key.

Adj.Paper Feed: Adjustment

7. Press the [▲] or [▼/Menu] key to enter the adjustment value (-14 to +14) from Step 5, and then press the [#Enter] key.

Adjustment: (-14, +14) 0

8. Press the [Escape] key.



- If black or white streaks still appear after the adjustment, keep adjusting the value by 1 and executing "Adjustment".
 - If black streaks appear, increase the adjustment value.
 - If white streaks appear, decrease the adjustment value.
- Keep adjusting the value and executing "Adjustment" until the black or white streaks disappear.

Registration

Follow the procedure below to adjust where to start printing on paper loaded in each paper tray after checking the test pattern printed.

- 1. Press the [▼/Menu] key.
- 2. Press the [♠] or [▼/Menu] key to display [Maintenance], and then press the [#Enter] key.

Menu: Maintenance

3. Press the [▲] or [▼/Menu] key to display [Registration], and then press the [#Enter] key.

Maintenance: Registration

Press the [▲] or [▼/Menu] key to display [Pr.Test Pattern], and then press the [#Enter] key.

Registration: Pr.Test Pattern

5. Press the [♠] or [▼/Menu] key to select a paper tray, and then press the [#Enter] key.

Pr.Test Pattern: Tray 1

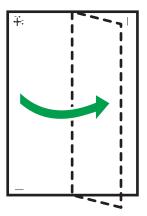
Press the [▲] or [▼/Menu] key to select a paper type, and then press the [#Enter] key.

Pr.Test Pattern: Plain Paper

A test pattern to adjust the print start position is printed.

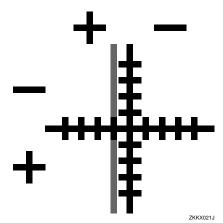
Check the optimal adjustment values on the printed test pattern.

7. Fold the test pattern sheet in half lengthwise.



CFT06

8. The optimal adjustment value is the difference between the single vertical line and the cross's vertical line that you can see when the folded paper is held up to light. When the difference is one calibration mark in the "+" direction, the optimal adjustment value for the [Read Direction] is "+1.0".



9. Fold the test pattern sheet in half widthwise, and then check the adjustment value for the

Adjustment values are in 0.1 increments.

10. Press the [▲] or [▼/Menu] key to display [Adjustment], and then press the [#Enter] key.

Registration: Adjustment

[Feed Direction].

Adjustment: Tray 1

12. Press the [▲] or [▼/Menu] key to select a paper type, and then press the [#Enter] key.

Adjustment: Plain Paper

Press the [▲] or [▼/Menu] key to enter the adjustment values (-4.0 to +4.0) in the [Read Direction] from Step 8, and then press the [#Enter] key.

Read Direction: (-4, +4) 0.0

14. Press the [▲] or [▼/Menu] key to enter the adjustment values (-4.0 to +4.0) in the [Feed Direction] from Step 9, and then press the [#Enter] key.

Feed Direction: (-4, +4) 0.0

15. Press the [Escape] key.

Setting the Date and Time

Use the following procedure to specify the date, time, and time zone.

Date Setting

- Press the [▼/Menu] key.
- 2. Press the [♠] or [▼/Menu] key to display [Maintenance], and then press the [#Enter] key.

Menu: Maintenance

3. Press the [▲] or [▼/Menu] key to display [Date/Time], and then press the [#Enter] key.

Maintenance: Date/Time

Press the [▲] or [▼/Menu] key to display [Date Setting], and then press the [#Enter] key.

Date/Time: Date Setting

5. Press the [▲] or [▼/Menu] key to set the date, and then press the [#Enter] key.

Region A (mainly Europe and Asia)

```
Date Setting:
30/ 8/2012
```

Region B (mainly North America)

```
Date Setting:
8/30/2012
```

To specify the time right after this step, go to Step 4 in "Time Setting".

See p.131 "Time Setting".

6. Press the [Escape] key.

Time Setting

- Press the [▼/Menu] key.
- 2. Press the [▲] or [▼/Menu] key to display [Maintenance], and then press the [#Enter] key.

```
Menu:
Maintenance
```

3. Press the $[^{\blacktriangle}]$ or $[^{\blacktriangledown} / Menu]$ key to display [Date/Time], and then press the [#Enter] key.

```
Maintenance:
Date/Time
```

4. Press the [▲] or [▼/Menu] key to display [Time Setting], and then press the [#Enter] key.

```
Date/Time:
Time Setting
```

Press the [▲] or [▼/Menu] key to set the time, and then press the [#Enter] key.

Region A (mainly Europe and Asia)

```
Time Setting: 10:31:25
```

Region B (mainly North America)

```
Time Setting:
10:31:25 AM
```

To specify the time zone right after this step, go to Step 4 in "Time Zone Setting".

See p.132 "Time Zone Setting".

6. Press the [Escape] key.

Time Zone Setting

- 1. Press the [▼/Menu] key.
- 2. Press the [♠] or [▼/Menu] key to display [Maintenance], and then press the [#Enter] key.

Menu: Maintenance

3. Press the [▲] or [▼/Menu] key to display [Date/Time], and then press the [#Enter] key.

Maintenance: Date/Time

Press the [▲] or [▼/Menu] key to display [Time Zone], and then press the [#Enter] key.

Date/Time: Time Zone

5. Press the [▲] or [▼/Menu] key to set the time zone, and then press the [#Enter] key.

Time Zone: GMT+09:00

6. Press the [Escape] key.

De-condensation

If the "SC570-00 Power Off On / Call Service if error reoccurs" message appears, there might be condensation inside the machine. You can dry the machine's interior by performing the de-condensation procedure. See p.250 "Printer Error".

- 1. Press the [▼/Menu] key.
- 2. Press the [♠] or [▼/Menu] key to display [Maintenance], and then press the [#Enter] key.

Menu: Maintenance

Press the [▲] or [▼/Menu] key to display [De-condensation], and then press the [#Enter] key.

Maintenance: De-condensation

Three sheets are fed through the machine without anything being printed on them.

4. Turn the machine off, and then turn it on again.

If the error message does not reappear, the machine's interior has fully dried.





- If the error persists, turn the machine off, leave it for an hour, and then turn it on again. If this does not resolve the problem, contact your sales or service representative.
- If the paper is smeared with ink after being ejected, contact your sales or service representative.

Using the [System] Menu

You can set basic functions required to use the machine. The machine can be used on factory default, but the configuration can be changed depending on the condition of the user. The changed condition holds even if the machine is turned off.

Prt. Err Report

Select this to have an error report printed when a printer or memory error occurs.

Default: [Off]

Auto Continue

You can specify how the machine handles a print job if it does not have a paper tray containing paper of the size and type specified in the printer driver.

If you select [Off], the machine does not print until a paper tray containing paper of the size and type required for the print job is inserted.

Default: [Immediate]

Sub Paper Size

You can specify whether to print on A4 paper if the machine is not equipped with a paper tray that can feed Letter ($8^{1}/_{2} \times 11$) paper specified on the printer driver, and vice versa.

Default: [Off]

Energy Saver

Use Energy Saver mode to reduce the machine's power consumption.

You can specify how long the machine remains idle before it switches to Energy Saver mode.

When the machine is in Energy Saver mode, it requires time to start up when it receives a print job.

You can specify between 5 and 60 minutes as the idle time before switching to the Energy Saver mode.

Default: [5 minutes]

Notify by Email

You can specify whether or not to send notification that a printer error has occurred to a particular e-mail address.

Use the Web browser to specify e-mail address to send notification. See p. 155 "Notifying the Machine Status by E-mail".

Default: [Off]

Memory Usage

Insufficient memory can cause printing to fail or a file's image data to not be printed. If this happens, you can specify the priority assigned to the printer's memory space. Select [Font Priority] if a file's image data is not printed. Select [Frame Priority] if printing fails due to insufficient memory.

Default: [Frame Priority]

Unit of Measure

You can switch the measurement between "mm" and "inch".

Region A (mainly Europe and Asia)

Default: [mm]

Region B (mainly North America)

Default: [inch]

Page Size

You can select the default paper size.

Default: [A4 (210 × 297)]

Paper Type

You can select the default paper type.

Default: [Plain Paper]

Preprinted Ppr

You can enable this to print on pre-printed or pre-punched paper.

Default: [Off]

Copies

Specify the number of pages to print.

This setting is disabled if the number of pages to print is specified by the printer driver.

Default: [1]

Blank Pg. Print

Specify whether or not to print blank pages.

Default: [On]

Tray Switching

You can set to switch the paper tray.

Default: [Off]

Density

You can adjust the density of the printing color.

Region A (mainly Europe and Asia)

Default: [Standard]

Region B (mainly North America)

Default: [Dark]

Color Mode

You can select the default color mode.

Default: [Color]

Recycl.Ppr.Mode

You can enable this to print on recycled paper.

Default: [Off]

Pg Recov. Error

You can specify whether or not [Page Recovery Error] is reported.

Default: [Display]

Ink C.U. Space

You can check the remaining capacity of the ink collector unit.

Uni-direct.Prt.

You can configure the machine to eject ink only when the head is moving in a particular direction.

Normally, the way the ink is ejected depends on the paper type.

For example, printing is usually bidirectional if [Plain] has been selected in the printer driver.

However, if you select [Always], even plain paper will be printed unidirectionally.

By printing unidirectionally, you can eliminate differences in ink ejection timing and so prevent misregistration when printing thin ruled lines.

If you select [Auto Detect], printing is done according to the paper type selected in the printer driver.

Ppr. Size Error

This function enables the printer to notify users if the paper in the tray does not match the paper size specified in the [Paper Input] menu.

If you select [Do not Display], even if the paper size does not match, printing proceeds without an error being displayed.

Default: [Display]

Changing the [System] Menu

The following procedure is an example of setting the Energy Saver mode.

- Press the [▼/Menu] key.
- 2. Press [▲] or [▼/Menu] key to display [System], and then press the [#Enter] key.

Menu:

System

3. Press [▲] or [▼/Menu] key to display [Energy Saver], and then press the [#Enter] key.

System: Energy Saver

 Press [▲] or [▼/Menu] key to select the lead time needed to switch to the Energy Saver mode.

E.Saver Timer: *5 minutes

- 5. Press the [#Enter] key.
- 6. Press the [Escape] key.

Using the [Host Interface] Menu

In the [Host Interface] menu, you can specify settings related to connection and communication. Settings made using the [Host Interface] menu remain effective even if you turn the machine off.

To configure the machine's network settings, use the [Network Setup] menu.

I/O Timeout

Specify how long the printer waits for the currently-connected interface to respond. When the specified time elapses, the machine can receive data from another interface.

If you make the I/O Timeout period too short, timeout might occur while data transfer is in progress. If this happens, the print job will be interrupted by a new job from another interface.

You can specify a timeout between 10 and 60 seconds.

Default: [15 seconds]

Network Setup

You can make network-related settings.

Machine Name

Displays the machine's name.

Host Name

Displays the machine's host name.

Domain Name

Displays the machine's domain name.

IPv4 DNS

Specify the DNS server settings under IPv4.

If DHCP is off, enter the IPv4 addresses for the primary and secondary DNS servers in the format "xxx.xxx.xxx" (where each x represents a digit).

Default: [0.0.0.0]

IPv4 DDNS

Specify the setting to update the host or domain name.

Default: [On]

DHCP

You can specify whether or not to use DHCP in an IPv4 environment.

Default: [On]

IPv4 Address

You can specify the machine's IPv4 address.

When DHCP is set to on, the IP address cannot be changed. To change it, set DHCP to off.

Contact your network administrator for information about the network configuration.

Default: [11.22.33.44]

IPv4 Subnet M.

You can specify the subnet mask.

When DHCP is set to on, the subnet mask cannot be changed. To change it, set DHCP to off. Contact your network administrator for information about the network configuration.

Default: [0.0.0.0]

IPv4 Gatewy.Ad.

You can specify the IPv4 gateway address.

When DHCP is set to on, the gateway address cannot be changed. To change it, set DHCP to off. Contact your network administrator for information about the network configuration.

Default: [0.0.0.0]

IPv6 DDNS

Specify the setting to update the host or domain name.

Default: [On]

IPv6 DNS

Specify the DNS server settings under IPv6.

Default: Blank

DHCPv6

You can specify whether or not to use DHCP in an IPv6 environment.

Default: [Off]

IPv6 Statlss Ad

Select whether to enable or disable IPv6 stateless address auto configuration.

Default: [On]

IPv6 Address

You can specify the machine's IPv6 address.

IPv6 Gatewy.Ad.

You can specify the IPv6 gateway address.

Active Protocol

Select the protocol by setting the IPv4, IPv6, HTTP (IPv4), HTTP (IPv6), and Web protocols to [Active] or [Not Active].

Default: [Active]

IPsec

Specify the machine's IPsec function Active/Not Active.

Default: [Off]

MAC Address

Displays the machine's MAC address (physical address).

Ethernet Speed

Set the access speed for networks.

Select a speed that matches your network environment. [Auto Select] should usually be selected.

Default: [Auto Select]

Prmt SNMPv3 Com

Select SNMPv3 communication for managing the machine using MIB.

Default: [Cleartext]

Pmt SSL/TLS Com

Set SSL/TLS communication under IPv4 and IPv6 to [Active] or [Not Active]. This communication mode will be used when you specify machine settings using a Web browser.

Default: [Active]

Restore Default

You can reset the network settings to their defaults.

Wireless LAN

Configure settings for wireless LAN.

SSID

You can display or specify an SSID.

Security Method

You can specify the encryption of the wireless LAN.

Default: [Off]

MAC Address

You can display the wireless LAN's MAC address (physical address).

USB Setting

You can specify the settings related to communication when the computer and machine are connected via USB. Usually, you do not need to change these settings.

After changing this setting, turn the machine off, and then turn it on again.

USB Speed

Default: [Auto]

Port Setting

Default: [Off]

Changing the [Host Interface] Menu

This section gives an example of changing a setting in the [Host Interface] menu.

- 1. Press the [▼/Menu] key.
- Press the [▲] or [▼/Menu] key to display [Host Interface], and then press the [#Enter] key.

```
Menu:
Host Interface
```

3. Press the $[^{\blacktriangle}]$ or $[^{\blacktriangledown} / Menu]$ key to display [I / O Timeout], and then press the [# Enter] key.

```
Host Interface:
I/O Timeout
```

4. Press the [▲] or [▼/Menu] key to display [20 seconds], and then press the [#Enter] key.

```
I/O Timeout:
20 seconds
```

5. Press the [Escape] key.

Precautions to Take When Using in a Network

Using DHCP

- You can register the host name to a DNS server. In the Web Image Monitor menu, you can
 enable or disable [Notify Host Name to DHCP Server]. For details, see p.151 "Changing the
 Machine Settings".
- The DHCP Relay Agent is not supported.
- Supported DHCP server operating systems are: Windows Server 2003/2003 R2, Windows Server 2008, and UNIX standard.
- The IP address acquired from DHCP can be checked on the configuration page. For details
 about printing a configuration page, see p.116 "Using the [List/Test Print] Menu".
- When there are multiple DHCP servers, make the same configuration for all. This printer uses information from the DHCP server that responds first.

Using the [PCL Menu]

You can set conditions when using PCL for printing.

Orientation

You can select the page orientation.

- Portrait
- Landscape

Default: [Portrait]

Form Lines

You can specify the number of lines per page between 5 and 128.

Region A (mainly Europe and Asia)

Default: [**64**]

Region B (mainly North America)

Default: [60]

Font Source

You can set the location of the default font.

- Resident
- RAM

Default: [Resident]

When you select [RAM], you can select only fonts downloaded to the printer RAM.

Font Number

You can specify the ID of the default font you want to use.

- 0 to 63 (internal)
- 1 to n (download)

The value of "n" is the number of fonts downloaded to the printer RAM.

Point Size

You can specify the point size you want to use for the default font between 4 and 999.75 in 0.25 increments.

Default: [12.00 points]

This setting is effective only for a variable-space font.

Font Pitch

You can specify the number of characters per inch you want to use for the default font between 0.44 and 99.99 in 0.01 increments.

Default: [10.00 pitch]

This setting is effective only for fixed-space fonts.

Symbol Set

You can specify the character set for the default font. Available sets are as follows:

Roman-8, ISO L1, ISO L2, ISO L5, PC-8, PC-8 D/N, PC-850, PC-852, PC8-TK, Win L1, Win L2, Win L5, Desktop, PS Text, VN Intl, VN US, MS Publ, Math-8, PS Math, VN Math, Pifont, Legal, ISO 4, ISO 6, ISO 11, ISO 15, ISO 17, ISO 21, ISO 60, ISO 69, Win 3.0

Default: [PC-8]

Courier Font

You can select a courier-type font.

- Regular
- Dark

Default: [Regular]

Ext. A4 Width

You can extend the width of the printable area of A4 sheets reducing side margin width.

Default: [Off]

Append CR to LF

You can specify whether or not to append a CR code to each LF code to print text data clearly.

Default: [Off]

Resolution

You can specify the print resolution in dots per inch.

Default: [600 × 300 dpi]

Black Printing

You can select the black printing.

- Use 4 Colors
- Driver Setting

Default: [Driver Setting]

Changing the [PCL Menu]

This section explains setting the symbol set mode as an example of how to change the [PCL Menu] setting.

Press the [▼/Menu] key.

Menu: PCL Menu

3. Press [▲] or [▼/Menu] key to display [Symbol Set], and then press the [#Enter] key.

PCL Menu: Symbol Set

4. Press [▲] or [▼/Menu] key to display [PC-8], and then press the [#Enter] key.

Symbol Set: *PC-8

5. Press the [Escape] key.

Using the [Language] Menu

This section explains how to select the language used for the settings and messages displayed on the display.

- Press the [▼/Menu] key.
- 2. Press the [▲] key once, and then press the [#Enter] key.

```
Menu:
Language
```

3. Press the $[^{\blacktriangle}]$ or $[^{\blacktriangledown} / Menu]$ key to select the language, and then press the [#Enter] key.

```
Language:
*English
```

On the display, the names of the available languages appear in English.

The message "Power Off On to Change Setting" appears.

4. Turn the machine off, and then turn it on again.

5. Monitoring and Configuring the Machine

This chapter describes how to monitor and configure the machine.

Using the Status Monitor

Using the Status Monitor, you can check the print job status, error messages, amount of remaining ink and other machine status information.

You can specify how to receive notification of print job status via the Status Monitor.

- 1. Open the [Printer Properties] dialog box.
- 2. Click the [Maintenance] tab.
- 3. Click [Status Monitor Settings].
- 4. From the list in the [Status Monitor display settings] area, select a method for launching the Status Monitor.
- 5. Press [OK] two times.



- For details about [Status Monitor Settings], see the printer driver Help.
- You can cancel printing from the Status Monitor. See p. 101 "Canceling Printing from the Status Monitor".
- To check the amount of remaining ink, see p.180 "Replacing a Print Cartridge".
- To check the amount of waste ink, see p.186 "Replacing an Ink Collector Unit".
- To check the error messages on the Status Monitor, see p.239 "Status Monitor Errors".

Using Web Image Monitor

The following operations can be remotely performed using Web Image Monitor from a client computer.

- Displaying machine status or settings
- Making machine settings
- Making e-mail notification settings
- · Making network protocol settings
- Performing maintenance
- Making security settings
- · Resetting the machine
- Updating the machine's firmware

Configuring the machine

To perform the operations from Web Image Monitor, TCP/IP is required. After the machine is configured to use TCP/IP, operations from Web Image Monitor become available.

Recommended Web browsers

• Windows:

Internet Explorer 6.0 or higher

Firefox 2.0 or higher

Mac OS:

Safari 2.0 or higher

Firefox 2.0 or higher



- If the previous versions of the Web browser above are used or JavaScript and cookies are not
 enabled with the Web browser used, display and operation problems may occur.
- Non-recommended Web browsers might not display certain screen elements correctly.
- If you are using a proxy server, change the Web browser settings. Contact your network administrator for information about the settings.
- The previous page may not appear even after the back button of a Web browser is clicked. If this
 happens, click the refresh button of a Web browser.

Displaying Top Page

This section explains the Top Page and how to display Web Image Monitor.

1. Launch the Web browser.

2. In the address bar, enter "http://(machine's IP address or host name)/".

When setting SSL, a protocol for encrypted communication, under environment which server authentication is issued, enter "https://(machine's IP address or host name)/".

The displayed Web Image Monitor page is split into the following areas:



1. Menu Area

A menu appears.

2. Tab area

Details about each menu appear.

3. Language Selection Menu

Select a language.

If the displayed page is garbled when using an English language operating system, select "English" with the language selection menu.

4. Auto Update Interval

You can specify the update interval on the [Status] tab's work area.

Information for other menus and tabs are not automatically updated, so click [Refresh] to update.

Default: [10 seconds]

5. Header area

You can check the version of the machine's firmware by clicking . Check whether you need to update the firmware by comparing its version with that of the latest firmware via the Internet. You can change the machine settings by clicking [Administrator Login] to access the machine as an administrator.

You can check the answers to commonly asked questions and other useful information about using this machine.

Click to view the Frequently Asked Questions. An internet connection is required to view the Frequently Asked Questions.

Use Help to view Help file contents.

7. Main Area

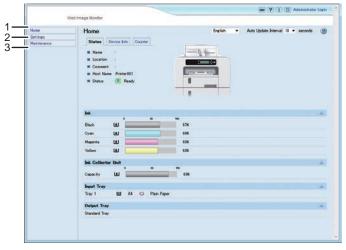
Displays the contents of the item selected in the menu area.



• To display Web Image Monitor, click [Web Image Monitor...] on the [Configuration/About] tab in the [Printing Preferences] dialog box.

Menu

This section explains the items in the Web browser menu.



CHU128

1. Home

The [Status], [Device Info], and [Counter] tab are displayed. Details of the tab menu are displayed on the work area.

2. Settings

Make system settings for the machine, interface settings, and security.

3. Maintenance

Click to perform printer maintenance.

Logging in Using Web Image Monitor

To change the machine settings, log in to the machine as the administrator.

1. Launch the Web browser.

E

- 2. In the address bar, enter "http://(machine's IP address or host name)/".
- 3. Click [Administrator Login].

A dialog box for entering the user name and password opens.

4. Enter the user name and password, and then click [OK].

If this is the first time to do this, enter "admin" as the user name and leave the password blank.

To ensure security, it is important you change the password.

- 5. In the menu area, click [Settings].
- 6. Specify the machine settings.
- 7. Click [OK].

The specified settings are transmitted to the machine.

Changing the Machine Settings

You can specify the following settings on each page of Web Image Monitor.

[Device Settings] area

• [System] page

You can specify [Device Name], [Comment], [Location], and [Recycle Paper Mode].

• [Date/Time] page

You can specify [Set Date], [Set Time], [SNTP Server Address], [SNTP Polling Interval], [Time Zone], and [Daylight saving time settings].

• [Email] page

For details about the items and descriptions, see p.155 "Notifying the Machine Status by Email".

• [ROM Update] page

You can check the ROM firmware version and update the firmware as necessary. Download the latest update from the manufacturer's website and update the firmware according to the displayed instructions.

[Auto Email Notification] area

See p.155 "Notifying the Machine Status by E-mail".

[Interface] area

- [Interface Settings] page
 - [Ethernet]

You can specify [Ethernet Speed].

• [Wireless LAN] page

• [Wireless LAN Settings]

You can specify [SSID] and [Security Method].

• [WEP Settings]

You can specify [New WEP Key] and [Confirm WEP Key].

• [WPA Settings]

You can specify [WPA Authentication Method], [WPA Encryption Method], [PSK], [Confirm PSK], [User Name], [EAP Type], [Password], and [Confirm Password].

• [Firmware Update]

You can update the wireless LAN firmware as necessary.

Download the latest update from the manufacturer's website and update the firmware according to the displayed instructions.

[Administrator Tools] area

• [Administrator Authentication] page

You can specify [New Password] and [Confirm New Password].

• [Restore Defaults] page

You can restore the default settings for the network interface.

[Network] area

• [IPv4] page

You can specify whether to enable or disable [IPv4].

• [Ethernet + Wireless LAN]

You can specify [Host Name], [DHCP], [Notify Host Name to DHCP Server], [Domain Name], [Use Domain Name], [IPv4 Address], [Subnet Mask], and [AutoIP].

[Details]

You can specify [Default Gateway Address], [DNS Server1], [DNS Server2], [DNS Protocol Priority], [LPR(515)], [DIPRINT(9100)], [IPP(80/631)], [WSD (Device)], [WSD (Device) Port Number], [WSD (Printer)], [WSD (Printer) Port Number], [WSD (Printer)], [PP Timeout], and [LLTD].

• [IPv6] page

You can specify whether to enable or disable [IPv6].

• [Ethernet + Wireless LAN]

You can specify [Host Name], [Domain Name], and [Manual Configuration Address].

• [Details]

You can specify [Default Gateway Address], [DNS Server1], [DNS Server2], [DNS Protocol Priority], [LPR(515)], [DIPRINT(9100)], [IPP(80/631)], [WSD (Device)], [WSD

(Device) Port Number], [WSD (Printer)], [WSD (Printer) Port Number], [WSD (Printer) / IPP Timeout], and [LLTD].

• [DHCPv6] page

You can specify [DHCPv6 Operation Mode], [IAID], and [Request Timeout].

• [DDNS] page

You can specify [IPv4], [IPv6], [A Record Registration for DHCP], [AAAA Record Registration for DHCPv6], [Operation when records are duplicated], and [Interval to Update Device's Record].

- [SNMP] page
 - [Protocol]

You can specify whether to enable or disable IPv4 and IPv6 when using [SNMP(161)].

• [SNMPv1,v2 Setting]

You can specify [SNMPv1,v2 Function], [SNMPv1 Trap Communication], and [SNMPv2 Trap Communication].

• [Community]

You can configure up to four SNMP communities.

- [SNMPv3] page
 - [SNMPv3 Setting]

You can specify [SNMPv3 Function], [SNMPv3 Trap Communication], and [Permit SNMPv3 Communication].

• [Permit SNMPv3 Communication]

You can configure up to five SNMPv3 trap destinations.

[Account(User)]

You can specify [Account Name(User)], [Authentication Password(User)], [Authentication Password re-enter(User)], [Encryption Password(User)], [Encryption Password re-enter(User)], and [Access Type(User)].

• [Account(Administrator)]

You can specify [Account Name(Administrator)], [Authentication Password(Administrator)], [Authentication Password re-enter(Administrator)], [Encryption Password(Administrator)], [Encryption Password re-enter(Administrator)], and [Access Type(Administrator)].

• [Bonjour] page

You can specify whether to enable or disable IPv4 and IPv6 when using [Bonjour].

• [Details]

You can specify [Computer Name] and [Location].

• [Print Order Priority]

You can specify [DIPRINT], [LPR], and [IPP].

[Security] area

- [Network Security] page
 - [SSL/TLS Version]

You can specify [TLS1.1], [TLS1.0], and [SSL3.0].

• [Encrypted Communication Settings]

You can specify [AES], [3DES], and [RC4].

- [Access Control] page
 - [IPv4]

You can configure up to five access control ranges.

• [IPv6]

You can configure up to five [Range] and [Mask] settings.

• [IPP Authentication] page

You can configure up to ten [Authentication], [User Name], and [Password] settings.

• [SSL/TLS] page

You can specify [SSL/TLS(443)] and [Permit SSL/TLS Communication].

- [Site Certificate] page
 - [Imported Site Certificate]

You can select [Delete] or [Update to Trustworthy Certificate] for an imported site certificate.

• [Site Certificate to Import]

Import the site certificate according to the displayed instructions.

• [Device Certificate] page

You can select [Create], [Request], [Install], [Install intermediate Certificate], [Delete/Cancel Request], and [Delete intermediate Certificate] for up to three certificates.

[Certification]

Select the certificate to be used in [SSL/TLS], [Wireless LAN], and [IPsec].

• [IPsec] page

You can specify [IPsec].

You can configure up to ten parameters.

Notifying the Machine Status by E-mail

You can be notified of the machine status by e-mail on an occasion such as if the machine runs out of paper or paper is jammed.

The e-mail notifying the machine status will be sent to the e-mail address specified as the destination in advance. You can also specify the timing and status to notify.

Depending on your e-mail application, a phishing warning message might appear when you
receive e-mail. To stop this warning message appearing, see your e-mail application's Help for
details about registering trusted senders.

To receive reports of the machine's status by e-mail, set [Notify by Email] to [On] in the [System] menu, and then specify an e-mail address and other required settings using Web Image Monitor. The [Auto Email Notification] setting can be changed only by the administrator.

The following status can be notified:

- The printer error has occurred.
- The ink has run out.
- The ink will run out soon.
- The Ink Collector Unit must be replaced now.
- The Ink Collector Unit must be replaced soon.
- The paper has run out.
- The paper has been jammed.
- The paper type is wrong.
- The paper size is wrong.
- The paper size and type are wrong.
- A cover is open.
- The specified part such as paper tray is not attached correctly.
- The machine is out of its operational temperature range.
- The total number of printed pages.



- For details about Notify by Email, see p.134 "Using the [System] Menu".
- How to log in as the administrator, see p. 150 "Logging in Using Web Image Monitor".

Specifying Notification the Printer Status by E-mail

On the [Email] page, you can specify the basic and authentication settings for sending e-mail.

You can enable or disable Auto Email Notification. The "Administrator Email Address" will appear in the e-mail message. The "Device Email Address" will appear in the "From" box.

[Auto Email Notification]

You can specify whether to enable or disable this function.

Default: [Inactive]

[Device Email Address]

Enter the device's e-mail address using up to 127 characters.

Default: Blank

[Administrator Email Address]

Enter the administrator's e-mail address using up to 127 characters.

Default: Blank

[Email Body]

Enter messages using up to 255 characters.

Default: Blank

[SMTP]

You can specify the SMTP server name and SMTP Port No.. By specifying the SMTP authentication setting, you can send e-mails to destinations where the e-mail server carries out SMTP authentication.

By specifying the SMTP authentication setting, you can log on to SMTP servers which require authentication. The supported authentication protocols are: CRAM MD5, PLAIN, and LOGIN.

• [SMTP Server Name]

Enter the server name using up to 127 characters.

Default: Blank

• [SMTP Port No.]

Default: [25]

• [SMTP AUTH]

You can specify whether to enable or disable this function.

Default: [Inactive]

• [SMTP Auth. User Name]

Enter the user name using up to 191 characters.

Default: Blank

• [SMTP Auth. Password]

Enter the password using up to 63 characters.

Default: Blank

• [Confirm SMTP Auth. Password]

Enter the password using up to 63 characters.

Default: Blank

• [SMTP Auth. Encryption]

If you select [Auto Select], the printer logs on using DIGEST MD5, CRAM MD5, NTLM Authentication, LOGIN, and then PLAIN.

If you select [On], the printer logs on using DIGEST MD5, CRAM MD5, and then NTLM Authentication.

If you select [Off], the printer logs on using LOGIN and then PLAIN.

Default: [Auto Select]

[POP before SMTP]

By specifying the SMTP authentication setting, you can send e-mails to destinations where the e-mail server carries out SMTP authentication.

By using POP before SMTP, you can log on to an SMTP server supporting POP before SMTP.

You can specify whether to use POP before SMTP, and specify the POP server name, POP port number, POP user name, and POP password.

• [POP before SMTP]

You can specify whether to enable or disable this function.

Default: [Inactive]

• [POP User Name]

Enter a user name using up to 127 characters.

Default: Blank

• [POP Password]

Enter a password using up to 63 characters.

Default: Blank

• [Confirm POP Password]

Enter a password using up to 63 characters.

Default: Blank

• [POP Auth. Encryption]

If you select [Auto Select], the printer logs on by APOP login, and then in plain text.

If you select [On], the printer logs on only by APOP login.

If you select [Off], the printer logs on only in plain text.

Default: [Auto Select]

• [Timeout setting after POP Auth.]

In standby time following POP authentication (in milliseconds), you can specify how long the printer can wait for logging on to the SMTP server after logging on to the POP server.

Default: [300 milli-second]

[POP3/IMAP4]

• [POP Server Name]

Enter the server name using up to 127 characters.

Default: Blank

[Email Reception Port]

• [POP3 Reception Port No.]

Default: [110]

Auto Email Notification: Error Notification by Email: Group 1-3

[Groups to Notify]

• [Group Name]

Enter a group name using up to 19 characters.

Default: Blank

• [Email Language]

You can select the language used for e-mail.

Default: [English]

• [Subject]

Enter a subject using up to 31 characters.

Default: Blank

• [Message]

Enter a message using up to 255 characters.

Default: Blank

[Notify]

• [Notify 1-5]

Enter up to 19 characters for [Name] and up to 127 characters for [Email Address].

Default: Blank

[Error Items to Notify]

Select which errors are sent as e-mail notifications.

- [Error: Printer]
- [Out of Ink]

- [Low Ink]
- [Replace Ink Collector Unit]
- [Prepare new Ink Collector Unit]
- [Out of Paper]
- [Paper Misfeed]
- [Paper Size Error]
- [Paper Type Error]
- [Paper Size/Paper Type Error]
- [Cover Open]
- [Reset Duplex Unit correctly]
- [Device cannot be used in this temperature conditions.]

Default: Not selected

Auto Email Notification: Counter Information Notification

[Groups to Notify]

• [Email Language]

You can select the language used for e-mail.

Default: [English]

• [Subject]

Enter a subject using up to 31 characters.

Default: Blank

[Notify]

• [Notify 1-5]

Enter up to 19 characters for [Name] and up to 127 characters for [Email Address].

Default: Blank

[Notify counter info.]

• [Total Pages Printed]

Default: Not selected

Auto Email Notification: Detailed Settings for Error Notification

[Error: Printer]

• [Notify when error:]

Default: [Occurs]

• [Notify within:]

Default: [5 minute(s)]

[Out of Ink]

• [Notify when error:]

Default: [Occurs]

• [Notify within:]

Default: [5 minute(s)]

[Low Ink]

• [Notify when error:]

Default: [Occurs]

• [Remaining]

Default: [10 %]

[Replace Ink Collector Unit]

• [Notify when error:]

Default: [Occurs]

• [Notify within:]

Default: [5 minute(s)]

[Prepare new Ink Collector Unit]

• [Notify when error:]

Default: [Occurs]

• [Remaining]

Default: [10 %]

[Out of Paper]

• [Notify when error:]

Default: [Occurs]

• [Notify within:]

Default: [5 minute(s)]

[Paper Misfeed]

• [Notify when error:]

Default: [Occurs]

• [Notify within:]

Default: [5 minute(s)]

[Paper Size Error]

• [Notify when error:]

Default: [Occurs]

• [Notify within:]

Default: [5 minute(s)]

[Paper Type Error]

• [Notify when error:]

Default: [Occurs]

• [Notify within:]

Default: [5 minute(s)]

[Paper Size/Paper Type Error]

• [Notify when error:]

Default: [Occurs]

• [Notify within:]

Default: [5 minute(s)]

[Cover Open]

• [Notify when error:]

Default: [Occurs]

• [Notify within:]

Default: [5 minute(s)]

[Reset Duplex Unit correctly]

• [Notify when error:]

Default: [Occurs]

• [Notify within:]

Default: [5 minute(s)]

[Device cannot be used in this temperature conditions.]

• [Notify when error:]

Default: [Occurs]

• [Notify within:]

Default: [5 minute(s)]

Auto Email Notification: Notify counter info.

[Total Pages Printed]

• [Method to Notify]

Default: [Number of Pages]

• [Interval]

Default: [100 Per Page]

• [Date to Notify]

Default: [1]

About the Web Image Monitor Help

You can view help on the things you can do through Web Image Monitor.

1. Launch the Web browser.

2. In the address bar, enter "http://(machine's IP address or host name)/".

3. Click ②.

The Help top page appears.

If you click ② on the displayed page, you can view Help for that page.

SNMP

The Ethernet interface includes the Simple Network Management Protocol (SNMP) agent for UDP.

Using the SNMP manager, you can obtain printer data.

The default community name is "public". Using this community name, you can obtain MIB data.

Supporting MIB

SNMPv1/v2c/SNMPv3

- MIB-II
- PrinterMIB
- HostResourceMIB
- RicohPrivateMIB
- PrinterPortMonitorMIB
- IP Forwarding Table MIB

SNMPv3

- SNMPv2-MIB
- SNMP-FRAMEWORK -MIB
- SNMP-MPD-MIB
- SNMP-TARGET-MIB
- SNMP-NOTIFICATION-MIB
- SNMP-USER-BASED-SM-MIB
- SNMP-VIEW-BASED-AMC-MIB
- SNMP-COMMUNITY-MIB

6. Using the Machine with a Macintosh

This chapter describes how to use the machine with a Macintosh.

System Requirements for Macintosh

The machine is compatible with Mac OS X 10.5 Leopard and later versions.

The operating environment for the printer driver depends on the application in use.

OS X Server is not supported.

The following hardware can be used:

- · Macintoshes that are PowerPC G3 or higher
 - The requirements for the memory and hard disk space depend on the operating system.
 - Other requirements: USB port or network port
- Macintoshes that are Intel Core Duo or higher
 - The requirements for the memory and hard disk space depend on the operating system.
 - Other requirements: USB port or network port



• You can only use a network printer via a TCP/IP connection. You cannot use AppleTalk.

Instructions Applicable to Both Macintosh and Windows Computers

The instructions in the following sections apply to both Windows and Macintosh computers.

Checking the machine status and settings

See p.116 "Using the [List/Test Print] Menu".

Specifying the interface and network settings

See p.138 "Using the [Host Interface] Menu".

Available paper types and paper handling precautions

See p.77 "Paper".

Loading paper into the paper tray

See p.87 "Loading Paper".

Specifying the paper settings

See p. 114 "Using the [Paper Input] Menu".

Specifying the machine's settings using a Web browser

See p.148 "Using Web Image Monitor".

Checking the number of printed pages

See p.110 "Using the [Counter] Menu".

Adjusting the print quality

See p.118 "Using the [Maintenance] Menu".

Specifying system settings

See p.134 "Using the [System] Menu".

Selecting the display language

See p.145 "Using the [Language] Menu".

Restricting machine functions

See p. 179 "Restricting Machine Functions".

Replacing a print cartridge

See p. 180 "Replacing a Print Cartridge".

Replacing an ink collector unit

See p. 186 "Replacing an Ink Collector Unit".

Cleaning

See p.191 "Cleaning".

Moving

See p.193 "Moving".

Disposing

See p.195 "Disposing".

When not using for a long period of time

See p.196 "When Not Using for a Long Period of Time".

Printing will not start

See p.206 "Printing Does Not Start".

Paper is not fed or delivered normally

See p.208 "Paper Is Not Fed or Delivered Normally".

Paper jam

See p.210 "Paper Jam".

Print results are not satisfactory

See p.225 "Print Results Are Not Satisfactory".

If the custom size setting exceeds the acceptable range, the image will be printed on the OS-specified default paper size. Check the custom size setting range.

Error & status messages on the display

See p.232 "Error & Status Messages on the Display".

Installing the Printer Driver on a Macintosh

This section explains how to install the printer driver on a Macintosh and then register the printer in accordance with the type of connection.

The following procedures are based on Mac OS 10.6.x. The procedures for your machine might differ slightly from those shown if you are using a different version of Mac OS.

Mportant (

- You cannot install the printer driver while other applications are running. Be sure to close all
 applications before installing the printer driver.
- To install the printer driver, you must log on as administrator. For details, consult the administrator of the Macintosh in question.
- 1. Insert the CD-ROM in the CD-ROM drive.
- Double-click the "product name.pkg" icon in the [RPCS_R] folder that is in the folder of the operating system you are using.
- 3. Click [Continue] three times.
- 4. Click [Agree].
- 5. Click [Install].

To select where to install the file, click [Change Install Location...].

- 6. Enter the administrator's user name and password, and then click [OK].
- Click [Continue Installation].

The printer driver is installed.

8. Click [Restart].

Adding the Printer through a USB Connection via the Print & Fax Preferences Pane



- Connect the machine to the USB port in advance and turn it on.
- 1. On the [Apple] menu, click [System Preferences...], and then click the [Print & Fax].
- From the list of printers, select a printer that is automatically recognized by plug-andplay, and then click [-] to delete it.
- 3. Click [Delete Printer].

For Mac OS X 10.5.x, click [OK].

4. Click [+].

- Click [Default], and then make sure [Kind] is set to [USB].
- 6. Select the name of the printer you want to use.
- 7. Make sure the product name appears in the [Name] field, and then click [Add].

To use an option, select the option in [Installable Options], and then click [Continue].

The name of the added printer appears in [Print & Fax].

8. Click [Quit System Preferences].

Adding the Printer through a Network Connection via the Print & Fax Preferences Pane



- Connect the machine to the network in advance and turn it on.
- Specify the machine's IP address on its control panel in advance.
- 1. On the [Apple] menu, click [System Preferences...], and then click the [Print & Fax].
- 2. Click [+].
- 3. Click [IP].
- 4. From the [Protocol:] menu, select [Line Printer Daemon LPD].
- In the [Address:] field, enter the IP address or the host name of the printer you want to use.
- 6. Select [Select Printer Software...] in the [Print Using:] field.

For Mac OS X 10.5.x, select [Select a driver to use...] in the [Printer Using:] field.

7. Select the name of the printer you want to use in the list, click [OK], and then click [Add].

For Mac OS X 10.5.x, select the name of the printer you want to use in the list, and then click [Add].

To use an option, select the option in [Installable Options], and then click [Continue].

The IP address of the added printer appears in [Print & Fax].

8. Click [Quit System Preferences].



 If printing is too slow with protocol [LPD (Line Printer Daemon)], select protocol [HP Jetdirect -Socket].

Adding the Printer in the Print & Fax Panel Using Bonjour

You can configure the machine to print using Bonjour. You can connect to the machine either by Ethernet or wireless LAN.

Mportant !

- Before printing, be sure to set [Bonjour] to [Active] using Web Image Monitor.
- 1. On the [Apple] menu, click [System Preferences...], and then click the [Print & Fax].
- 2. Click [+].
- Click [Default], and then select the printer. Make sure [Kind] is set to [Bonjour].
- 4. Make sure the product name appears in the [Name] field, and then click [Add].
 To use an option, select the option in [Installable Options], and then click [Continue].
 The name of the added printer appears in [Print & Fax].
- 5. Click [Quit System Preferences].

Uninstalling the Printer Driver from a Macintosh

To update the printer driver, you need to uninstall the current printer driver and then install the new one. For details about checking the printer driver version and updating the driver, see p.206 "Printing Does Not Start".

- You cannot uninstall the printer driver while other applications are running. Be sure to close all
 applications before uninstalling the printer driver.
- To uninstall a printer driver, you must log on as administrator. For details, consult the administrator of the Macintosh in question.
- When you uninstall a printer driver, the Status Monitor installed with the driver is also uninstalled.
- 1. On the [Apple] menu, click [System Preferences...], and then click the [Print & Fax].
- 2. Click [-].
- Click [Delete Printer].For Mac OS X 10.5.x, click [OK].
- 4. Click [Quit System Preferences].
- 5. Insert the CD-ROM in the CD-ROM drive.
- 6. In the [RPCS_R] folder in the [Mac OS X 10.X] folder, double-click the Uninstall_product name icon.
- 7. Click [OK].

- 8. Enter the administrator's user name and password, and then click [OK].
- 9. Click [OK].

Printer Properties Pane on a Macintosh

This section describes the printer properties pane and explains how to open it.

The method for opening the printer properties pane on a Macintosh depends on the application in use.

For details, see the application's manual.

The procedure is explained using Mac TextEdit as an example.

Displaying the Page Setup Pane on a Macintosh

- From the application's File menu, click [Page Setup...].
- 2. From the [Format for:] menu, select the printer you want to use.

If you want to use a printer connected to the network, select the printer according to its IP address.

Displaying the Print Pane on a Macintosh

- 1. From the application's File menu, select [Print...].
- 2. From the [Printer:] menu, select the printer you want to use.

If you want to use a printer connected to the network, select the printer according to its IP address.

In the menu displaying the name of application (for example, TextEdit), you can select settings such as [Paper Feed] and [Printer Features].

You can select the [Setup] setting in the [Feature Sets:] menu in [Printer Features].

Before printing, change the settings as required.



• Depending on the application, the printer driver settings may be automatically changed.

Displaying the Machine Status on a Macintosh

Using the Status Monitor, you can display the amount of ink left and other machine status details on the computer. You can also check any errors that occur in the print job queue window.

The print job queue window opens automatically when you execute a print command. Using the Status Monitor, you can also display the machine status without executing a print command.

To view the machine's status on your computer, bidirectional communication between the machine and computer must be established.

Displaying the [Maintenance Utility] on a Macintosh

- 1. On the [Apple] menu, click [System Preferences...], and then click the [Print & Fax].
- 2. Select the printer you want to use, and then click [Open Print Queue...].
 If you want to use a network printer, select the IP address or the host name of the printer.
- 3. Click [Printer Setup], [Utility], [Open Printer Utility], and then select the printer you want to use, and then click [OK].

For Mac OS X 10.5.x, On the toolbar, click [Utility].

If [Maintenance Utility] is displayed, bidirectional communication is available.

Displaying the Status Monitor on a Macintosh

This section explains how to display the Status Monitor.

- Open [Maintenance Utility].
 See p. 173 "Displaying the [Maintenance Utility] on a Macintosh".
- 2. Click [Status Monitor].

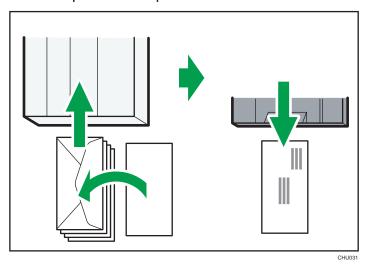
Specifying Option Settings on a Macintosh

- 1. On the [Apple] menu, click [System Preferences...], and then click the [Print & Fax].
- 2. Select the printer you want to use, and then click [Options & Supplies...].
- 3. Click the [Driver] tab.
- 4. Select the option you want to use, and then click [OK].

Printing with a Macintosh

This section explains how to load paper in the paper tray and print on it.

- You cannot load thick paper or envelopes in Tray 2 or 3.
- Curled paper may jam. Straighten any curls within 2 mm (0.08 inches) before loading.
- Load paper with the print side face down in the Tray 1-3.
- Load paper with the print side face up in the bypass tray.
- Printing on envelopes
 - Before loading envelopes, make sure their edges are sharply creased by rubbing the edges with a pen or similar object.
 - Load envelopes with their flaps closed.



- If you print on glossy paper, be sure to remove each sheet as it is delivered to the output ramp.
- 1. Load paper into paper tray.

How to load paper depends on the paper type. See p.77 "Loadable Paper Sizes and Quantities".

2. Open the Print pane.

See p. 172 "Displaying the Print Pane on a Macintosh".

- 3. If necessary, select the paper tray from the [Paper Feed] settings.
- 4. Specify the color mode and printing mode from the [Setup] settings.

If you select [Inkjet Plain Paper], the machine will print on one side only. To print on both sides, select [Plain].

If necessary, specify other printer settings.

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5. Click [Print].

Depending on the selected paper type, a confirmation screen might appear. If it does, read the message, and then click [OK].



- The vertical and horizontal resolutions will be the same.
- For details about the number of sheets you can load in the paper tray and that can be stacked on the output ramp, see p.77 "Loadable Paper Sizes and Quantities".
- For precautions on handling paper, see p.80 "Paper Handling Precautions".
- For details about the printable area of a sheet, see p.85 "Printable Area".
- When printing on both sides, the page content other than text is printed at lower density.

Canceling Printing on a Macintosh

You can cancel a print job from either the machine or the computer.

Canceling a print job from the machine

You can cancel the print job by pressing the [Job Reset] key.

See p.101 "Canceling Printing Using the [Job Reset] Key".

If the computer has not yet sent the print job to the printer

If you execute the print command, the print job queue window opens and the print job is queued. Using the print job queue window, you can cancel print jobs.

See p. 176 "Canceling a Print Job from the Print Job Queue Window".

Canceling a Print Job from the Print Job Queue Window

You can delete a print job before, during, and after its being sent from the computer to the printer.

- 1. Check that the print job queue window opens.
- 2. In the print job queue window, select the print job you want to cancel.
- 3. Click [Delete Job] in the [Jobs] menu or [Delete] on the toolbar.

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Opening Help on a Macintosh

Help is useful for learning about what the various settings do and how to specify them.

Displaying the Printer Driver Help from the Print Pane

- 1. Display the print pane.
 - p. 172 "Printer Properties Pane on a Macintosh"
- 2. Click ?.
- Point to the Home button, hold down the mouse button until a menu appears, and then select [RICOH RPCS Raster Help].

Displaying the Printer Driver Help from the Mac Help

- 1. Click the Finder icon on the dock.
- 2. From the [Help] menu, select [Mac Help].
- 3. Point to the Home button, hold down the mouse button until a menu appears, and then select [RICOH RPCS Raster Help].

Software on the CD-ROM for Macintosh

Files for Macintosh

The following is a list of the files on the CD-ROM.

- RPCS raster printer driver for Mac OS X 10.5
- RPCS raster printer driver for Mac OS X 10.6
- Manuals

RPCS Raster Printer Drivers for Macintosh

This section gives the file locations of the different RPCS raster printer drivers and their system requirements.

File Location

The drivers are in the following folders on the supplied CD-ROM.

Mac OS X 10.5\RPCS_R

Mac OS X 10.6 or later\RPCS_R

System Requirements for the Printer Drivers

• Computer

PowerPC-Based Macintosh/Intel-Based Macintosh

Operating Systems

Mac OS X 10.5 Leopard or later

• Display Resolution

Minimum SVGA 800 × 600 pixels



• For details about using the printer driver, see the printer driver Help.

Manuals for Macintosh

This section gives the location of the manuals.

File Location

The manuals are in the following folders on the supplied CD-ROM.

MANUAL_HTML\LIST

7. Maintenance

This chapter describes how to maintain and operate the machine.

Restricting Machine Functions

This section explains how to lock keys on the control panel to prevent general users from changing settings and performing certain functions.

By locking certain control panel keys, you can prevent users other than the administrator from doing the following:

- Pressing the [▼/Menu] key to display the menu
- Press the [Job Reset] and [Form Feed] keys at the same time to perform the no-fuss head cleaning
- Pressing the [Job Reset] key to cancel print jobs
- Pressing the [Power] key to turn the machine off

Locking the Keys

Use this procedure to lock the control panel keys.

Simultaneously press and hold down the [▼/Menu], [Escape], and [#Enter] keys for 3 seconds, and then [#Enter] key two times.



- If you press a locked key, "Panel Locked/Cannot use" appears.
- If an error occurs while the keys are locked, certain keys are automatically unlocked to allow you
 to clear the error.

Unlocking the Keys

Use this procedure to unlock the control panel keys.

Simultaneously press and hold down the [▼/Menu], [Escape], and [#Enter] keys for 3 seconds, and then [#Enter] key two times.

Replacing a Print Cartridge

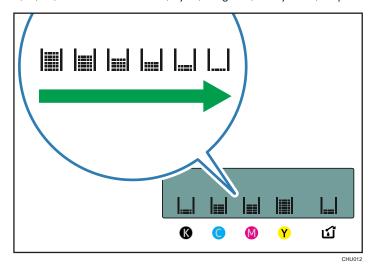
Checking the Remaining Ink

Follow the procedure below to check when to replace print cartridges using the Status Monitor or the cartridge replacement indicators.

Checking the Remaining Ink Level on the Display

You can check the remaining ink level by looking at the icon that appears above the cartridge replacement indicator.

K, C, M, and Y indicate black, cyan, magenta, and yellow, respectively.



If the ink will soon run out, the message "Low Ink" appears on the display.

Make sure you have a new print cartridge for the color indicated by the \square icon.

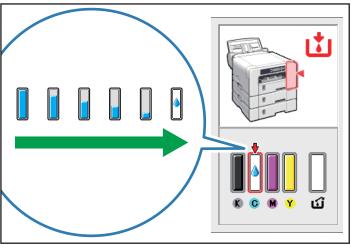
If a print cartridge runs out of ink, the message "Open Front Cover / Replace Ink Crtg" appears on the display.

Replace the print cartridge for the color indicated by the $| \cdot |$ or $| \cdot |$ icon.

Checking the Remaining Ink Level on the Status Monitor

The cartridge status can be used to check when to replace the cartridge.





- CHU125
- 1. Open the [Printer Properties] dialog box.
- 2. Click the [Maintenance] tab.
- 3. Click [Display Status Monitor].
- 4. Check the cartridge status.



You can specify that the Status Monitor send a notification when the ink will soon run out. To do
this, open the printer driver dialog box, click [Status Monitor Settings] on the [Maintenance] tab,
and then select the [Notify cartridge replacement] check box.

Reference

 Be sure to insert the print cartridges correctly. If you insert them incorrectly, Status Monitor might not be able to detect the amount of ink that is remaining in the cartridges. See p.183 "Handling Print Cartridges".

Replacing a Print Cartridge

Clear any errors, such as when there is a paper jam or when no paper is loaded, before replacing a print cartridge.

ACAUTION

• Keep ink and ink containers out of reach of children.

ACAUTION

 If ink gets into contact with eyes, wash eyes immediately with running water. Consult a doctor if necessary.

ACAUTION

• If ink is ingested, induce vomiting by drinking a strong saline solution. Consult a doctor immediately.

ACAUTION

 When removing jammed paper or replacing ink, avoid getting ink on your clothing. If ink comes into contact with your clothing, wash the stained area with cold water. Hot water will set the ink into the fabric and make removing the stain impossible.

ACAUTION

· When removing jammed paper or replacing ink, avoid getting ink on your skin. If ink comes into contact with your skin, wash the affected area thoroughly with soap and water.

Mportant !

- Carefully install a cartridge in the correct position.
- 1. Take the print cartridge out of the box.
- 2. Open the right front cover.



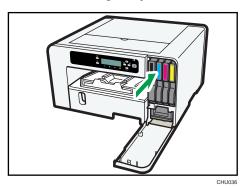
3. Take out the empty cartridges.

While taking out the cartridges, be sure to hold the machine firmly so that it does not move.

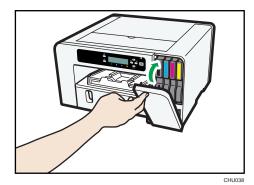


- 4. Check the cartridges' orientation, and then install them carefully.

 Install in the following order from the left: black, cyan, magenta, and yellow.
- 5. Push each cartridge fully in.



6. Close the right front cover.



Handling Print Cartridges

Important points about handling print cartridges are explained.

⚠WARNING

- The following explains the warning messages on the plastic bag used in this product's packaging.
 - Keep the polythene materials (bags, gloves, etc.) supplied with this machine away from babies and small children at all times. Suffocation can result if polythene materials are brought into contact with the mouth or nose.

ACAUTION

• Keep ink and ink containers out of reach of children.

⚠ CAUTION

 If ink gets into contact with eyes, wash eyes immediately with running water. Consult a doctor if necessary.

⚠ CAUTION

 If ink is ingested, induce vomiting by drinking a strong saline solution. Consult a doctor immediately.

CAUTION

 When removing jammed paper or replacing ink, avoid getting ink on your clothing. If ink comes into contact with your clothing, wash the stained area with cold water. Hot water will set the ink into the fabric and make removing the stain impossible.

⚠ CAUTION

 When removing jammed paper or replacing ink, avoid getting ink on your skin. If ink comes into contact with your skin, wash the affected area thoroughly with soap and water.

About print cartridges

- Print cartridges comply with the manufacturer's safety specifications. To ensure safety and reliability, use genuine print cartridges.
- When using the machine for the first time, install the print cartridges supplied with the machine.
- Do not reuse the supplied print cartridges.

Using print cartridges

- Print cartridges should be used up before their expiry date, ideally within six months of being removed from their packaging.
- Do not open the package of a print cartridge until the cartridge will be installed in the
- Do not touch the print cartridges' ink inlets or chip contacts.
- Do not shake print cartridges strongly. Ink may leak out.
- Do not take apart print cartridges.
- · Do not open the right front cover except when installing print cartridges. Do not turn off the power or unplug the power cord during the process of installing the cartridges.
- Always confirm the color of a print cartridge before installing it.
- Do not remove a print cartridge once it has been installed unless necessary.
- Do not remove a print cartridge while printing is being performed. Printing will stop.

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Storing print cartridges

• Store print cartridges at a temperature of between -30 and +43°C (-22 to 109.4°F).

Ink consumption

- To protect the print head and ensure print quality, the machine performs periodic maintenance and print head cleaning when it is turned on. Both operations consume ink.
- The amount of ink consumed during cleaning depends on the cartridge size.



• If you intend to use the machine after it has not been used for a long time, see p.196 "When Not Using for a Long Period of Time".

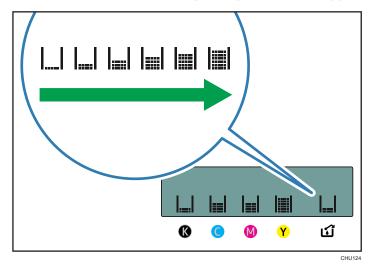
Replacing an Ink Collector Unit

Checking the Waste Ink Level

Follow the procedure below to check when to replace an ink collector unit using the Status Monitor or the waste ink full indicator.

Checking the Waste Ink Level on the Display

You can check the waste ink level by looking at the icon that appears above the waste ink full indicator.



If the ink collector unit is almost full, the message "Prepare new Ink Collector Unit" appears on the display.

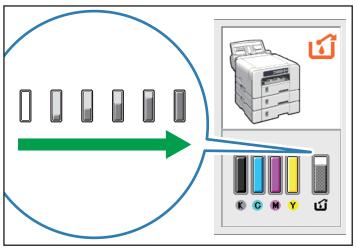
Make sure you have a new ink collector on hand.

If the ink collector unit is full, the message "Ink Collector Unit is full / Replace Ink Collector Unit" appears on the display.

Replace the ink collector unit.

Checking the Waste Ink Level on the Status Monitor

The ink collector unit status can be used to check when to replace the ink collector unit.



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- 1. Open the [Printer Properties] dialog box.
- 2. Click the [Maintenance] tab.
- 3. Click [Display Status Monitor].
- 4. Check the ink collector unit status.

Replacing an Ink Collector Unit

MARNING

- The following explains the warning messages on the plastic bag used in this product's packaging.
 - Keep the polythene materials (bags, gloves, etc.) supplied with this machine away from babies and small children at all times. Suffocation can result if polythene materials are brought into contact with the mouth or nose.

ACAUTION

• Keep ink and ink containers out of reach of children.

ACAUTION

• When replacing ink collector unit, avoid getting ink on your clothing. If ink comes into contact with your clothing, wash the stained area with cold water. Hot water will set the ink into the fabric and make removing the stain impossible.

ACAUTION

 If ink gets into contact with eyes, wash eyes immediately with running water. Consult a doctor if necessary.

ACAUTION

 If ink is ingested, induce vomiting by drinking a strong saline solution. Consult a doctor immediately.

ACAUTION

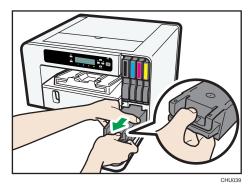
· When removing jammed paper or replacing ink, avoid getting ink on your skin. If ink comes into contact with your skin, wash the affected area thoroughly with soap and water.

Mportant !

- When removing the ink collector unit, do not touch the inside of the machine.
- Do not use an ink collector unit that has not been used for a long time.
- Do not touch the ink collector unit' chip contacts.
- Take care not to drop the ink collector unit.
- Take care not to drop the ink collector unit when putting it in the supplied plastic bag. The bag might tear, causing ink to spill.
- Make sure the ink collector unit is fully inserted. If it is not, ink will leak inside the machine.
- 1. Take the ink collector unit out of the box.
- 2. Open the right front cover.



3. Wait at least five seconds, and then remove the full ink collector unit from the machine.



While pulling the unit out, keep the unit level and press on the area marked "PUSH".

4. Put the Ink collector unit in the supplied plastic bag.



5. Insert the new ink collector unit.





7. Close the right front cover.

Cleaning

Clean the outside of the machine regularly to maintain the condition of the machine.



- Do not remove any covers or screws other than those explicitly mentioned in this manual. Inside
 this machine are high voltage components that are an electric shock hazard. Contact your sales
 or service representative if any of the machine's internal components require maintenance,
 adjustment, or repair.
- Do not attempt to disassemble or modify this machine. Doing so risks burns and electric shock.

CAUTION

 When performing maintenance on the machine, always disconnect the power cord from the wall outlet.

To clean the exterior of the machine, wipe it with a soft, dry or damp cloth. If the dirt does not come off, wipe the machine first with a cloth moistened with a neutral detergent, then with a damp cloth, and finally with a dry cloth.

- Do not use volatile chemicals like benzene or thinner, or insecticides on the machine. Using these chemicals could deform, crack, or change the color of the machine.
- When wiping the machine with a cloth moistened with detergent, be sure to wipe only the exterior.

Cleaning the Power Cable Plug

This section describes precautions for cleaning the power cable plug.

WARNING

- Be sure to disconnect the plug from the wall outlet at least once a year.
 - There are burn marks on the plug.
 - The prongs on the plug are deformed.
- If any of the above conditions exist, do not use the plug and consult your dealer or service representative. Use of the plug could result in fire or electric shock.

MARNING

- Be sure to disconnect the power cord from the wall outlet at least once a year.
 - The power cord's inner wires are exposed, broken, etc.
 - The power cord's coating has a crack or dent.
 - When bending the power cord, the power turns off and on.
 - Part of the power cord becomes hot.
 - The power cord is damaged.
- If any of the above conditions exist, do not use the power cord and consult your dealer or service representative. Use of the power cord could result in fire or electric shock.

ACAUTION

• Be sure to disconnect the plug from the wall outlet and clean the prongs and the area around the prongs at least once a year. Allowing dust to build up on the plug constitutes a fire hazard.

Moving

The precautions when moving the machine a short distance or long distance are explained.

Moving a Short Distance

Take the following precautions when moving the machine a short distance - for instance, when attaching an optional paper tray or relocating the machine inside the same room.

ACAUTION

- Grip the center area at the base of the machine's sides. Lift it slowly and do not strain your body.
- When moving the machine, remove the option. Careless handling and over exertion when lifting can result in breakage and/or injury.

ACAUTION

Unplug the power cord from the wall outlet before you move the machine. While moving the
machine, take care that the power cord is not damaged under the machine. Failing to take these
precautions could result in fire or electric shock.

ACAUTION

When disconnecting the power cord from the wall outlet, always pull the plug, not the cord.
 Pulling the cord can damage the power cord. Use of damaged power cords could result in fire or electric shock.

Mportant ...

- Be sure to keep the machine level. If it is unduly tilted, ink will leak from the ink collector.
- 1. Press and hold down the [Power] key until it turns off, and then unplug the power cord.
- 2. Disconnect the USB cable or Ethernet cable.
- 3. If options are installed, remove it.
 - See p.25 "Attaching and Detaching Units and Options".



Grip the indented area at the base of the machine's sides, as shown. Lift and carry the machine slowly and carefully.



- When you move the machine, unplug the power cord from the machine, too.
- Make sure the power cord is not trapped under the machine.

Moving a Long Distance

To transport the machine, put it in the box it came in. Do the same for any options.

For details, contact your sales or service representative.

☆ Important

- Do not remove the print cartridges.
- Remove the paper.



- The inside of the machine may become dirty if the machine is not level when transported.
- When you move the machine, also unplug the power cord from the machine.

Disposing

To dispose of this machine, consult with an authorized dealer.

When disposing of the machine by yourself, be sure to comply with local disposal regulations.

When Not Using for a Long Period of Time

If the machine will not be used for a long time, turn its power off, disconnect the USB cable, and then unplug it from the wall outlet. It is recommended to print at least once a month, because the machine consumes a considerable amount of ink for periodic maintenance and print head cleaning when turned on after a long period of inactivity.

CAUTION

 If this machine is not going to be used for several days or longer at a time, disconnect its power cord from the wall outlet.

CAUTION

When disconnecting the power cord from the wall outlet, always pull the plug, not the cord.
 Pulling the cord can damage the power cord. Use of damaged power cords could result in fire or electric shock.

Be careful of the following:

- The nozzles of the print heads may dry out and become clogged. To prevent this, periodically print something. Even if you do not print anything, turn the machine on for a few minutes once every 20-25 days.
- If you do not use the machine for a long period of time, always check if the nozzles are clogged by printing a nozzle check test pattern. See p.119 "Nozzle Check". Clean the print heads as necessary, and then begin printing. See p.120 "Head-cleaning".
- If you try to use the machine after it has been out of use for a long time, it may not print properly even if head cleaning is carried out several times. If this is the case, carry out head flushing. See p.122 "Head-flushing". If the print heads are still clogged, leave the machine for about ten minutes, and then print the nozzle check pattern. If the problem persists, turn the machine off and leave it for at least eight hours. This should unclog the print heads.

U Note

- After head cleaning is performed multiple times, clogged ink will dissolve over time, and normal printing may become possible.
- If there is no improvement after performing the steps above, contact sales or service representative.

8. Troubleshooting

This chapter describes troubleshooting procedures that are applicable to all functions of this machine and what to do when paper misfeed (become jammed inside the machine).

Software Cannot Be Installed

This section explains how to troubleshoot software installation problems under different environments.

Confirming Installation

Check whether the software has been installed.

Checking icons

If the printer driver is properly installed, the machine icon appears in the [Devices and Printers] window.

- Windows Vista, Server 2008
 The machine icon appears in the [Printer] window.
- Windows XP, Windows Server 2003/2003 R2
 The machine icon appears in the [Printers and faxes] window.

If the User Guide has been installed, its icon appears in [Product Name] in [All Programs] in the Start menu.

If the icon does not appear, the software has not been installed. Try installing the software again. See p.46 "Confirming the Connection Method".

Checking ports

In the [Printer Properties] dialog box, check that USB connection or network printer is selected for the port. To check the connection, perform a test print. If the test print is not printed, see p.201 "If Test Print Fails".

Checking Your Computer Environment

Check the system requirements for installing the software.

Quick Install for USB

The CD-ROM may not be inserted properly.

Check that the CD-ROM is inserted properly. Check also that it is not damaged and the CD-ROM drive is working properly.

Check that the power cord and USB cable are properly connected and not damaged.

The operating system is incompatible.

There is insufficient hard disk space.

Check that the computer's operating system is fully compatible with this machine. See p.34 "Checking the Computer and Installation Area".

Other applications are not closed.

When installing software, quit all other applications. Installation may be disrupted if other applications are open. Also, quit any anti-virus applications that are running.

The machine is turned on before installation.

Turn the machine off and then on, and then try "Quick Install for USB" again.

The USB connection does not work.

Turn the machine off, unplug the USB cable from the machine, launch "Quick Install for USB" again, and then turn the machine on when the dialog box confirming printer driver installation appears. If this does not resolve the problem, press the [\P /Menu] key, change [USB Setting] in [Host Interface] from [Auto] to [Full Speed], uninstall the printer driver, delete the device, and then launch "Quick Install for USB" again.

Windows made USB settings automatically.

Open Windows' Device Manager, and then, under [Universal Serial Bus controllers], remove any conflicting devices. Conflicting devices will be indicated by a yellow [!] or [?] icon. Take care not to accidentally remove required devices. For details, see p.203 "Deleting Devices".

An error occurs during the installation because the machine is recognized as an unidentified device.

Follow the troubleshooting procedure described under in "The USB connection does not work" or "Windows made USB settings automatically" section.

Quick Install for Network

The CD-ROM may not be inserted properly.

Check that the CD-ROM is inserted properly. Check also that it is not damaged and the CD-ROM drive is working properly.

The power cord or Ethernet cable may not be properly connected.

Check that the power cord and Ethernet cable are properly connected and not damaged.

The operating system is incompatible.

There is insufficient hard disk space.

Check that the computer's operating system is fully compatible with this machine. See p.34 "Checking the Computer and Installation Area".

Other applications are not closed.

When installing software, quit all other applications. Installation may be disrupted if other applications are open. Also, quit any anti-virus applications that are running.

The machine's IP address has not been specified.

The computer and printer are not on the same network segment.

If the printer cannot be found and only "Printer Port" appears in the [Printer Selection] dialog box, either the machine's IP address is not specified or the computer and printer are not on the same network segment. Before installing the software, check the machine's IP address and the network environment. Alternatively, select "Printer Port" in the dialog box, and then install the printer driver.

Printer Driver Cannot Be Installed

This section explains how to troubleshoot printer driver installation problems.

The printer driver installer does not start. An error occurs during installation.

- If the screen does not appear even when you double-click the [SETUP.EXE] icon, or if an error
 occurs during installation, access the CD-ROM drive from [Computer (or My Computer)] or
 [Explorer]. Double-click the [RP_SETUPXX.EXE] icon, and then install the printer driver by following
 the instructions that appear on the screen.
- An error occurs if the path to the location of the stored data is too long. To install a printer driver downloaded from a Web site or copied from a CD-ROM, save the printer driver directly on the hard disk, and then install it.
- Add the printer without using the installer.

On the [Start] menu, click [Devices and Printers], click [Add a printer], and then install the printer driver according to the displayed instructions.

- Windows Vista, Windows Server 2008
 Click [Control Panel], [Hardware and Sound], [Printers], and then click [Add a printer].
- Windows XP, Windows Server 2003/2003 R2
 Click [Printers and Faxes], and then click [Add a printer].

For details about adding printers, see the Windows Help.

USB Connection is not Automatically Detected

If the USB connection is not automatically detected, do the following procedure:

1. Delete the printer driver.

See p.202 "Uninstalling the Printer Driver".

2. Delete the device.

See p.203 "Deleting Devices".

3. Run [Quick Install for USB] again.

See p.49 "Quick Install for USB".

If these steps do not resolve the problem, contact your sales or service representative.

8

If Test Print Fails

This section explains how to troubleshoot Test Print problems.

The power cord or USB cable or Ethernet cable is not properly connected.

Check that the power cord and USB cable, Ethernet cable are properly connected.

The port connection is not properly set.

- 1. On the [Start] menu, click [Devices and Printers].
 - Windows Vista, Windows Server 2008
 Click [Control Panel], and then click [Printers] in [Hardware and Sound].
 - Windows XP
 - Click [Printers and Faxes].
 - Windows Server 2003/2003 R2
 Point to [Settings], and then click [Printers and Faxes].
- 2. Right-click the machine icon, and then click [Printer properties].
 - Windows XP/Vista, Windows Server 2003/2003 R2/2008 Click [Properties].
- 3. Click the [Ports] tab, and then check the printer port.

Select USB or network printer in the list when the selected port connection is something other than USB or network printer.

To connect via USB when USB does not appear in the list, you must re-install the printer driver. See p.200 "USB Connection is not Automatically Detected".

Ink feed is incomplete.

Ink begins automatically feeding into the print heads when the power of the machine is first turned on or when a cartridge is replaced.

Wait until ink feed is complete at which point the [Power] key stops blinking and remains lit.

A printer error has occurred.

Check the error message on the display, resolve the problem, and then perform the test print again.

If you cannot resolve the problem, contact sales or service representative.

■ Reference

If the Status Monitor displays an error message, see p.239 "Status Monitor Errors".

Uninstalling

If software was installed incorrectly or incompletely, uninstall and then re-install it.

If you are using a Macintosh, see p.170 "Uninstalling the Printer Driver from a Macintosh".

Mportant (

 Before uninstalling software or deleting devices, turn off any other printers connected to your computer via USB, or disconnect the USB cable to the printers.



- · Screens vary according to the operating environment.
- To re-install the software, restart Windows.

■ Reference

• When re-installing the software, see p.46 "Confirming the Connection Method".

Uninstalling the Printer Driver

- The Status Monitor installed with the current printer driver is uninstalled when the current printer driver is uninstalled.
- 1. Press and hold down the [Power] key for one second.
- 2. On the [Start] menu, click [Devices and Printers].

For Windows Vista or Windows Server 2008, click [Control Panel], and then click [Printers] in [Hardware and Sound].

For Windows XP, click [Printers and Faxes].

Windows Server 2003/2003 R2, point to [Settings], and then click [Printers and Faxes].

3. Right-click the machine icon, and then click [Remove device].

For Windows XP/Vista or Windows Server 2003/2003 R2/2008, right-click the machine icon, and then click [Delete].

4. Click [Yes].

The printer driver is uninstalled.

5. Select an arbitrary printer, and then click [Print server properties].

For Windows XP/Vista or Windows Server 2003/2003 R2/2008, click [Server Properties] on the [File] menu.

6. Click the [Drivers] tab.

7. In the [Installed printer drivers:] list, select [Printer Name], and then click [Remove].

For Windows XP/Vista or Windows Server 2003/2003 R2/2008, go to Step 9.

- 8. Click [Remove driver and driver package], and then click [OK].
- 9. Click [Yes].

For Windows XP/Vista or Windows Server 2003/2003 R2/2008, go to Step 12.

- 10. Click [Delete].
- 11. Click [OK].
- 12. Click [Close].

For Windows 7 or Windows Server 2008 R2, go to Step 21.

For Windows Vista, go to Step 18.

- 13. On the [Tools] menu, click [Folder Options...].
- 14. Click the [View] tab.
- 15. In the [Advanced Settings:] box, click [Show hidden files and folders], and then deselect the [Hide extension for known file types] check box.
- 16. Click [OK].
- 17. On the [Start] menu, click [Search].
- 18. Click [All files and folders], and then enter the INF file name of the model (e.g., gelsprinter SG 3110DN) in the [All or part of the file name:] field.

For Windows Vista, select [Other] in [Show only], and then enter the INF file name of the model in the [Search] field.

- In the [Look in:] box, select the hard disk on which Windows is installed, and then click [Search].
- 20. Right-click the file displayed as the search result, and then click [Delete].

The INF file is uninstalled.

- 21. Click [Yes].
- 22. Restart Windows.



To update the printer driver, download the latest driver from the manufacturer's Web site.

Deleting Devices

If Windows automatically establishes a USB connection because of an unauthorized device, you can delete the device and any others like it. Be sure not to delete necessary devices. If USB connection is established normally, you do not need to perform this procedure.

1. Turn the machine on.

For Windows Server 2003/2003 R2, point to [Settings], click [Control Panel], and then go to Step 4.

Click [System and Security].

For Windows XP or Windows Server 2003/2003 R2, click [Performance and Maintenance].

For Windows Vista or Windows Server 2008, click [Hardware and Sound].

4. Click [Device Manager] in [System].

For Windows XP or Windows Server 2003/2003 R2, click [System], and then click [Device Manager] on the [Hardware] tab.

For Windows Vista or Windows Server 2008, click [Device Manager].

- 5. Click [USB Printing Support] or [Product Name].
- 6. Click [Action], and then click [Uninstall].
- 7. Click [OK].
- 8. Click [Close].

Removing the User Guide

Follow the procedure below to remove the User Guide installed on your computer.

Removing the User Guide using its [Uninstall] function

- 1. Press and hold down the [Power] key for one second.
- 2. On the [Start] menu, point to [All Programs].

For Windows Server 2003/2003 R2, point to [Programs].

- 3. Point to the installed [Product name], and then click [Uninstall User Guide].
- 4. Follow the instructions that appear to remove the User Guide.

Removing the User Guide using [Add/Remove Programs]

- 1. Press and hold down the [Power] key for one second.
- On the [Start] menu, click [Control Panel].

For Windows Server 2003/2003 R2, point to [Settings], and then click [Control Panel].

3. Click [Uninstall a program] in [Programs].

For Windows XP or Windows Server 2003/2003 R2, click [Add or Remove Programs].

4. Select the installed [Product name User Guide], and then click [Uninstall].

For Windows XP or Windows Server 2003/2003 R2/2008 click [Change/Remove].

For Windows Vista, click [Uninstall/Change], and then click [Continue].

 ${\bf 5.}\ \ {\bf Follow}\ {\bf the}\ {\bf instructions}\ {\bf that}\ {\bf appear}\ {\bf to}\ {\bf remove}\ {\bf the}\ {\bf User}\ {\bf Guide}.$

Printing Does Not Start

If printing fails, check the following:

Check the machine's power.

• The [Power] key is not lit.

Turn the machine on.

See p.31 "Turning On/Off the Power".

• The power indicator does not light up or blink despite the [Power] key being pressed.

Check whether the power cord is plugged into the receptacle properly.

Plug another appliance that works into the receptacle to determine whether the receptacle is all right.

If the problem persists, unplug the power cord and contact your sales or service representative.

Check the error message.

If the error message appears on the display
 See p.232 "Error & Status Messages on the Display".

• If the error message appears on the Status Monitor

Click [User Guide] on the Status Monitor.

See p.239 "Status Monitor Errors".

Check the name associated with the printer's icon.

If you share the printer, make sure the name associated with the printer's icon does not exceed 32 characters.

Check the printer driver setting.

Click [Print Quality] in the [Detailed Settings] tab, and then check [Change Data Processing].

Checking the Version of the Printer Driver

If it is not the latest version, update the driver.

- Checking the version of the printer driver on a Windows
 - 1. Open the [Printer Properties] dialog box from the application.

See p.95 "Opening the [Printing Preferences] Dialog Box".

- 2. On the [Configuration/About] tab, click [About].
- 3. Check the version.
- · Checking the version of the printer driver on a Macintosh
 - 1. On the [Apple] menu, click [System Preferences...],
 - 2. Click the [Print & Fax].

- 3. Select the printer you want to use from the printer list, and then click [Option and Supply].
- 4. On the [General] tab, check the displayed version number.
- Use the Internet to find the latest version of the driver.

See manufacturer's Web site for the latest driver.

• Update the printer driver.

If you are using Windows, install the downloaded driver and check [Update the current printer driver] in the dialog box that allows you to select what to install.

If you are using a Macintosh, uninstall the current printer driver before installing the new one.

See p. 170 "Uninstalling the Printer Driver from a Macintosh".

Paper Is Not Fed or Delivered Normally

If the machine is operating but paper will not feed or paper jams multiple times, check the condition of the machine and paper.

Paper does not feed smoothly.

· Paper guides are not adjusted correctly.

The paper guides of the paper tray do not match the paper loaded. Adjust the paper guides and load the paper again.

See p.87 "Loading Paper".

• Paper is not loaded correctly.

The paper is not loaded correctly. Load the paper correctly.

See p.87 "Loading Paper".

• Paper is curled.

Remove the loaded paper and check if it is curled. If it is, straighten the curl within 2 mm (0.08 inches).

• Paper that is not compatible is loaded.

Remove the loaded paper and replace it with compatible paper.

See p.84 "Non-compatible Paper".

Paper jams multiple times.

• Printing densely colored images on both sides.

When printing images containing areas of solid color that consume a lot of ink, we recommend single-sided printing.

• Paper is still jammed in the machine.

Pull the paper tray out, and then open the output ramp to check for jammed paper.

Multiple sheets of paper are fed at one time.

Load the paper again. Remove the paper from the paper tray, fan it well, and tap it on a flat surface such as a desk to even the edges. Check the position of the paper guides of the paper tray, and then load the paper again.

See p.80 "Paper Handling Precautions", p.87 "Loading Paper".

Though a paper jam is cleared, paper does not feed.

When a paper jam occurs, clear the paper jam, and then press the [Form Feed] key.

See p.211 "Using the [Form Feed] Key to Remove Jammed Paper".

Tray 2/3 cannot be selected.

The printer driver cannot detect the tray2/3.

Open the [Printer Properties] dialog box. In [Tray2/3] on the [Accessories] tab in the [Printer Properties] dialog box, check whether Tray 2/3 is shown as being attached.

See p.97 "Specifying Settings on [Accessories] Tab".

The bypass tray cannot be selected.

The printer driver cannot detect the bypass tray.

Open the [Printer Properties] dialog box. In [Bypass Tray] on the [Accessories] tab in the [Printer Properties] dialog box, check whether the bypass tray is shown as being attached.

See p.97 "Specifying Settings on [Accessories] Tab".

Paper is jammed in the duplex unit.

The duplex unit is correctly locked into position, but not locked.

Attach the duplex unit correctly.

See p.246 "Duplex Unit Not Detected".



• If an error is displayed on the Status Monitor, follow the instructions to resolve the problem. See p. 239 "Status Monitor Errors".

Q

This explains how to remove a paper jam.



When removing jammed paper or replacing ink, avoid getting ink on your clothing. If ink comes
into contact with your clothing, wash the stained area with cold water. Hot water will set the ink
into the fabric and make removing the stain impossible.

ACAUTION

• When removing jammed paper or replacing ink, avoid getting ink on your skin. If ink comes into contact with your skin, wash the affected area thoroughly with soap and water.

ACAUTION

· When removing jammed paper, make sure not to trap or injure your fingers.

If a paper jam error message appears on the display or the Status Monitor, remove the paper according to the message.

· Before installing or removing options, always disconnect the power cord plugs from the wall outlet.

Reference

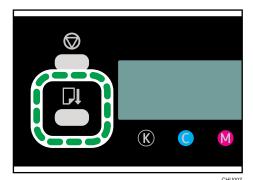
- See p.211 "Using the [Form Feed] Key to Remove Jammed Paper".
- See p.212 "Removing Paper Jammed in Tray 1".
- See p.213 "Paper Jam in Tray 2/3".
- See p.214 "Removing Paper Jammed in the Multi Bypass Tray".
- See p.215 "Removing Paper Jammed under the Top Cover".
- See p.217 "Paper Jam in the Duplex Unit".
- See p.217 "Paper Jam in the Duplex Unit and Tray 2/3".
- See p.219 "Removing Paper Jammed in Tray 2/3".
- See p.221 "Opening the Rear Unit Cover to Remove Jammed Paper".
- See p.222 "Opening the Duplex Unit Cover to Remove Jammed Paper".
- See p.223 "Removing Paper Jammed in the Duplex Unit".

Q

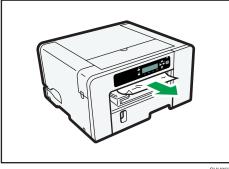
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Using the [Form Feed] Key to Remove Jammed Paper

1. Press the [Form Feed] key.



2. Remove the jammed paper.



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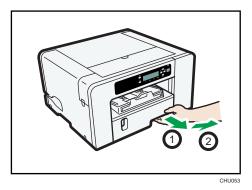
Printing starts.



- Continue to remove the jammed paper according to subsequent error messages until the messages no longer appear. See p.210 "Paper Jam".
- If paper jams occur repeatedly, see p.208 "Paper Is Not Fed or Delivered Normally".

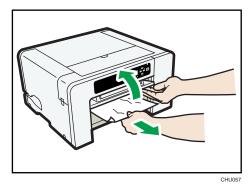
Removing Paper Jammed in Tray 1

1. Hold the grip on Tray 1, lift the tray slightly (1), and then pull it out (2).



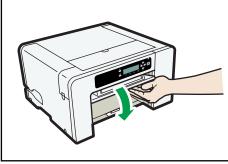
Pull the tray completely out. Take care not to drop it.

2. Open the output ramp, and then remove the jammed paper.



If you cannot remove the jammed paper or it is difficult to remove, the paper may be jammed inside the machine. Examine the paper carefully and remove.

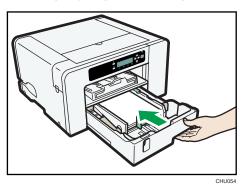
3. Close the output ramp.



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4. Push Tray 1 gently in until it stops.



Before pushing the paper tray in, make sure the output ramp is closed.

Printing starts.

Blank paper may be delivered after printing resumes.



- Continue to remove the jammed paper according to subsequent error messages until the messages no longer appear. See p.210 "Paper Jam".
- If paper jams occur repeatedly, see p.208 "Paper Is Not Fed or Delivered Normally".

Paper Jam in Tray 2/3

1. Remove the paper jammed in tray 2/3.

See p.219 "Removing Paper Jammed in Tray 2/3".

2. Open the rear unit cover and remove the jammed paper.

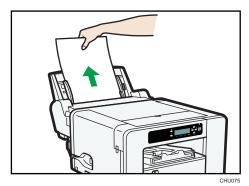
See p.221 "Opening the Rear Unit Cover to Remove Jammed Paper".



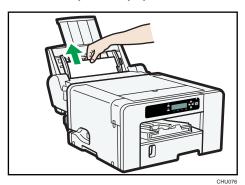
- Continue to remove the jammed paper according to subsequent error messages until the messages no longer appear. See p.210 "Paper Jam".
- If paper jams occur repeatedly, see p.208 "Paper Is Not Fed or Delivered Normally".

Removing Paper Jammed in the Multi Bypass Tray

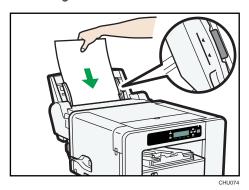
1. Remove any paper in the bypass tray.



2. Remove the jammed paper.



3. Load paper in the bypass tray with the side to be printed on facing up and without exceeding the sheet limit.



4. Press the [Form Feed] key.

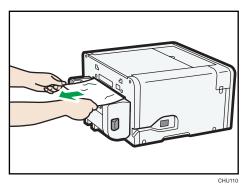
Printing starts.

Blank paper may be delivered after printing resumes.

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If it is difficult to remove the jammed paper, detach the multi bypass tray to make it easier to access the jam.

- Detach the multi bypass tray.
 - See p.28 "Attaching and Detaching the Multi Bypass Tray".
- 2. Remove the jammed paper from the rear of the machine.



3. Reattach the multi bypass tray.

See p.28 "Attaching and Detaching the Multi Bypass Tray".

4. Load paper in the bypass tray with the side to be printed on facing up and without exceeding the sheet limit.

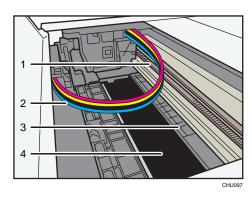


- Continue to remove the jammed paper according to subsequent error messages until the messages no longer appear. See p.210 "Paper Jam".
- If paper jams occur repeatedly, see p.208 "Paper Is Not Fed or Delivered Normally".

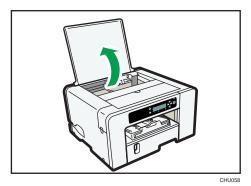
Removing Paper Jammed under the Top Cover



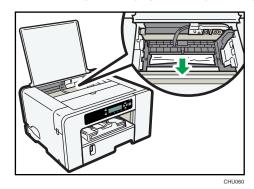
• Do not touch the feed belt, ink tubes, paper pressing board, or toothed rubber belt. Also, take care not to snag any cables or ink tubes with your sleeves.



- 1. Toothed rubber belt
- 2. Ink tubes
- 3. Paper pressing board
- 4. Feed belt
- 1. Open the top cover.

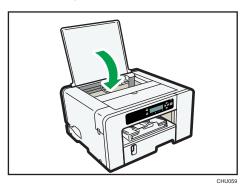


- 2. Press the [Form Feed] key.
- 3. Remove the jammed paper through the top cover opening.



If the print head has stopped halfway, move it to either end.

4. Close the top cover.



Printing starts.

Blank paper may be delivered after printing resumes.

Print the nozzle check test pattern to make sure the print head's nozzles are not clogged.
 See p.119 "Nozzle Check".



- Continue to remove the jammed paper according to subsequent error messages until the messages no longer appear. See p.210 "Paper Jam".
- If paper jams occur repeatedly, see p.208 "Paper Is Not Fed or Delivered Normally".

Paper Jam in the Duplex Unit

- Open the duplex unit cover and remove the jammed paper.
 See p.222 "Opening the Duplex Unit Cover to Remove Jammed Paper".
- Detach the duplex unit and remove the jammed paper.
 See p.222 "Opening the Duplex Unit Cover to Remove Jammed Paper".



- Continue to remove the jammed paper according to subsequent error messages until the messages no longer appear. See p.210 "Paper Jam".
- If paper jams occur repeatedly, see p.208 "Paper Is Not Fed or Delivered Normally".

Paper Jam in the Duplex Unit and Tray 2/3

Detach the duplex unit and remove the jammed paper.
 See p.222 "Opening the Duplex Unit Cover to Remove Jammed Paper".

2. Open the rear unit cover and remove the jammed paper.

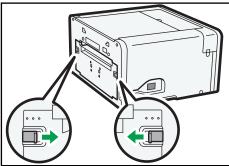
See p.221 "Opening the Rear Unit Cover to Remove Jammed Paper".



- Continue to remove the jammed paper according to subsequent error messages until the messages no longer appear. See p.210 "Paper Jam".
- If paper jams occur repeatedly, see p.208 "Paper Is Not Fed or Delivered Normally".

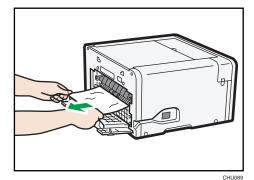
Opening the Rear Cover to Remove Jammed Paper

1. Slide the tabs on the sides to unlock, and then open the rear cover.



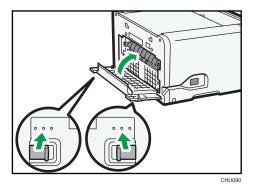
CHU08

2. Remove the jammed paper.



8

3. Close the rear cover.



Make sure to return the tabs to their original positions.

Printing starts.

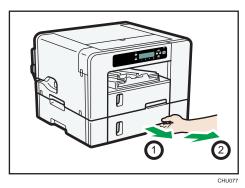
Blank paper may be delivered after printing resumes.



- Continue to remove the jammed paper according to subsequent error messages until the messages no longer appear. See p.210 "Paper Jam".
- If paper jams occur repeatedly, see p.208 "Paper Is Not Fed or Delivered Normally".

Removing Paper Jammed in Tray 2/3

1. Hold the grip on Tray 2/3, lift the tray slightly ($\mathbb Q$), and then pull it out ($\mathbb Q$).

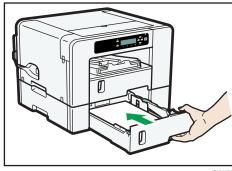


Pull the tray completely out. Take care not to drop it.

2. Remove the jammed paper.



3. Push Tray 2/3 gently in until it stops.



CHU078

Printing starts.

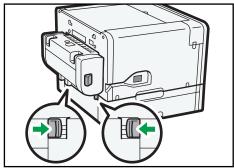
Blank paper may be delivered after printing resumes.



- Continue to remove the jammed paper according to subsequent error messages until the messages no longer appear. See p.210 "Paper Jam".
- If paper jams occur repeatedly, see p.208 "Paper Is Not Fed or Delivered Normally".

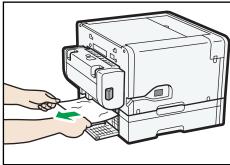
Opening the Rear Unit Cover to Remove Jammed Paper

1. Slide the tabs on the sides to unlock, and then open the rear unit cover.

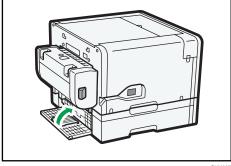


CHU085

2. Remove the jammed paper.



3. Close the rear unit cover.



Make sure to return the tabs to their original positions.

Printing starts.

Blank paper may be delivered after printing resumes.

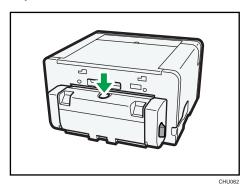


- Continue to remove the jammed paper according to subsequent error messages until the messages no longer appear. See p.210 "Paper Jam".
- If paper jams occur repeatedly, see p.208 "Paper Is Not Fed or Delivered Normally".

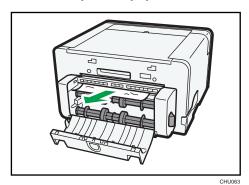
Opening the Duplex Unit Cover to Remove Jammed Paper



- If the multi bypass tray is attached to the machine, turn the machine off and detach the multi bypass tray. See p.28 "Attaching and Detaching the Multi Bypass Tray".
- 1. Press the duplex unit cover button at the center of the bypass tray, and then open the duplex unit cover.

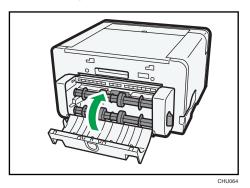


2. Remove the jammed paper.



8

3. Close the duplex unit cover.



Printing starts.

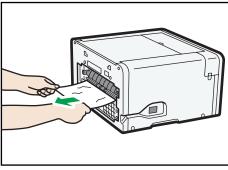
Blank paper may be delivered after printing resumes.



- Continue to remove the jammed paper according to subsequent error messages until the messages no longer appear. See p.210 "Paper Jam".
- If paper jams occur repeatedly, see p.208 "Paper Is Not Fed or Delivered Normally".

Removing Paper Jammed in the Duplex Unit

- Detach the duplex unit.
 See p.27 "Attaching and Detaching the Duplex Unit".
- 2. Remove the jammed paper from the rear of the machine.



CHU082

3. Reattach the duplex unit.

See p.27 "Attaching and Detaching the Duplex Unit".



• Unless the duplex unit is attached correctly, paper jams may occur.

- Continue to remove the jammed paper according to subsequent error messages until the messages no longer appear. See p.210 "Paper Jam".
- If paper jams occur repeatedly, see p.208 "Paper Is Not Fed or Delivered Normally".

8

Print Results Are Not Satisfactory

If print quality is poor, check the machine and printer driver settings for problems. If no problems are apparent, check the print cartridge or other consumables. For details about handling paper, see p.77 "Paper". For details about handling the print cartridges, see p.183 "Handling Print Cartridges".



 If problems persist even after configuration checks indicate correct values, contact your sales or service representative.

Prints are Unsatisfactory

This section explains how to troubleshoot the machine when printing is uneven (due to the wrong amount of ink being used) or when prints are smudged, smeared, or blotchy.

Have you printed the nozzle check test pattern?

Print the nozzle check test pattern to check whether the print head nozzles are all ejecting ink properly, and, if necessary, carry out head cleaning or head-flushing.

- 1. Execute Nozzle Check to determine the number of the clogged print head.
- 2. Perform Head Cleaning for the clogged print head.
- 3. Execute Nozzle Check to determine whether the problem has been eliminated.
- 4. If the problem persists, do not use the machine for 5 to 10 minutes.
 By doing this, minute bubbles in the print head nozzle may disappear as the air in them dissolves into the ink, resulting in unclogging.
- 5. Execute Nozzle Check to determine whether the problem has been eliminated.

If the problem persists, repeat Steps 1 to 5 a few more times.

Also letting the machine stand idle after repeating the procedure may help eliminate the clogging.

If the problem persists, perform Steps 1 to 5 again, but instead of performing "Head-cleaning" in Step 2, perform "Head-flushing".

Head Flushing, which cleans the print head more thoroughly than Head Cleaning, consumes a lot of ink.

If the problem returns soon after it has been eliminated, set [Recycl.Ppr.Mode] in the [System] menu to [On].

See p.119 "Nozzle Check", p.120 "Head-cleaning" and p.122 "Head-flushing".

Has the machine not been used for a long time?

The ink may be dry or the nozzles of the print heads may be clogged. Print the nozzle check test pattern and clean the print heads as necessary.

See p.119 "Nozzle Check", p.120 "Head-cleaning".

Have the print heads been aligned?

Blurred or double lines indicate the print heads are incorrectly positioned. Resolve this by selecting [Head Position]. If the problem persists, print the nozzle check test pattern and clean the print heads as necessary.

See p.123 "Head Position", p.119 "Nozzle Check" and p.120 "Head-cleaning".

Is there a problem with the machine's location?

Make sure that the machine is level. Place the machine in a location where it will not be subject to shaking or excessive force.

See p.34 "Checking the Computer and Installation Area".

Have you performed registration?

Perform registration if the print start point indicates misalignment.

After attaching the paper feed unit, and the bypass tray, you must register where to start printing on paper loaded in each paper tray.

See p.128 "Registration".

Have you changed the paper feed setting?

If horizontal lines are printed unaligned, print images are patchy, or black or white streaks are printed at regular intervals, print a test pattern, and then adjust the paper feed setting.

See p.126 "Adj.Paper Feed".

Does the paper type setting match?

Make sure that the paper type setting of the printer driver matches the type of paper loaded.

See p.114 "Using the [Paper Input] Menu".

Are you printing on the wrong side of the paper?

Check which side should be printed on when using glossy paper. If you print on the wrong side, the quality of the printing may be lower and the inside of the machine may get dirty.

See p.80 "Paper Handling Precautions", p.77 "Loadable Paper Sizes and Quantities".

Is the paper being used too thick or thin?

Check if the paper is compatible. The print heads will rub against paper that is too thick or thin, and this will cause smearing.

See p.77 "Loadable Paper Sizes and Quantities".

Have you touched the printed side of paper?

Avoid touching the printed side of paper. Particularly, avoid touching glossy paper that have just been printed because these require longer than normal to dry. Remove them one at a time from the output ramp without touching the printed side, and then let them dry fully.

See p.80 "Paper Handling Precautions".

Is the paper loaded in the correct orientation?

Some paper cannot be loaded lengthwise depending on the size of the paper. Check the orientation in which the paper is loaded.

See p.77 "Loadable Paper Sizes and Quantities".

Are you printing densely colored images on both sides of paper?

When a large amount of ink is used to completely cover a side, one-sided printing is recommended.

Colors Do Not Match the Displayed Image

If there are differences between colors of the print results and the displayed image, refer to the following questions:

Has the hue of colors been adjusted?

Since printed colors and screen colors are produced by different methods, a color printed and a color displayed on a screen can have different hues even though they are the "same" color. Use the color matching function to make the hue of printed colors and displayed colors closer.

For details about the color matching function, see the printer driver Help.

Has the nozzle check been performed?

The print heads may be clogged and the amount of ink may not be able to be regulated. Print the nozzle check test pattern and clean the print heads as necessary.

See p.119 "Nozzle Check", p.120 "Head-cleaning".

Was printing done in black and white?

Check the color setting of the application and the color print setting of the printer driver.

See p.95 "Opening the Printer Driver Dialog Box".

Have the print quality settings been made?

In the [Select Print Quality:], select [Quality Priority], or [Speed Priority], and then print.

See p.95 "Opening the Printer Driver Dialog Box".

Does the paper type setting match?

Make sure that the paper type setting of the printer driver matches the type of paper loaded.

See p.95 "Opening the Printer Driver Dialog Box", p.114 "Using the [Paper Input] Menu".

Have you tried printing with glossy paper?

Try printing with glossy paper. The print results should be clearer.

If the position of printed items differs from the position of displayed items, refer to the following questions:

Have the settings for page layout been made?

Check whether page layout settings have been made with the application.

Does the paper size setting match?

Make sure that the paper size selected in the [Print On:] list of the [Printer Properties] dialog box matches the size of the paper loaded.

Have the print heads been aligned?

When bidirectional printing is performed, select [Head Position] to align the print heads. If the problem persists, print the nozzle check test pattern and clean the print heads as necessary.

See p.123 "Head Position", p.119 "Nozzle Check" and p.120 "Head-cleaning".

Have you changed Printable area?

The problem may be solved by changing [Printable Area:] in the [Printer Properties] dialog box. On the [Detailed Settings] tab, set [Printable Area:] to [Maximum].

Have you changed Print Quality?

In [Print Quality] on the [Accessories] tab, select the [Uni-directional print only] check box. Note, however, that this will slow printing down.

Is Image Position set correctly?

On the [Detailed Settings] tab, select [Edit], and then click [Set Image Position...]. When the [Set Image Position] dialog box is displayed, specify [Adjust Image Position] correctly.

Other Problems

You may eliminate certain problems by changing the printer driver settings as described below:

Cannot print certain data properly when using a certain application, or cannot print image data properly.

- In the [Select Print Quality:], select [Quality Priority], and then print.
- On the [Detailed Settings] tab, select [Print Quality], and then select [Photographic], [Text], or [Thin lines] in [Dithering:].
- On the [Detailed Settings] tab, select [Driver Options], and then select the [Spool Data in EMF Format] check box.
- On the [Detailed Settings] tab, select [Print Quality], and then clear the [Adjust Photographs] and [Smooth Low Resolution Images] check boxes.

- On the [Detailed Settings] tab, select [Print Quality], and then select the [Change Data Processing] check box.
- On the [Detailed Settings] tab, select [Print Quality], and then select [Dark] or [Light] in [Density for Plain Paper Printing:].
- On the [Detailed Settings] tab, select [Print Quality], and then specify [Gray Reproduction:]
 correctly.

See p.95 "Opening the Printer Driver Dialog Box".

Some characters are garbled or missing.

- On the [Detailed Settings] tab, select [Driver Options], and then select the [Spool Data in EMF Format] check box.
- On the [Detailed Settings] tab, select [Print Quality], and then select the [Change Data Processing] check box.

See p.95 "Opening the Printer Driver Dialog Box".

Some characters are printed faintly or not printed.

- In the [Select Print Quality:], select [Quality Priority], and then print.
- On the [Detailed Settings] tab, select [Print Quality], and then select [Photographic], [Text], or [Thin lines] in [Dithering:].
- On the [Detailed Settings] tab, select [Driver Options], and then select the [Spool Data in EMF Format] check box.
- On the [Detailed Settings] tab, select [Print Quality], and then select the [Bold Text Adjustment] check box.
- On the [Detailed Settings] tab, select [Print Quality], and then specify [Gray Reproduction:]
 correctly.
- On the [Detailed Settings] tab, select [Print Quality], and then select the [Print All Text as Black] check box.

See p.95 "Opening the Printer Driver Dialog Box".

Printing is slow and takes time, which delays release of the application.

- In the [Select Print Quality:], select [Speed Priority] or [High Speed], and then print.
- On the [Detailed Settings] tab, select [Driver Options], and then select the [Spool Data in EMF Format] check box.
- On the [Detailed Settings] tab, select [Print Quality], and then clear the [Adjust Photographs] and [Smooth Low Resolution Images] check boxes.
- Close the resident application.

See p.95 "Opening the Printer Driver Dialog Box".

View the Status Monitor to check whether an error has occurred.

To print on pre-printed or pre-punched paper, select the [Use Preprinted/Prepunched Paper] check box in the [Detailed Settings] tab.

See p.239 "Status Monitor Errors".

Cannot carry out Layout print for Excel sheets.

In the [Printer Properties] dialog box, on the [Advanced Options] tab, select the [Increase Auto-keep Settings for Applications] check box.

See p.95 "Opening the Printer Driver Dialog Box".

Ink smudges and characters are not properly formed when printing white text on a black background.

In the [Select Print Quality:], select [Speed Priority] or [High Speed], and then print.

See p.95 "Opening the Printer Driver Dialog Box".

Checking the Consumables

If you cannot find anything wrong with the printer or printer driver, check the consumables.

Is an old print cartridge being used?

Print cartridges should be used up before their expiry date, preferably within six months of being removed from their packaging.

Is a genuine print cartridge being used?

Using a cartridge other than a genuine print cartridge or using a cartridge refilled with ink will lower the print quality and could cause a breakdown. Use a genuine print cartridge.

See p.264 "Recommended Consumables".

If a Message Appears during Installation

Message number 13, 14, 34, or 58 indicates the printer driver cannot be installed using Auto Run. Uninstall and then re-install the printer driver as follows:

Double-click the [RP_SETUPXX.EXE] icon in the [DRIVERS] folder on the CD-ROM, and then install the printer driver according to the displayed instructions.

Reference

• For details about uninstalling the printer driver, see p.202 "Uninstalling the Printer Driver".

Error & Status Messages on the Display

This section explains what the messages that appear on the display mean and what to do when a particular message appears.

Depending on the "Auto Continue" settings specified on the [System] menu, some of the following messages might not appear. See p.134 "Using the [System] Menu"

Error Messages

Cannot recover error page(s) / FormFeed to print remaining

The machine confirmed that the error has been cleared and printing has resumed. However, some page(s) did not print.

To continue printing, press the [Form Feed] key and print the missing page after the print job is finished. To delete the print job, press the [Job Reset] key.

See p.251 "Cannot Recover Error Page".

Cannot use High Temp. / Power Off On

The temperature is abnormally high.

Check the installation area and relocate the machine. Alternatively, wait until the machine acclimates to the room temperature.

See p.250 "Out of Printable Temperature Range".

Cannot use Low Temp. / Power Off On

The temperature is abnormally low.

Check the installation area and relocate the machine. Alternatively, wait until the machine acclimates to the room temperature.

See p.250 "Out of Printable Temperature Range".

Change Setting Tray # / A4 (210×297) Plain Paper

The size of paper in the tray # (Tray 1, 2, 3, or the bypass tray) is different from the size specified.

Load the paper of the size specified in the paper tray, and then change the paper size in the paper input menu accordingly.

Alternatively, press the [Form Feed] key, select a paper tray containing paper of the specified size, and then print. To cancel the print job, press the [Job Reset] key.

See p.241 "Paper Size Mismatch/Paper Type Mismatch (Tray 1)", p.241 "Paper Size Mismatch/Paper Type Mismatch (Tray 2/3)", p.241 "Paper Size Mismatch/Paper Type Mismatch (Bypass Tray)".

Change Settings Tray # / A4 (210×297) Plain Paper

The type of paper in the tray # (Tray 1, 2, 3, or the bypass tray) is different from the type specified.

O

Load the paper of the type specified in the paper tray, and then change the paper type in the paper input menu accordingly.

Alternatively, press the [Form Feed] key, select a paper tray containing paper of the specified type, and then print. To cancel the print job, press the [Job Reset] key.

See p.241 "Paper Size Mismatch/Paper Type Mismatch (Tray 1)", p.241 "Paper Size Mismatch/Paper Type Mismatch (Tray 2/3)", p.241 "Paper Size Mismatch/Paper Type Mismatch (Bypass Tray)".

Close Duplex Unit Cover

The duplex unit cover is open.

Close the duplex unit cover.

See p.242 "Cover Open".

Hardware Problem Ethernet Board

An error in the Ethernet port (ethernet board) network function has occurred.

Disconnect all cables, turn the machine off, and then turn it on again.

If the message reappears, contact your sales or service representative.

See p.251 "Network Interface Error".

Indepdnt.ink set
Indepdnt.ink set / Replace Ink Crtg
Indepdnt.ink set / Press # to continue

A non-genuine print cartridge was installed.

Use of non-genuine print cartridges or refilled print cartridges may reduce print quality or cause malfunctions.

See p.264 "Recommended Consumables".

Ink Collector is not set / Set the Ink Collector Unit

The ink collector unit has not been installed correctly.

Reset the ink collector unit correctly.

See p.247 "Ink Collector Unit Not Detected".

Ink Collector Unit is full / Replace Ink Collector Unit

The ink collector unit is full.

Replace the ink collector unit.

See p.186 "Replacing an Ink Collector Unit".

Load Paper or Form Feed / A4 (210×297) Plain Paper

There is no paper trays that contain paper of the specified size and type.

Load paper of the specified size and type in a paper tray, and then specify the size and type in the paper input menu accordingly.

Alternatively, press the [Form Feed] key, select a paper tray containing paper of the specified size or type, and then print. To cancel the print job, press the [Job Reset] key.

See p.242 "Paper Size Mismatch/Paper Type Mismatch (Auto Tray Select)".

Load Paper:Tray# or Form Feed / A4 (210×297) Plain Paper

The tray (Tray 1, 2, 3, or the bypass tray) has run out of paper.

Reload the paper tray.

Alternatively, press the [Form Feed] key, select a different paper tray, and then print. To cancel the print job, press the [Job Reset] key.

See p.240 "No Paper/Tray Not Detected (Tray 1)", p.240 "No Paper/Tray Not Detected (Tray 2/3)", p.240 "No Paper/Tray Not Detected (Bypass Tray)".

Load Paper:Tray1 / A4 (210×297) Plain Paper

Tray 1 has run out of paper.

Reload Tray 1.

To cancel the print job, press the [Job Reset] key.

See p.240 "No Paper/Tray Not Detected (Tray 1)".

Loading Ink... / WAIT! N minutes

Ink being filled.

"N" indicates time required for this operation.

Low Ink

The ink will soon run out.

Make sure you have a new print cartridge for the color indicated by the Licon.

Maintenance failed

Head cleaning, head flushing, or other maintenance operations have failed.

Run the maintenance again after clearing the error.

You can clear a maintenance error as follows:

- The machine receives another print job.
- Press the [#Enter] key.

Maintenance in process...

The machine is cleaning or flushing its print head.

Wait a moment.

8

Open Front Cover / Replace Ink Crtg

The ink has run out.

Install a new print cartridge for the color indicated by the lor | I or | I icon.

See p. 180 "Replacing a Print Cartridge".

Open Front Cover / Reset Cartridge

No print cartridge has been installed.

Install the print cartridge correctly.

See p.244 "Cover Open / Print Cartridge(s) Not Detected".

Page Drying...

Being dried.

See p.118 "Using the [Maintenance] Menu".

Panel Locked Cannot use

You have pressed a locked key.

Unlock the key.

See p. 179 "Restricting Machine Functions".

Paper Misfeed / Press Form Feed

A paper jam occurs.

Press the [Form Feed] key to feed the paper.

See p.211 "Using the [Form Feed] Key to Remove Jammed Paper".

Paper Misfeed Bypass Tray / Reset Paper

A paper misfeed has occurred in the multi bypass tray.

Reposition the paper in the bypass tray.

See p.87 "Loading Paper".

Paper Misfeed Remove all Rear / Covers then remove misfeed

A paper jam occurs.

Open the rear cover or rear unit cover (Tray 2 or 3), and then remove the jammed paper.

See p.213 "Paper Jam in Tray 2/3"

Paper Misfeed Remove Duplex or / all Rear Covers, remove misfeed

Paper has jammed in the duplex unit or rear unit.

Detach the duplex unit or open the rear unit cover, and then remove the jammed paper.

See p.217 "Paper Jam in the Duplex Unit and Tray 2/3"

Paper has jammed in the duplex unit or rear unit of tray 2.

Detach the duplex unit or open the rear unit cover, and then remove the jammed paper.

See p.217 "Paper Jam in the Duplex Unit and Tray 2/3"

Paper Misfeed remove Tray # / or Rear Covers, remove misfeed

Paper has jammed in the tray (Tray 2 or 3).

Remove the jammed paper.

See p.213 "Paper Jam in Tray 2/3"

Paper Misfeed Tray # / Remove tray(s), reset paper

A paper misfeed has occurred in the tray (Tray 1, 2, or 3).

Reposition the paper in the paper tray, and then press the [Form Feed] key.

See p.87 "Loading Paper".

Prepare new Ink Collector Unit

The ink collector unit is almost full.

Make sure you have a new ink collector on hand.

If a print cartridge starts running out of ink when the ink collector unit is almost full, the alert indicator will flash and a message informing you of the cartridge's low ink level will appear on the display.

Processing...

The machine is printing.

Ready

The machine is able to print.

Rear Cover is open / Close Rear Cover

The rear cover is open.

Close the rear cover.

See p.242 "Cover Open"

Remove Misfeed Duplex Unit / Remove Misfeed from Duplex Unit

Paper has jammed in the duplex unit.

Open the duplex unit cover or detach the duplex unit, and then remove the jammed paper.

See p.217 "Paper Jam in the Duplex Unit"

Remove Misfeed Open Top Cover / Press Form Feed, remove misfeed

A paper jam occurs.

Open the top cover, press the [Form Feed] key, and then remove the jammed paper from the opening.

See p.215 "Removing Paper Jammed under the Top Cover"

Reset Bypass Tray correctly

The bypass tray has not been installed correctly.

Reset the bypass tray correctly.

See p.28 "Attaching and Detaching the Multi Bypass Tray", p.240 "No Paper/Tray Not Detected (Bypass Tray)".

Reset Duplex Unit correctly

The duplex unit has not been installed correctly.

Reset the duplex unit correctly.

See p.27 "Attaching and Detaching the Duplex Unit".

Resetting Job...

The machine is reinitializing a print job.

Wait a moment.

Right Front Cover is open / Close Right Front Cover

The right front cover is open.

Close the print cartridge cover.

See p.244 "Cover Open / Print Cartridge(s) Not Detected".

Right Int. Unit almost full

Internal unit is a service replacement part.

For details about internal unit replacement, contact your sales or service representative.

SCXXX-XX Power Off On / Call Service if error reoccurs

An error has occurred.

Turn the machine off and then on. If the message reappears, contact your sales or service representative.

Setting change...

The machine is updating the network interface.

Wait a moment.

Temp. alert Please wait...

The machine is too hot or cold at start-up.

Wait until "Ready" appears on the display.

Top Cover is open / Close Top Cover

The top cover is open.

Close the top cover.

See p.242 "Cover Open"

Tray # Rear Cover is open / Close Tray # Rear Cover

The rear unit cover of the tray (Tray 2 or 3) is open.

Close the rear unit cover.

See p.242 "Cover Open"

Used Ink Collect Unit is set / Replace Ink Collector Unit

A used ink collector unit was installed.

Install a new ink collector unit.

See p.186 "Replacing an Ink Collector Unit".

Used Ink Crtrdge / Replace Ink Crtg

A used print cartridge was installed.

Replace the print cartridge for the color indicated by the | | or | \(\frac{1}{4} \) icon.

See p.180 "Replacing a Print Cartridge".

Waiting...

Wait a moment.



• If this does not eliminate the problem, contact your sales or service representative.

8

Status Monitor Errors

If an error occurs with the machine, the Status Monitor displays an error message. Click [User Guide...] to display the page corresponding to the error where you can check how to resolve the problem in more detail.

Depending on the "Auto Continue" settings specified on the [System] menu, some of the following messages might not appear. See p. 134 "Using the [System] Menu".

Status Monitor Does Not Open

If the Status Monitor does not open for a shared printer, refer to the following questions:

Are the share settings correct?

- Check the share settings of the printer. The printer driver must also be installed on the client computer.
 - See p.64 "Setting Up a Server", p.74 "Using as the Windows Network Printer".
- If Windows Firewall is installed on the print server, configure exceptions in the firewall before using the Status Monitor.
 - 1. On Windows Firewall dialog box, click the [Exception] tab, and then select the [File and Print Sharing] check box.
 - 2. Click [Add Port...], make sure [TCP] is selected, and then enter "55665" in [Port number].

No Response from Machine

Follow the procedure below to check the port settings and the connection between the machine and computer.

- 1. Check that the power of the machine is on.
- 2. Make sure that the computer and machine are properly connected using a USB cable.
- 3. On the [Start] menu, click [Devices and Printers].

For Windows Vista or Windows Server 2008, click [Control Panel]. Then click [Hardware and Sound], and then click [Printers].

For Windows XP, click [Printers and Faxes].

For Windows Server 2003/2003 R2, point to [Settings], and then click [Printers and Faxes].

4. Right-click the machine icon, and then click [Printer properties].

For Windows Vista/XP or Windows Server 2003/2003 R2/2008, right-click the machine icon, and then click [Properties].

- 5. Click the [Ports] tab.
- 6. Check that USB is selected in the [Print to the following port:] list.



If you want to connect the machine to the network, check the operating environment, and then
change the port setting. For details about configuring the port, see p.72 "Using the
SmartDeviceMonitor for Client Port", p.67 "Using the Standard TCP/IP Port", and p.68 "Using the
LPR Port".

No Paper/Tray Not Detected (Tray 1)

Tray 1 has run out of paper or the tray is not installed correctly.

Follow the procedure below:

- Load paper into the paper tray.
 See p.87 "Loading Paper".
- Print by Form Feed.

Press the [Form Feed] key, select a different paper tray, and then print.

Cancel the print job.

See p.101 "Canceling Printing".

No Paper/Tray Not Detected (Tray 2/3)

Tray 2/3 has run out of paper or the tray is not installed correctly.

Follow the procedure below:

Load paper into the paper tray.

See p.87 "Loading Paper".

• Print by Form Feed.

Press the [Form Feed] key, select a different paper tray, and then print.

Cancel the print job.

See p.101 "Canceling Printing".

No Paper/Tray Not Detected (Bypass Tray)

The bypass tray has run out of paper or the multi bypass tray is not installed correctly.

Follow the procedure below:

• Load paper into the paper tray.

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See p.87 "Loading Paper".

• Attach the multi bypass tray properly.

See p.28 "Attaching and Detaching the Multi Bypass Tray".

• Print by Form Feed.

Press the [Form Feed] key, select a different paper tray, and then print.

• Cancel the print job.

See p.101 "Canceling Printing".

Paper Size Mismatch/Paper Type Mismatch (Tray 1)

Tray 1 is not loaded with paper of the correct size or type.

Follow the procedure below:

• Change the paper settings.

See p.114 "Using the [Paper Input] Menu".

• Print by Form Feed.

Press the [Form Feed] key, select a paper tray containing paper of the specified size or type, and then print.

• Cancel the print job.

See p.101 "Canceling Printing".

Paper Size Mismatch/Paper Type Mismatch (Tray 2/3)

Tray 2/3 is not loaded with paper of the correct size or type.

Follow the procedure below:

• Change the paper settings.

See p.114 "Using the [Paper Input] Menu".

• Print by Form Feed.

Press the [Form Feed] key, select a paper tray containing paper of the specified size or type, and then print.

• Cancel the print job.

See p.101 "Canceling Printing".

Paper Size Mismatch/Paper Type Mismatch (Bypass Tray)

The bypass tray is not loaded with paper of the correct size or type.

Follow the procedure below:

• Change the paper settings.

See p.114 "Using the [Paper Input] Menu".

• Print by Form Feed.

Press the [Form Feed] key, select a paper tray containing paper of the specified size or type, and then print.

• Cancel the print job.

See p.101 "Canceling Printing".

Paper Size Mismatch/Paper Type Mismatch (Auto Tray Select)

Paper tray is not loaded with paper of the correct size or type.

Follow the procedure below:

• Change the paper settings.

See p. 114 "Using the [Paper Input] Menu".

• Print by Form Feed.

Press the [Form Feed] key, select a paper tray containing paper of the specified size or type, and then print.

· Cancel the print job.

See p.101 "Canceling Printing".

Cover Open

The top, rear, duplex unit, or rear unit cover is open.

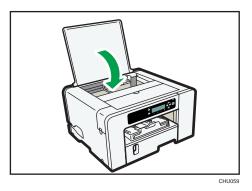
Close the cover.

If these covers are closed, open and close each of them again.

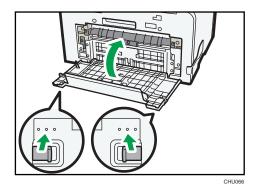
8

1. Close the cover.

Top cover

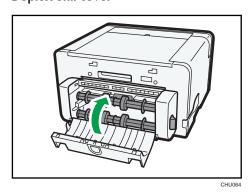


Rear cover



Make sure to return the tabs to their original positions.

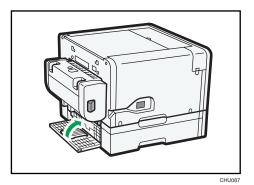
Duplex unit cover



To open the duplex unit cover, you need to detach the multi bypass tray. Reattach it after you close the duplex unit cover.

If the multi bypass tray is attached to the machine, turn the machine off and detach the multi bypass tray. See p.28 "Attaching and Detaching the Multi Bypass Tray".

Rear unit cover



Make sure to return the tabs to their original positions.

Cover Open / Print Cartridge(s) Not Detected

The right front cover is open.

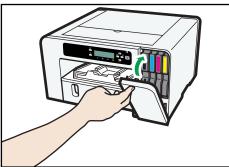
Close the right front cover.

Alternatively, the print cartridges are not installed or are installed incorrectly.

Install the print cartridges correctly.

If the cover is open:

1. Close the right front cover.



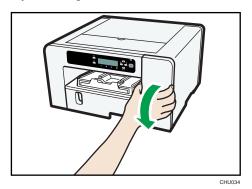
CHU038

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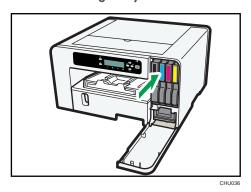
ס

If the print cartridges are not installed or are installed incorrectly:

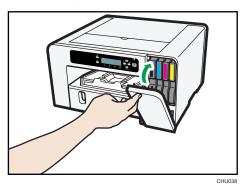
1. Open the right front cover.



2. Push the cartridge fully in.



3. Close the right front cover.



U Note

- If the error persists, remove the print cartridge, and then re-install it. Do this once only.
- If there is a problem with the print cartridge, try installing a new cartridge.
- For details about handling the print cartridges, see p.183 "Handling Print Cartridges".

Duplex Unit Not Detected

The duplex unit is not attached correctly or its cover is open.

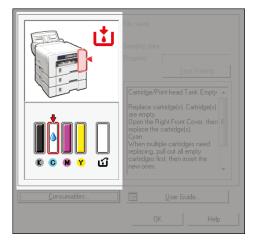
Make sure the duplex unit is attached correctly and its cover is closed.

See p.27 "Attaching and Detaching the Duplex Unit", p.242 "Cover Open"

Cartridge Almost Empty

One of the print cartridges is almost empty.

Check which color print cartridge will soon have to be replaced, and then have a new cartridge handy.





- With glossy paper, if you print an image that needs a lot of ink, the machine may stop printing
 before the print is finished. An example of such an image is one containing a single large area of
 solid color, or one made up almost entirely of a few such areas.
- Do not carry out head cleaning or head flushing. If you do, the ink may run out.
- If you turn the machine off, and then turn it on again, the machine will send the ink in the print cartridge to the machine. During this, the ink in the print cartridge may run out.
- The amount of remaining ink shown in the cartridge replacement indicator is for reference only and
 may differ from the actual amount. Also, cartridges can become empty without a low ink warning
 appearing.

Cartridge Empty

The ink has run out.

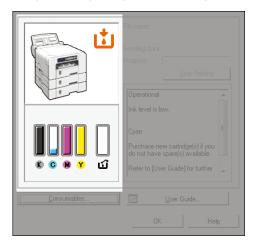
Replace the cartridge.

However, you can print in black-and-white as long as there is K (black) ink in the print cartridge.

To resume printing, press the [Form Feed] key, and then the [OK] key.

If you continue this type of printing, the amount of ink consumed for the next print cartridge replacement will be greater than usual.

See p. 180 "Replacing a Print Cartridge".





- If the cartridge is empty, head cleaning or flushing cannot be performed.
- If the ink runs out during printing, the machine may eject blank or partially printed sheets.

Used Cartridge

A used print cartridge was installed.

Replace the print cartridge.

See p. 180 "Replacing a Print Cartridge".



- If the cartridge is empty, head cleaning or flushing cannot be performed.
- Cartridges that are no longer usable for printing reserve a small quantity of ink for maintenance usage. Make sure you do not install an empty print cartridge by mistake.
- Print cartridges should be used up before their expiry date, preferably within six months after its package is opened.

Ink Collector Unit Not Detected

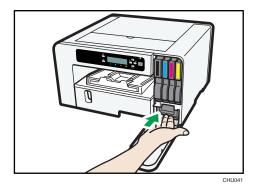
The ink collector unit is not attached correctly.

Attach the ink collector unit correctly.

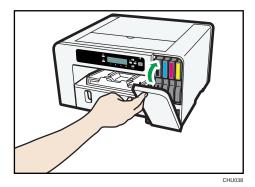
1. Open the right front cover.



2. Attach the ink collector unit by pushing it in until it clicks. Take care not to spill the ink.



3. Close the right front cover.



If the message reappears, contact your sales or service representative.

Ink Collector Unit Almost Full

The ink collector unit is almost full.

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Have a new ink collector unit handy.





• If a print cartridge starts running out of ink when the ink collector unit is almost full, the alert indicator will flash and a message informing you of the cartridge's low ink level will appear on the display.

Ink Collector Unit Full

The ink collector unit is full.

Replace the ink collector unit.



See p.186 "Replacing an Ink Collector Unit".

Used Ink Collector Unit

A used ink collector unit is installed.

Replace the ink collector unit.

See p.186 "Replacing an Ink Collector Unit".

Out of Printable Temperature Range

Printing is not possible because the printer is placed in a location that is too hot or cold.

Move the machine to a more suitable environment.

- 1. Press and hold down the [Power] key for one second.
- 2. Place the machine in an environment where a temperature range is between 10 and 32 °C (50 and 89.6 °F).
- 3. Turn the machine on.



- If humidity is more than 54 %, the upper temperature limit will be lower.
- Even after the power is turned on, the machine may remain in standby mode until it acclimates to the room temperature. If this happens, wait until the [Power] key stops flashing and stays lit.

■ Reference

• For details about what conditions the machine can be used under (ambient temperature and humidity range), see p.34 "Checking the Computer and Installation Area".

Printer Error

An error has occurred in the machine.

Turn the machine off, and then turn it on again.



- If the machine is relocated from a cold area to a warm area or the machine is placed in a room
 where the temperature varies greatly, condensation may form inside the machine causing errors. If
 this happens, perform the decondensation procedure. See p.132 "De-condensation".
- If the error still does not clear after the machine acclimates to room temperature and the power is turned back on, contact your sales or service representative.

Network Interface Error

An error in the Ethernet port network function has occurred.

Turn the machine off, and then turn it on again.



• If the message reappears, contact your sales or service representative.

Maintenance Failed

Head cleaning, head flushing, or other maintenance operations have failed.

Run the maintenance again after clearing the error.

You can clear a maintenance error as follows:

- The machine receives another print job.
- Press the [#Enter] key.

Cannot Recover Error Page

If you resume printing after removing a paper jam, an error message may appear if some pages cannot be printed.

Follow the procedure below:

- Print by Form Feed.
 - Press the [Form Feed] key, and then the machine prints the remaining pages following the missed page(s).
- Cancel the print job.
 - See p.101 "Canceling Printing".

9. Appendix

Software on the CD-ROM

Files

The following is a list of the files on the CD-ROM.

- RPCS Raster Printer Driver for Windows XP/Vista/7 and Windows Server 2003/2003 R2/2008/2008 R2
- PCL 5c Printer Driver for Windows XP/Vista/7 and Windows Server 2003/2003 R2/2008/2008 R2
- PCL 6 Printer Driver for Windows XP/Vista/7 and Windows Server 2003/2003 R2/2008/2008 R2
- Manuals
- ICM Color Profiles for Printer
- SETUP.EXE

RPCS Raster Printer Drivers

This section gives the file locations of the different RPCS raster printer drivers and their system requirements.

File Location

The drivers are in the following folders on the supplied CD-ROM.

- RPCS raster printer driver for the 32-bit Windows
 - DRIVERS\RPCS_R\XP_VISTA\DISK1
- RPCS raster printer driver for the 64-bit Windows DRIVERS\RPCS_R\X64\DISK1

System Requirements for the Printer Drivers

- Computer
 - PC/AT-compatible computer with USB interface
- Operating Systems
 - Windows XP/Vista/7 or Windows Server 2003/2003 R2/2008/2008 R2
- Display Resolution
 - Minimum SVGA 800 × 600 pixels



- In a cluster configuration environment, you cannot autorun the printer driver install.
- For details about using the printer driver, see the printer driver Help.
- The printer drivers do not support clustering technology under Windows Server 2003/2003 R2/2008/2008 R2.

PCL Printer Drivers

This section gives the file locations of the different PCL 5c printer drivers and their system requirements.

These drivers allow your computer to communicate with this printer via a printer language.

File Location

The Drivers are in the following folders on the supplied CD-ROM.

- PCL 5c printer driver for the 32-bit Windows
 DRIVERS\PCL5C\XP_VISTA\(language)\DISK1
- PCL 5c printer driver for the 64-bit Windows DRIVERS\PCL5C\X64\(1anguage)\DISK1
- PCL 6 printer driver for the 32-bit Windows
 DRIVERS\PCL6\XP_VISTA\((1anguage)\DISK1
- PCL 6 printer driver for the 64-bit Windows
 DRIVERS\PCL6\X64\((1anguage)\)DISK1

System Requirements for the Printer Drivers

• Computer

PC/AT-compatible computer with USB interface

Operating Systems

Windows XP/Vista/7 or Windows Server 2003/2003 R2/2008/2008 R2

Display Resolution
 Minimum SVGA 800 × 600 pixels



- The printer drivers do not support clustering technology under Windows Server 2003/2003 R2/2008/2008 R2.
- For details about using the printer driver, see the printer driver Help.

Manuals

This section gives the location of the manuals.

File Location

The manuals are in the following folders on the supplied CD-ROM.

MANUAL_HTML

Electromagnetic Interference

If another electronic device is placed next to the machine, each will influence the other negatively. In the case of a television or radio, noise may be generated. If this happens, do the following:

- Move the television or radio as far as possible from the machine.
- Change the position of the antenna of the television or radio.
- Use a different wall outlet on a different circuit.

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Specifications

Specifications of the machine and options are listed.

Machine Body

Print speed

Measurements according to the manufacturer's measurement system

Black and white: 29.0 ppm

Full color: 29.0 ppm

Print direction

Supports bidirectional, minimum distance printing

Print resolution

Max 1200 × 1200 dpi equivalent

Nozzles

Black: 192 nozzles

Cyan, magenta, and yellow: 192 nozzles per color

Paper sizes

Region A (mainly Europe and Asia)

A4D, A5D, A6D, B5 JISD,

Letter $(8^{1}/_{2} \times 11)^{\square}$, $5^{1}/_{2} \times 8^{1}/_{2}^{\square}$, Executive $(7^{1}/_{4} \times 10^{1}/_{2})^{\square}$, $8^{1}/_{2} \times 13^{\square}$, $8^{1}/_{4} \times 13^{\square}$, $8 \times 13^{\square}$, $16K^{\square}$

Com10 Envelope $(4^{1}/_{8} \times 9^{1}/_{2})^{\square}$, Monarch Envelope $(3^{7}/_{8} \times 7^{1}/_{2})^{\square}$, C6 Envelope $(114 \times 162)^{\square}$, C5 Envelope $(162 \times 229)^{\square}$, DL Envelope $(110 \times 220)^{\square}$

Custom sizes:

139.7-356.0 mm (5.50-14.01 inches) (length) × 88.0-216.0 mm (3.46-8.50 inches) (width)

Region B (mainly Europe and Asia)

A4D, A5D, A6D, B5 JISD,

Letter $(8^{1}/_{2} \times 11)^{\square}$, Legal $(8^{1}/_{2} \times 14)^{\square}$, $5^{1}/_{2} \times 8^{1}/_{2}^{\square}$, Executive $(7^{1}/_{4} \times 10^{1}/_{2})^{\square}$, $8^{1}/_{2} \times 13^{\square}$, $8^{1}/_{4} \times 13^{\square}$, $8 \times 13^{\square}$, $16K^{\square}$

Com 10 Envelope $(4^{1}/_{8} \times 9^{1}/_{2})^{\square}$, Monarch Envelope $(3^{7}/_{8} \times 7^{1}/_{2})^{\square}$, C6 Envelope $(114 \times 162)^{\square}$, C5 Envelope $(162 \times 229)^{\square}$, DL Envelope $(110 \times 220)^{\square}$

Custom sizes:

139.7-356.0 mm (5.50-14.01 inches) (length) × 88.0-216.0 mm (3.46-8.50 inches) (width)

Paper sizes (Duplex Unit)

A4D, A5D, A6D, B5 JISD

Letter $(8^{1}/_{2} \times 11)^{\square}$, $5^{1}/_{2} \times 8^{1}/_{2}^{\square}$, Executive $(7^{1}/_{4} \times 10^{1}/_{2})^{\square}$, $16K^{\square}$

Paper weight

60-163 g/m² (16 LB. BOND-90 LB. INDEX)

Paper capacity

250 sheets

Maximum paper capacity

850 sheets (with the tray 2, tray 3, and bypass tray installed)

Output ramp capacity

100 sheets

150 sheets (In terms of use under the general office environment)

The capacity may be less depending on the images printed.

Power source

Region A (mainly Europe and Asia)

SG 3110DN/SG 3110DW

220-240 V: 50/60 Hz 0.6 A (when fully equipped)

• SG 2100N

220-240 V: 50/60 Hz 0.4 A (when fully equipped)

Region B (mainly North America)

• SG 3110DN/SG 3110DW

100-120 V: 60 Hz 1.0 A (when fully equipped)

Power consumption

Average power consumption while printing:

SG 2100N

28 W

SG 3110DN

45 W (not including options)

• SG 3110DNw

47 W (not including options)

Energy Saver mode:

• SG 2100N

less than 1.2 W

SG 3110DN

Region A (mainly Europe and Asia)

less than 0.78 W

Region B (mainly North America)

less than 0.73 W

SG 3110DNw

Region A (mainly Europe and Asia)

less than 2.7 W

Region B (mainly North America)

less than 2.5 W

To avoid any power consumption, disconnect the power plug from the wall outlet.

(Unplug the power plug only after making sure the [Power] key indicator is off.)

Power Consumption may differ depending on the conditions and environment of the machine.

Operating environment

Temperature: 10 to 32 °C (50 to 89.6 °F)

Humidity: 15-80% RH (maximum wet-bulb temperature: 25 °C (77 °F))

Printing may stop to protect the machine for conditions outside those described above.

Storage environment

Temperature: 1 to 40 °C (33.8 to 104 °F)

Humidity: 5-80% RH

External dimensions

SG 2100N

 $(W \times D \times H) 399 \times 360 \times 212.5 \text{ mm} (15.8 \times 14.2 \times 8.4 \text{ inches})$

SG 3110DN/SG 3110DNw

 $(W \times D \times H) 399 \times 436.5 \times 212.5 \text{ mm} (15.8 \times 17.2 \times 8.4 \text{ inches})$

 $(W \times D \times H)$ 399 ×571 ×492 mm (15.8 × 22.5 × 19.4 inches) (when fully equipped)

Weight

• SG 2100N

Approximately 9.5 kg (21.0 lb) (machine body with consumables)

• SG 3110DN/SG 3110DNw

Approximately 10.5 kg (23.2 lb) (machine body with consumables)

Approximately 22.8 kg (50.2 lb) (when fully equipped)

Noise emission*1

Sound Power Level

	Main unit only
During Printing	Speed priority: 60.4 dB(A)
Standby	40 dB(A) or less (SG 2100N) 44 dB(A) or less (SG 3110DN/SG 3110DNw)

Sound Pressure Level*2

	Main unit only
During Printing	Speed priority: 52.8 dB(A)
Standby	34 dB(A) or less

- * 1 The preceding measurements made in accordance with ISO7779 are actual values.
- *2 Measured at the position of a bystander.

Interface

USB 2.0 high speed

Ethernet (10BASE-T, 100BASE-TX)

Wireless LAN (IEEE 802.11 b/g/n)

Wireless LAN

• Transmission Specification:

Based on IEEE 802.11b/g/n

• Data Transfer Speed:

Auto select from the following speed:

• 802.11b

1, 2, 5.5, 11 (Mbps)

• 802.11g

6, 9, 12, 18, 24, 36, 48, 54 (Mbps)

• 802.11n

6.5, 7.2, 13, 13.5, 14.4, 15, 19.5, 21.7, 26, 27, 28.9, 30, 39, 40.5, 43.3, 45, 52, 54, 57.8, 58.5, 60, 65, 72.2, 81, 90, 108, 120, 121.5, 135, 150 (Mbps)

• Frequency Range:

Region A (mainly Europe and Asia)

2412 to 2472 Mhz (1 to 13 Channels)

Region B (mainly North America)

2412 to 2462 Mhz (1 to 11 Channels)

• Transmission Mode:

Infrastructure mode

Printer language

- SG 2100N: RPCS Raster
- SG 3110DN/SG 3110DNw: RPCS Raster, PCL

Paper Feed Unit

Paper sizes

A4□, A5□, A6□, B5 JIS□,

Letter $(8^{1}/_{2} \times 11)^{\square}$, Legal $(8^{1}/_{2} \times 14)^{\square}$, Executive $(7^{1}/_{4} \times 10^{1}/_{2})^{\square}$, $8 \times 13^{\square}$, $8^{1}/_{2} \times 13^{\square}$, $8^{1}/_{4} \times 13^{\square}$, $16K^{\square}$

Custom sizes:

148.0-356.0 mm (5.83-14.01 inches) (length) × 105.0-216.0 mm (4.13-8.50 inches) (width)

Paper weight

60-105 g/m² (16 LB. BOND-28 LB. BOND)

Paper capacity

250 sheets (A4 size paper (80 g/m2, 20 lb. Bond))

Bypass tray

Paper sizes

A4₽, A5₽, A6₽, B5 JIS₽,

Letter(8 $^{1}/_{2} \times 11$) 1 , Legal(8 $^{1}/_{2} \times 14$) 1 , $5^{1}/_{2} \times 8^{1}/_{2}$ 1 , Executive(7 $^{1}/_{4} \times 10^{1}/_{2}$) 1 , 8 $^{1}/_{2} \times 13$ 1 , 8 $^{1}/_{4} \times 13$ 1 , 8 1 , 16K 1

Com10 Envelope($4^{1}/_{8} \times 9^{1}/_{2}$)D, Monarch Envelope ($3^{7}/_{8} \times 7^{1}/_{2}$)D, C6 Envelope(114 × 162)D, C5 Envelope(162 × 229)D, DL Envelope (110 × 220)D

Custom sizes:

127.0-1295.4 mm (5-51 inches) (length) × 55.0-216.0 mm (2.17-8.50 inches) (width)

Paper weight

60-256 g/m² (16 LB. BOND-140 LB. INDEX)

Paper capacity

100 sheets

Where to Inquire

For inquiries, contact your sales or service representative.

Recommended Consumables

Consumables recommended for this machine are listed.

Purchase necessary consumables before your supply runs out.

For information about consumables, contact your sales or service representative.

- Print cartridges
- Ink Collector Unit

Options and Consumables

Paper Feed Unit TK1160

This unit feeds paper in bulk.

Multi Bypass Tray BY1040

You can also feed paper from the bypass tray.



• For information about options and consumables, contact your sales or service representative.

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When Using Windows Terminal Service/Citrix Presentation Server/Citrix XenApp

The following explains how to use Windows Terminal Service and Maintenance.

Operating Environment

The following operating systems and Citrix Presentation Server/Citrix XenApp versions are supported.

Citrix Presentation Server 4.5/ Citrix XenApp 5.0/6.0

- Windows Server 2003/2003 R2
- Windows Server 2008/2008 R2

Supported Printer Drivers

When Windows Terminal Service is operating

- PCL printer drivers
- RPCS Raster driver

Limitations

The following limitations apply to the Windows Terminal Service environment.

These limitations are built in Windows Terminal Service or Citrix Presentation Server/Citrix XenApp.

Citrix Presentation Server/Citrix XenApp [Auto-creating client printers]

Using [Auto-creating client printers] can select a logical printer created by copying the client's local printer data to the Citrix Presentation Server/Citrix XenApp. We strongly recommend testing this function in your network environment before using it for your work.

- The settings for optional equipment will not be stored in the server after the equipment is
 disconnected. The settings for optional equipment will be restored to its defaults each time the
 client computer logs on to the server.
- When printing a large number of bitmap images or using the server in a WAN environment over dial-up lines such as ISDN, printing may not be possible or errors may occur, depending on data transfer rates.

Citrix Presentation Server/Citrix XenApp [Printer driver replication]

Using [Printer driver replication] can distribute printer drivers across all servers in a server farm. We strongly recommend testing this function in your network environment before using it for your work.

• If the printer drivers are not properly copied, install them directly onto each server.

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(34) - Jon Beniston (only lm32-* targets)

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Environmental Advice for Users

Users in the EU, Switzerland and Norway

Consumables yield

Please refer to either the User's Manual for this information or the packaging of the consumable.

Recycled paper

The machine can use recycled paper which is produced in accordance with European standard EN 12281:2002 or DIN 19309. For products using EP printing technology, the machine can print on 64g/m² paper, which contains less raw materials and represents a significant resource reduction.

Duplex printing (if applicable)

Duplex printing enables both sides of a sheet of paper to be used. This saves paper and reduces the size of printed documents so that fewer sheets are used. We recommend that this feature is enabled whenever you print.

Toner and ink cartridge return program

Toner and ink cartridge for recycling will be accepted free of charge from users in accordance with local regulations.

For details about the return program, please refer to the Web page below or consult your service person.

https://www.ricoh-return.com/

Energy efficiency

The amount of electricity a machine consumes depends as much on its specifications as it does on the way you use it. The machine is designed to allow you to reduce electricity costs by switching to Ready mode after it prints the last page. If required, it can immediately print again from this mode. If no additional prints are required and a specified period of time passes, the device switches to an energy saving mode.

In these modes, the machine consumes less power (watts). If the machine is to print again, it needs a little longer to return from an energy saving mode than from Ready mode.

For maximum energy savings, we recommend that the default setting for power management is used

Products that comply with the Energy Star requirement are always energy efficient.

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About SG Series Firmware Updates (Web Image Monitor)

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1. About Firmware Updates

This manual explains how to update the software for SG series network boards.

2. Operating Environment

A Web browser is required for use.

To use the Web browser, specify the TCP/IP protocols of your computer and the machine.

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4. Firmware Update Operating Instructions

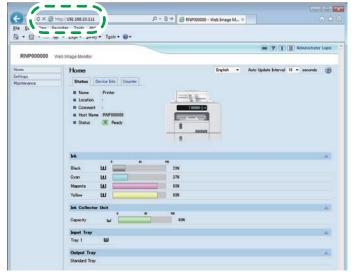
These instructions explain how to update the firmware of the machine.

Before you start the update, make sure of the following:

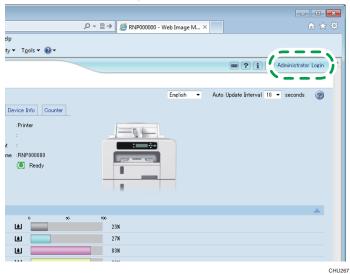
- · The machine is in standby mode.
- · No applications are running on the computer.

The following procedure uses Windows 7 screenshots.

- 1. Open a Web browser.
- 2. Enter "http://(the machine's IP address or host name)/" in the address bar.



3. Click [Administrator Login].



The following screen appears.



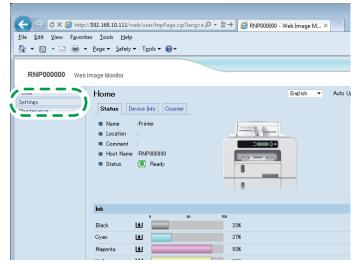
4. Enter the login name and password, and then click [OK].

The default login name for administrators is "admin". No login password is set up. To ensure security, it is important you change the password.

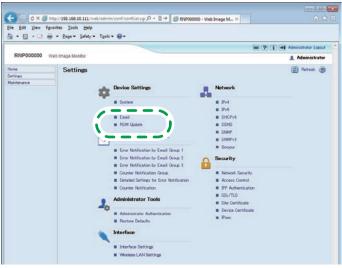


CHU282

5. In the menu area, click [Settings].



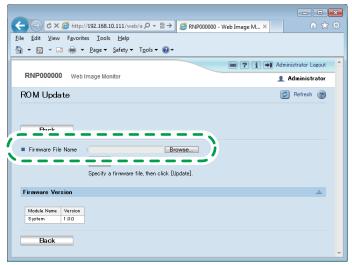
6. Click [ROM Update].



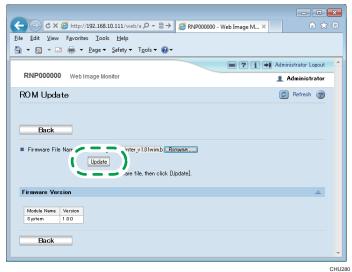
CHU269

7. Select the update file (***.bin).

Enter the path to the file in [Firmware File Name] or click [Browse...] and select the file.



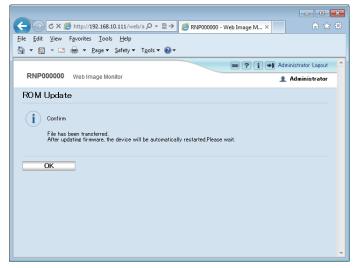
8. Click [Update].



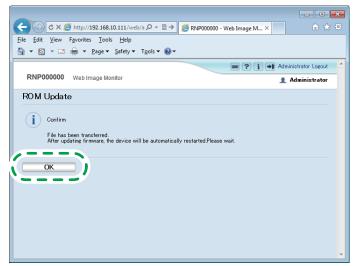
Updating starts.

When the update file transfer completes, the following message appears:

The update takes a while. Do not operate the Web browser, computer, or the machine while updating. The update progress appears on the machine's control panel.



9. Click [OK].



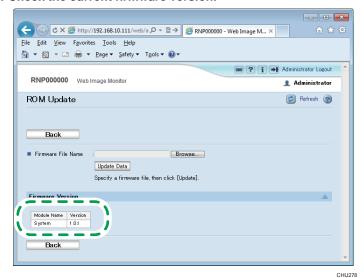
CHU277

The rebooting takes a while. Click [OK] after it reboots.

The display returns to the ROM Update page.

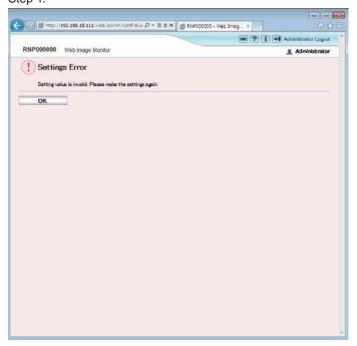
If DHCP has been enabled, the IP address might be updated, resulting in the Web browser not returning to the top page. If the top page does not appear, check the IP address using the machine's control panel and try connecting again.

10. Check the current firmware version.



If it has been updated, the update has completed successfully.

Otherwise, turn the power off and back on, and then try this procedure again from Step 1.



5. Wireless LAN Update Operating Instructions

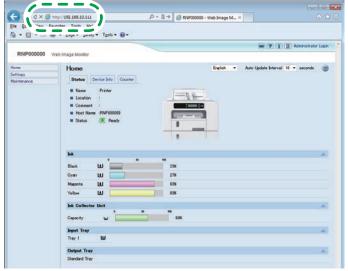
These instructions explain how to update the wireless LAN of SG 3110DW.

Before you start the update, make sure of the following:

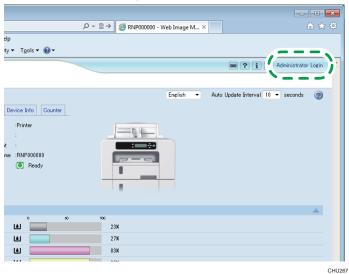
- · The machine is in standby mode.
- · A wireless LAN connection is active.
- · No applications are running on the computer.

The following procedure uses Windows 7 screenshots.

- 1. Open a Web browser.
- 2. Enter "http://(the machine's IP address or host name)/" in the address bar.



3. Click [Administrator Login].



The following screen appears.



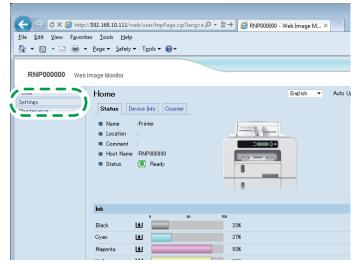
4. Enter the login name and password, and then click [OK].

The default login name for administrators is "admin". No login password is set up. To ensure security, it is important you change the password.

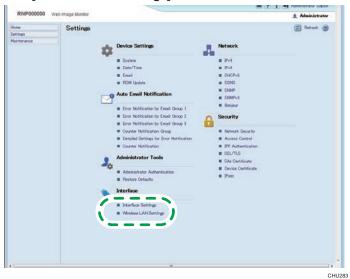


CHU282

5. In the menu area, click [Settings].

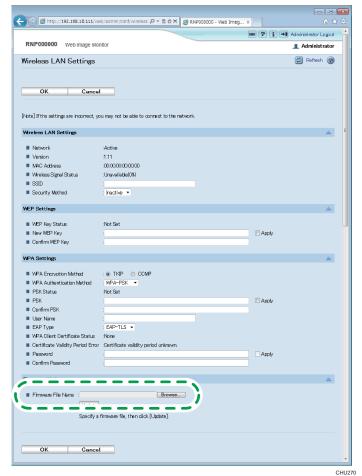


6. Click [Wireless LAN Settings].

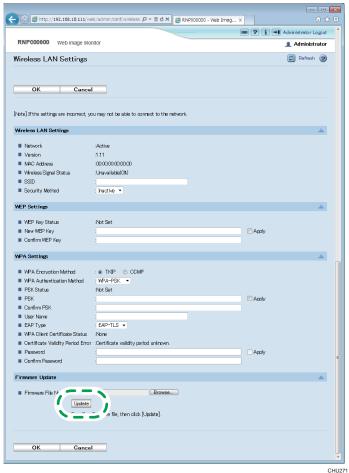


7. Select the update file (***.bin).

Enter the path to the file in [Firmware File Name] or click [Browse...] and select the file.



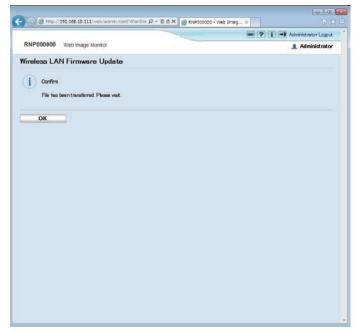
8. Click [Update].



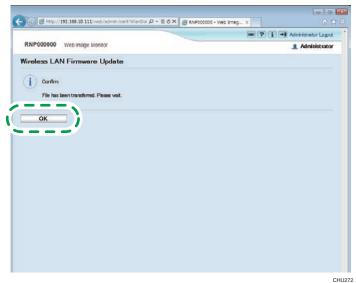
Updating starts.

When the update file transfer completes, the following message appears:

The update takes a while. Do not operate the Web browser, computer, or the machine while updating. The update progress appears on the machine's control panel.



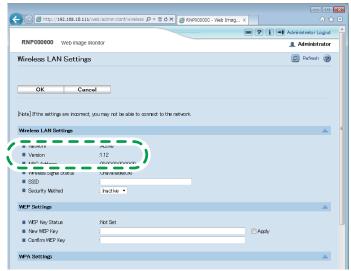
9. Click [OK].



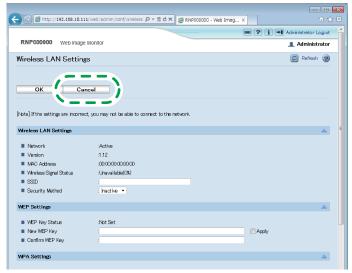
The rebooting takes a while. Click [OK] after it reboots. The display returns to the ROM Update page.

If DHCP has been enabled, the IP address might be updated, resulting in the Web browser not returning to the top page. If the top page does not appear, check the IP address using the machine's control panel and try connecting again.

10. Check the version in "Wireless LAN Settings".

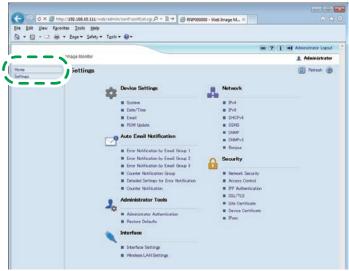


11. Click [Cancel].

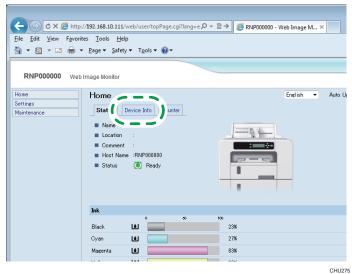


CHU284

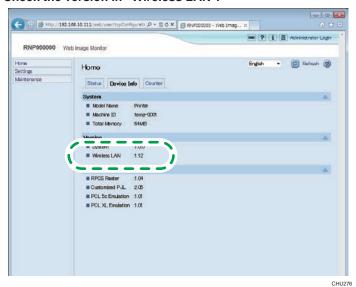
12. Click [Home].



13. Click [Device Info].

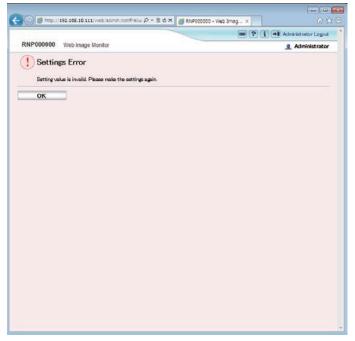


14. Check the version in "Wireless LAN".



If it has been updated, the update has completed successfully.

Otherwise, turn the power off and back on, and then try this procedure again from Step 1.



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1. About Firmware Updates

Updates allow SG2100N, SG3110DN, SG3110DNw models to receive the latest firmware.

2. Operating Environment and Other Requirements

Operating Environment

If the machine is connected to computers by network peer-to-peer or directly via a single USB cable, successful updates are guaranteed.

Supported Operating Systems

- Windows XP
- Windows XP (x64)
- Windows Vista
- Windows Vista (x64)
- Windows 7
- Windows 7 (x64)
- Windows Server 2003
- Windows Server 2003 (x64)
- Windows Server 2008
- Windows Server 2008 (x64)

You must login as an administrator or as a user with administrator privileges.

About Printer Drivers

Printing is possible provided the printer's driver is installed.

3. Update Cautions

This section describes several things you must check for to ensure successful updates.

You must read this section before performing updates.

* For more details about cautions, refer to "ReadMe.txt".

Caution 1.

Before performing updates, check your computer's power options: make sure [Put the computer to sleep] is set to "Never".

To check your computer's Power Options under Windows 7 (procedures for other operating systems will differ):

- 1. Click the [Start] menu.
- 2. Click [Control Panel].
- 3. Click [Hardware and Sound].
- Click [Change when the computer sleeps].
- 5. Make sure [Put the computer to sleep] is set to "Never".

Caution 2.

During updates, make sure the machine's power is not turned off and the network or USB cable remains connected. Also, during updates, do not print any jobs or run applications that use the printer driver, Status Monitor, or SmartDeviceMonitor.

Caution 3.

If the machine's power is turned off or the USB or network cable is disconnected during updates, the update will fail and must be performed again.

Caution 4.

During updates, do not put the computer into [Put the computer to sleep] manually.

Caution 5.

If you want to use the SmartDeviceMonitor port to update the firmware over a network, be sure to uncheck the [Use Extended Features] check box of SmartDeviceMonitor for Client.

Caution 6.

Bidirectional communication is not available it you are running SmartDeviceMonitor port under a 64-bit operating system. It you are using a 64-bit operating system, see "Bidirectional-Disabled", and perform the update procedure.

4. Disclaimer

The manufacturer is not liable for any damages resulting from use or misuse of this software.

Nor is the manufacturer liable for any damages resulting from use or misuse of this software with third parties.

5. Firmware Update Operating Instructions

These instructions explain how to update the firmware of the machine.

Before you start the update, make sure of the following:

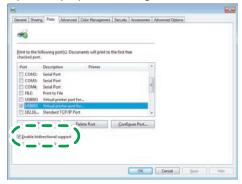
- · The machine is in standby mode.
- · No applications are running on the computer.
- The machine is connected to the computer with a USB cable or via network peer-topeer.

The following procedure uses Windows 7 screenshots and is based on the SG3110DN model.



Depending on the printer driver and its settings, update procedures might vary.

Open the properties dialog box for the machine in use and check the port status.



- If "bidirectional support" has been enabled in the printer properties dialog box: Update the firmware by following the update procedure shown in section 5.1.
- If "bidirectional support" in the printer properties dialog box has been disabled: Update the firmware by following the update procedure shown in section 5.2.
- * We recommend you enable bidirectional support.

Bidirectional-Enabled

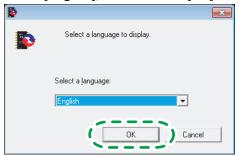
This section explains how to update the bidirectional-enabled printer driver.

1. Double-click [Product Name_VX.XX_g_upd.exe] to start the update.

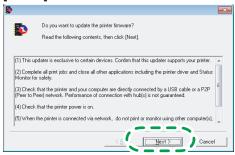


Product Name represents the machine name; VX.XX, the version.

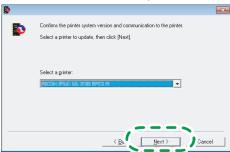
2. Select [English], and then click [OK].



3. The following screen appears. Check the displayed details, and then click [Next >].



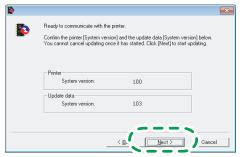
4. Select the machine name, and then click [Next >].



5. Check that the system version for [Update data] is later than the system version for [Printer], and then click [Next >].



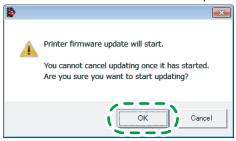
The following screen is an example. The versions that actually appear may be different.



6. Click [OK].



Do not switch the machine off while updating.



7. Updating starts.

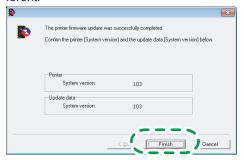


8. The machine is switched back on automatically.

9. After updating, check the version, and then click [Finish].



The following screen is an example. The versions that actually appear may be different.



10. Updating is complete.

Bidirectional-Disabled

This section explains how to update the bidirectional-disabled printer driver.

To update the firmware when bidirectional communication is disabled, see p.3 "Update Cautions", and then check the following:

- You must be able to view the machine's control panel.
 The procedure requires you to check the machine's status on the control panel.
 Make sure you are able to view the machine's control panel when updating the firmware.
- Check the current firmware version and the firmware version you want to install.
 Take care to install only firmware versions that are later than the version that is already installed.

[How to check the current firmware version]

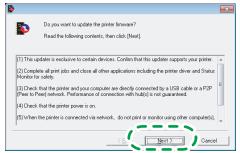
- 1. Press the [▼/Menu] key.
- Press the [▲] or [▼/Menu] key to display [List/Test Print], and then press the [#Enter] key.
- Press the [▲] or [▼/Menu] key to display [Config. Page], and then press the [#Enter] key.
- 4. The System Summary is printed.
- 5. Check the version number under "System Version".
- 1. Double-click [Product Name_VX.XX_g_upd.exe] to start the update.
 - UNote

Product Name represents the machine name; VX.XX, the version.

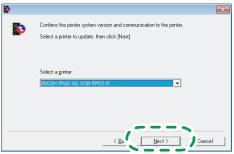
2. Select [English], and then click [OK].



The following screen appears. Check the displayed details, and then click [Next >].

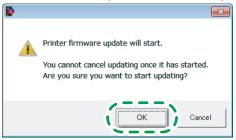


4. Select the machine name, and then click [Next >].

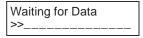


5. After checking the following, click [OK].

- A functional machine has been selected.
- . The machine is not offline.
- The machine is available and not currently inactive.
- There are no remaining print jobs displayed on the task bar.
- * Check the control panel for the next step.



6. Check that the message "Waiting for Data" is displayed on the machine's control panel.



7. Click [OK].

* Check the control panel for the next step.



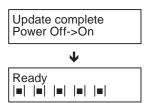
8. Updating starts.

Check the update progress displayed on the LCD of the machine's control panel. When the "Ready" message appears, the machine is ready to print.



The progress of the update is displayed on the LCD of the machine's control panel in the following order.





9. After the update, check that the new firmware version is displayed.

Use the following procedure to check the version of your machine.

- 1. Press the [▼/Menu] key.
- 2. Press the [▲] or [▼/Menu] key to display [List/Test Print], and then press the [#Enter] key.
- 3. Press the [▲] or [▼/Menu] key to display [Config. Page], and then press the [#Enter] key.
- 4. The System Summary is printed.
- 5. Check the version number under "System Version".

10. The update is complete.

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• The product names of Windows XP are as follows:

Microsoft® Windows® XP Home Edition

Microsoft® Windows® XP Professional

Microsoft® Windows® XP Media Center Edition

Microsoft® Windows® XP Tablet PC Edition

• The product names of Windows Vista are as follows:

Microsoft® Windows Vista® Home Basic

Microsoft® Windows Vista® Home Premium

Microsoft® Windows Vista® Business

Microsoft® Windows Vista® Ultimate

Microsoft® Windows Vista® Enterprise

• The product names of Windows 7 are as follows:

Microsoft® Windows®7 Home Premium

Microsoft® Windows®7 Professional

Microsoft® Windows®7 Enterprise

Microsoft® Windows®7 Ultimate

• The product names of Windows Server 2003 are as follows:

Microsoft® Windows Server® 2003 Standard Edition

Microsoft® Windows Server® 2003 Enterprise Edition

Microsoft® Windows Server® 2003 Web Edition

Microsoft® Windows Server® 2003 Datacenter Edition

• The product names of Windows Server 2008 are as follows:

Microsoft® Windows Server® 2008 Standard

Microsoft® Windows Server® 2008 Enterprise

Microsoft® Windows Server® 2008 Datacenter

Notes for Users

Please note the following corrections to this manual:

Operating Instructions errors

Relevant pages

SG 3110DN/SG 3110DNw Safety Information: ENERGY STAR Program

Corrections

Correct

The following Energy Saver mode is available on this machine. The machine recovers from Energy Saver mode when it receives a print job, or when any key is pressed.

Energy Saver mode

This machine automatically enters Energy Saver mode 5 minutes after the last operation is completed. For more information about how to configure Energy Saver mode, see "Using the [System] Menu", User Guide as a HTML file on the CD-ROM.

Specifications

Energy Saver mode	Power Consumption	SG 3110DN: 0.73 W
		SG 3110DNw: 2.5 W
	Default Interval	5 minutes
	Recovery Time	2 seconds or less

Wrong

Low-power Mode (Energy Saver mode)

This printer automatically lowers its power consumption 60 minutes after the last operation has been completed. To exit Low-power (Energy Saver) mode, press any key on the control panel. For more information about how to configure Energy Saver mode, see "Using the [System] Menu", User Guide as a HTML file on the CD-ROM.

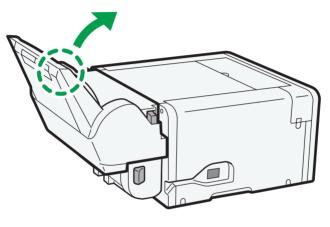
Specifications

Energy Saver mode	Power Consumption	SG 3110DN: 0.73 W or less
		SG 3110DNw: 2.5 W or less
	Default Interval	5 minutes
	Recovery Time	2 seconds or less

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Notes for Users



CHU257

If the tabs do not return to their original positions when you attach the bypass tray, push the tray in while pulling up on its top left part as shown above.

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Safety Information SG 3110DN/SG 3110DNw



Read this manual carefully before you use this product and keep it handy for future reference. For safe and correct use, please be sure to read this sheet before using the machine.

Introduction

This manual contains detailed instructions and notes on the operation and use of this machine. For your safety and benefit, read this manual carefully before using the machine. Keep this manual in a handy place for quick reference.

How to Read the Manuals

Disclaimer

Contents of this manual are subject to change without prior notice.

In no event will the company be liable for direct, indirect, special, incidental, or consequential damages as a result of handling or operating the machine.

Notes

The manufacturer shall not be responsible for any damage or expense that might result from the use of parts other than genuine parts from the manufacturer with your office products.

For good output quality, the manufacturer recommends that you use genuine ink from the manufacturer.

Some illustrations in this manual might be slightly different from the machine.

Certain options might not be available in some countries. For details, please contact your local dealer.

Depending on which country you are in, certain units may be optional. For details, please contact your local dealer.

Power Source

- SG 3110DN: 100-120 V: 60 Hz 1.0 A
- SG 3110DNw: 100-120 V: 60 Hz 1.0 A

Voltage must not fluctuate more than 10%.

Please be sure to connect the power cable to a power source as above.

Confirm that the wall outlet is near the machine and freely accessible, so that in event of an emergency, it can be unplugged easily.

1. Safety Information

This chapter describes the safety precautions.

Safety During Operation

In this manual, the following important symbols are used:

MARNING

Indicates a potentially hazardous situation which, if instructions are not followed, could result in death or serious injury.



Indicates a potentially hazardous situation which, if instructions are not followed, may result in minor or moderate injury or damage to property.

Safety Precautions to Be Followed

Environments Where the Machine Can be Used

↑ WARNING

- Do not use flammable sprays or solvents in the vicinity of this machine. Doing so could result in fire or electric shock.
- Do not place vases, plant pots, cups, toiletries, medicines, small metal objects, or containers holding water or any other liquids, on or close to this machine. Fire or electric shock could result from spillage or if such objects or substances fall inside this machine.

CAUTION

- Keep the machine away from humidity and dust. Otherwise a fire or an electric shock might occur.
- Do not place the machine on an unstable or tilted surface.
 If it topples over, an injury might occur.
- Do not place heavy objects on the machine. Doing so can cause the machine to topple over, possibly resulting in injury.
- Do not obstruct the machine's vents. Doing so risks fire caused by overheated internal components.
- Make sure the room where you are using the machine is well ventilated and spacious. Good ventilation is especially important when the machine is used heavily.

Handling power cords and power plugs

⚠ WARNING

- Do not use any power sources other than those that match the specifications shown in this manual. Doing so could result in fire or electric shock.
- Do not use any frequencies other than those that match the specifications shown. Doing so could result in fire or electric shock.
- Do not use multi-socket adaptors. Doing so could result in fire or electric shock.
- Do not use extension cords. Doing so could result in fire or electric shock.
- Do not use power cords that are damaged, broken, or modified. Also, do not use power cords that have been trapped under heavy objects, pulled hard, or bent severely. Doing so could result in fire or electric shock.
- It is dangerous to handle the power cord plug with wet hands. Doing so could result in electric shock.
- Touching the prongs of the power cable's plug with anything metallic constitutes a fire and electric shock hazard.

- The supplied power cord is for use with this machine only. Do not use it with other appliances. Doing so could result in fire or electric shock.
- If the power cord is damaged and its inner wires are exposed or broken, contact your service representative for a replacement. Use of damaged power cords could result in fire or electric shock.
- Be sure to disconnect the plug from the wall outlet at least once a year.
- There are burn marks on the plug.
- The prongs on the plug are deformed.
- If any of the above conditions exist, do not use the plug and consult your dealer or service representative. Use of the plug could result in fire or electric shock.
- Be sure to disconnect the power cord from the wall outlet at least once a year.
- The power cord's inner wires are exposed, broken, etc.
- The power cord's coating has a crack or dent.
- When bending the power cord, the power turns off and on.
- · Part of the power cord becomes hot.
- The power cord is damaged.
- If any of the above conditions exist, do not use the power cord and consult your dealer or service representative.
 Use of the power cord could result in fire or electric shock.

ACAUTION

- When disconnecting the power cord from the wall outlet, always pull the plug, not the cord. Pulling the cord can damage the power cord. Use of damaged power cords could result in fire or electric shock.
- Be sure to push the plug of the power cord fully into the wall outlet. Partially inserted plugs create an unstable connection that can result in unsafe buildup of heat.
- Be sure to disconnect the plug from the wall outlet and clean the prongs and the area around the prongs at least once a year. Allowing dust to build up on the plug constitutes a fire hazard.
- If this machine is not going to be used for several days or longer at a time, disconnect its power cord from the wall outlet.
- When performing maintenance on the machine, always disconnect the power cord from the wall outlet.

Important

Rating voltage of the connector for option: Max. DC 37 V.

Handling the main machine

⚠ WARNING

- The following explains the warning messages on the plastic bag used in this product's packaging.
- Keep the polythene materials (bags, etc.) supplied with this machine away from babies and small children at all times. Suffocation can result if polythene materials are brought into contact with the mouth or nose.
- Be sure to locate the machine as close as possible to a wall outlet. This will allow easy disconnection of the power cord in the event of an emergency.
- If the machine emits smoke or odours, or if it behaves unusually, you must turn off its power immediately. After turning off the power, be sure to disconnect the power cord plug from the wall outlet. Then contact your service representative and report the problem. Do not use the machine. Doing so could result in fire or electric shock.
- If metal objects, or water or other fluids fall inside this machine, you must turn off its power immediately. After turning off the power, be sure to disconnect the power cord plug from the wall outlet. Then contact your service representative and report the problem. Do not use the machine. Doing so could result in fire or electric shock.
- Do not touch this machine if a lightning strike occurs in the immediate vicinity. Doing so could result in electric shock.

ACAUTION

- Grip the center area at the base of the machine's sides. Lift it slowly and do not strain your body.
- When moving the machine, remove the option. Careless handling and over exertion when lifting can result in breakage and/or injury.
- Unplug the power cord from the wall outlet before you move the machine. While moving the machine, take care that the power cord is not damaged under the machine. Failing to take these precautions could result in fire or electric shock.

Handling the machine's interior

<u>∧</u>WARNING

- Do not remove any covers or screws other than those explicitly mentioned in this manual. Inside this machine are high voltage components that are an electric shock hazard. Contact your sales or service representative if any of the machine's internal components require maintenance, adjustment, or repair.
- Do not attempt to disassemble or modify this machine.
 Doing so risks burns and electric shock.





CAUTION

- When loading paper, take care not to trap or injure your fingers.
- When removing jammed paper, make sure not to trap or injure your fingers.

Handling the machine's supplies

MARNING

- The following explains the warning messages on the plastic bag used in this product's packaging.
- Keep the polythene materials (bags, gloves, etc.) supplied with this machine away from babies and small children at all times. Suffocation can result if polythene materials are brought into contact with the mouth or nose.

ACAUTION

- Keep ink and ink containers out of reach of children.
- When replacing ink collector unit, avoid getting ink on your clothing. If ink comes into contact with your clothing, wash the stained area with cold water. Hot water will set the ink into the fabric and make removing the stain impossible.
- If ink gets into contact with eyes, wash eyes immediately with running water. Consult a doctor if necessary.
- If ink is ingested, induce vomiting by drinking a strong saline solution. Consult a doctor immediately.
- When removing jammed paper or replacing ink, avoid getting ink on your clothing. If ink comes into contact with your clothing, wash the stained area with cold water. Hot water will set the ink into the fabric and make removing the stain impossible.
- When removing jammed paper or replacing ink, avoid getting ink on your skin. If ink comes into contact with your skin, wash the affected area thoroughly with soap and water.

Safety Labels of This Machine

This section explains the machine's safety information labels.

Power Switch Symbols

The meanings of the symbols for the switches on this machine are as follows:

• Ф:STANDBY.

2. Information for This Machine

This chapter describes laws and regulations related to this machine.

Laws and Regulations

Legal Prohibition

Do not copy or print any item for which reproduction is prohibited by law.

Copying or printing the following items is generally prohibited by local law:

bank notes, revenue stamps, bonds, stock certificates, bank drafts, checks, passports, driver's licenses.

The preceding list is meant as a guide only and is not inclusive. We assume no responsibility for its completeness or accuracy. If you have any questions concerning the legality of copying or printing certain items, consult with your legal advisor.

Notes to users in USA and CANADA

This equipment complies with FCC/IC radiation exposure limits set forth for an uncontrolled environment and meets the FCC radio frequency (RF) Exposure Guidelines in Supplement C to OET65 and RSS-102 of the IC radio frequency (RF) Exposure rules. This equipment should be installed and operated keeping the radiator at least 20cm or more away from person's body (excluding extremities: hands, wrists, feet and ankles).

Remarques a l'attention des utilisateurs canadiens

Cet equipement est conforme aux limites d'exposition aux rayonnements enoncees pour un environnement non controle et respecte les regles les radioelectriques (RF) de la FCC lignes directrices d'exposition dans le Supplement C a OET65 et d'exposition aux frequences radioelectriques (RF) CNR-102 de l'IC. Cet equipement doit etre installe et utilise en gardant une distance de 20 cm ou plus entre le dispositif rayonnant et le corps (a l'exception des extremites : mains, poignets, pieds et chevilles).

Notes to USA Users of FCC Requirements

Part 15 of the FCC Rules

Declaration of Conformity

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions:

- (1) This device may not cause harmful interference, and
- (2) this device must accept any interference received, including interference that may cause undesired operation.

Responsible party: Ricoh Americas Corporation Address: 5 Dedrick Place, West Caldwell, NJ 07006

Telephone number: 973-882-2000

Product Name: Printer

Model Number: SG 3110DN/Aficio SG 3110DN, SG 3110DNw/ Aficio SG 3110DNw

Note

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interfer-

ence will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one more of the following measures:

- · Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio /TV technician for help.

Caution:

Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

This transmitter must not be co-located or operated in conjunction with any other antenna or transmitter.

Notes to Canadian Users of IC Rules

This device complies with Industry Canada licence-exempt RSS standard(s).

Operation is subject to the following two conditions:

- (1) this device may not cause interference, and
- (2) this device must accept any interference, including interference that may cause undesired operation of the device.

Remarques a l'attention des utilisateurs canadiens

Le present appareil est conforme aux CNR d'Industrie Canada applicables aux appareils radio exempts de licence.

L'exploitation est autorisee aux deux conditions suivantes :

- (1) l'appareil ne doit pas produire de brouillage, et
- (2) l'utilisateur de l'appareil doit accepter tout brouillage radioelectrique subi, meme si le brouillage est susceptible d'en compromettre le fonctionnement.

Note to users in Canada

Note:

This Class B digital apparatus complies with Canadian ICES-003.

Under Industry Canada regulations, this radio transmitter may only operate using an antenna of a type and maximum (or lesser) gain approved for the transmitter by Industry Canada. To reduce potential radio interference to other users, the antenna type and its gain should be so chosen that the equivalent isotropically radiated power (e.i.r.p.) is not more than that necessary for successful communication.

Remarque concernant les utilisateurs au Canada

Avertissement:

Cet appareil numérique de la classe B est conforme à la norme NMB-003 du Canada.

Avertissement:

Conformement a la reglementation d'Industrie Canada, le present emetteur radio peut fonctionner avec une antenne d'un type et d'un gain maximal (ou inferieur) approuve pourl'emetteur par Industrie Canada. Dans le but de reduire les risques de brouillage radioelectrique a l'intention des autres utilisateurs, il faut choisir le type d'antenne et son gain de sorte que la puissance isotrope rayonnee equivalente (p.i.r.e.) ne depasse pas l'intensite necessaire a l'etablissement d'une communication satisfaisante.

ENERGY STAR Program

ENERGY STAR® Program Requirements for Imaging Equipment



The ENERGY STAR® Program Requirements for Imaging Equipment encourage energy conservation by promoting energy efficient computers and other office equipment.

The program backs the development and dissemination of products that feature energy saving functions.

It is an open program in which manufacturers participate voluntarily.

Targeted products are computers, monitors, printers, facsimiles, copiers, scanners, and multifunction devices. Energy Star standards and logos are internationally uniform.

Low-power Mode (Energy Saver mode)

This printer automatically lowers its power consumption 60 minutes after the last operation has been completed. To exit Low-power (Energy Saver) mode, press any key on the control panel. For more information about how to configure Energy Saver mode, see "Using the [System] Menu", User Guide as a HTML file on the CD-ROM.

Specifications

Energy Saver	Power Con-	SG 3110DN: 0.73 W or less
mode	sumption	SG 3110DNw: 2.5 W or less
	Default Interval	5 minutes
	Recovery Time	2 seconds or less

⊘Note

- Power Consumption may differ depending on the conditions and environment of the machine.
- Even if its main power switch is turned to OFF, this machine will consume low levels of electricity. To stop this machine consuming electricity, disconnect the power cord from the wall outlet.

Notes on lamp(s) inside this machine

LAMP(S) INSIDE THIS PRODUCT CONTAIN MERCURY AND MUST BE RECYCLED OR DISPOSED OF ACCORDING TO LOCAL, STATE OR FEDERAL LAWS.

Notes to users in the state of California

Perchlorate Material - special handling may apply, See www. dtsc.ca.gov/hazardouswaste/perchlorate

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